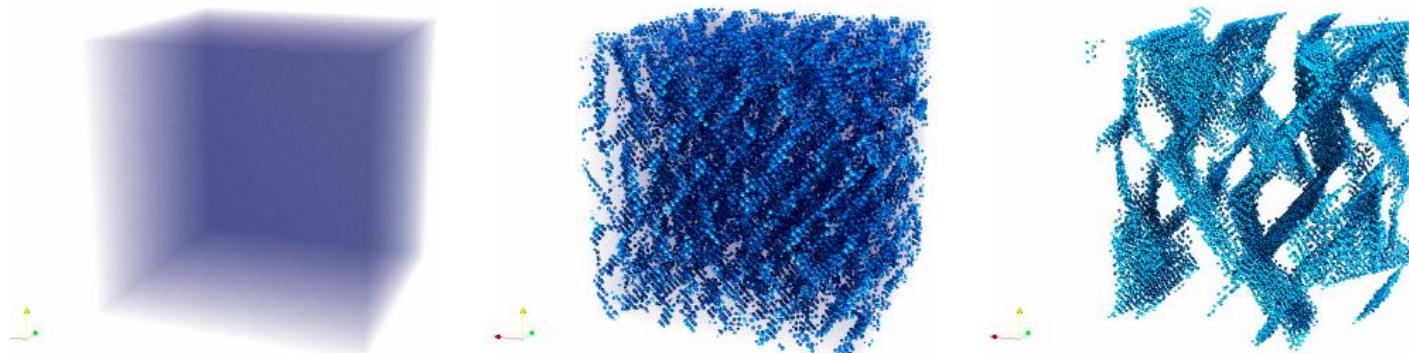


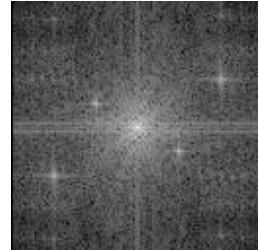
# Atomistic modelling of phase transformation at large time and length scales: atomistic phase field approach

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## *Acknowledgements*



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A. Vaugeois, R. Patte  
GPM University of Rouen, France**

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Rutgers University, Piscataway, NJ*



# Microstructure of alloys

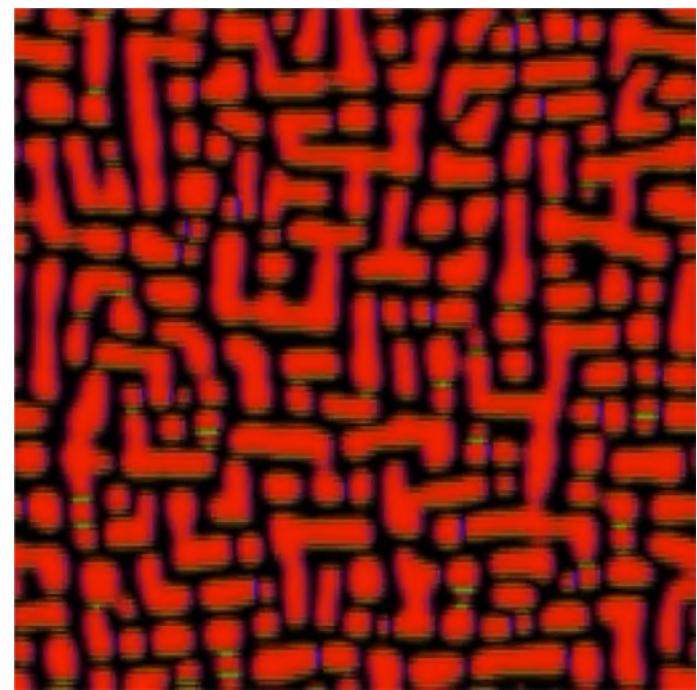


Order-disorder phase transition

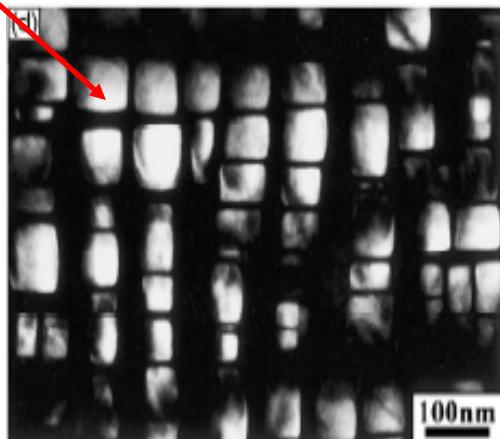


Phase separation

Phase Field modelling

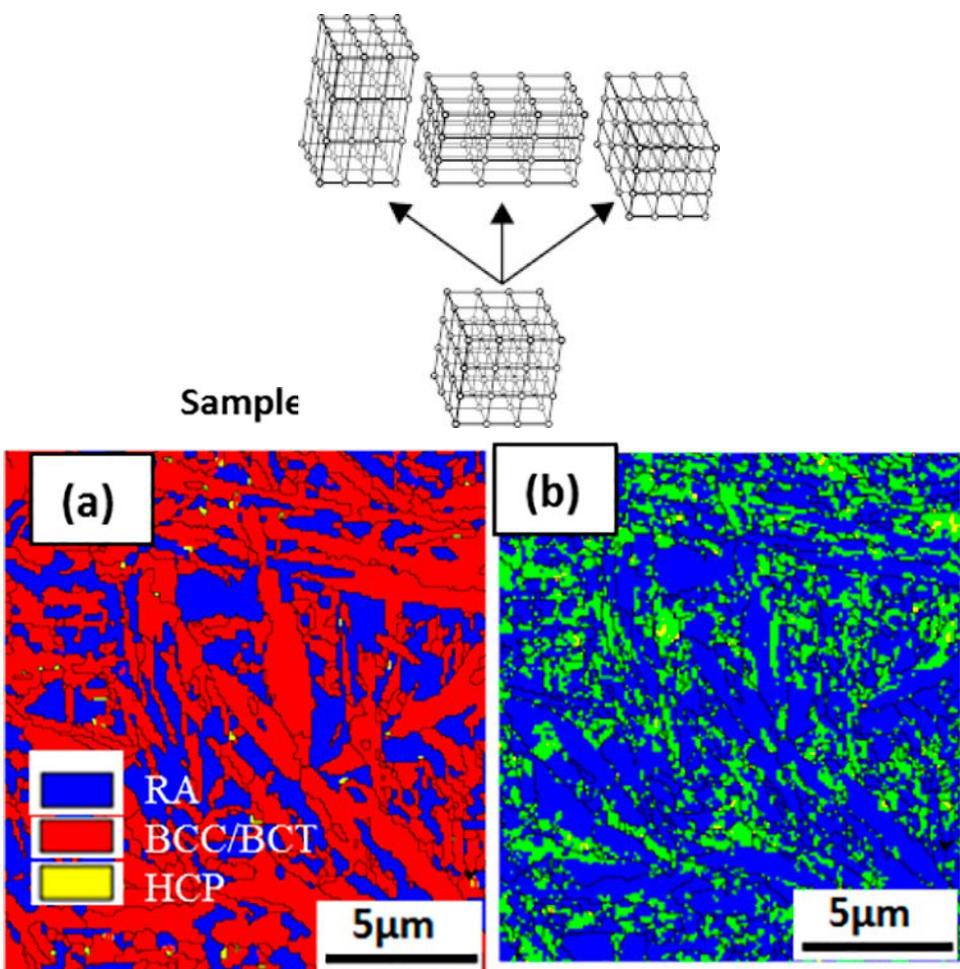


L1<sub>2</sub> ordered particles



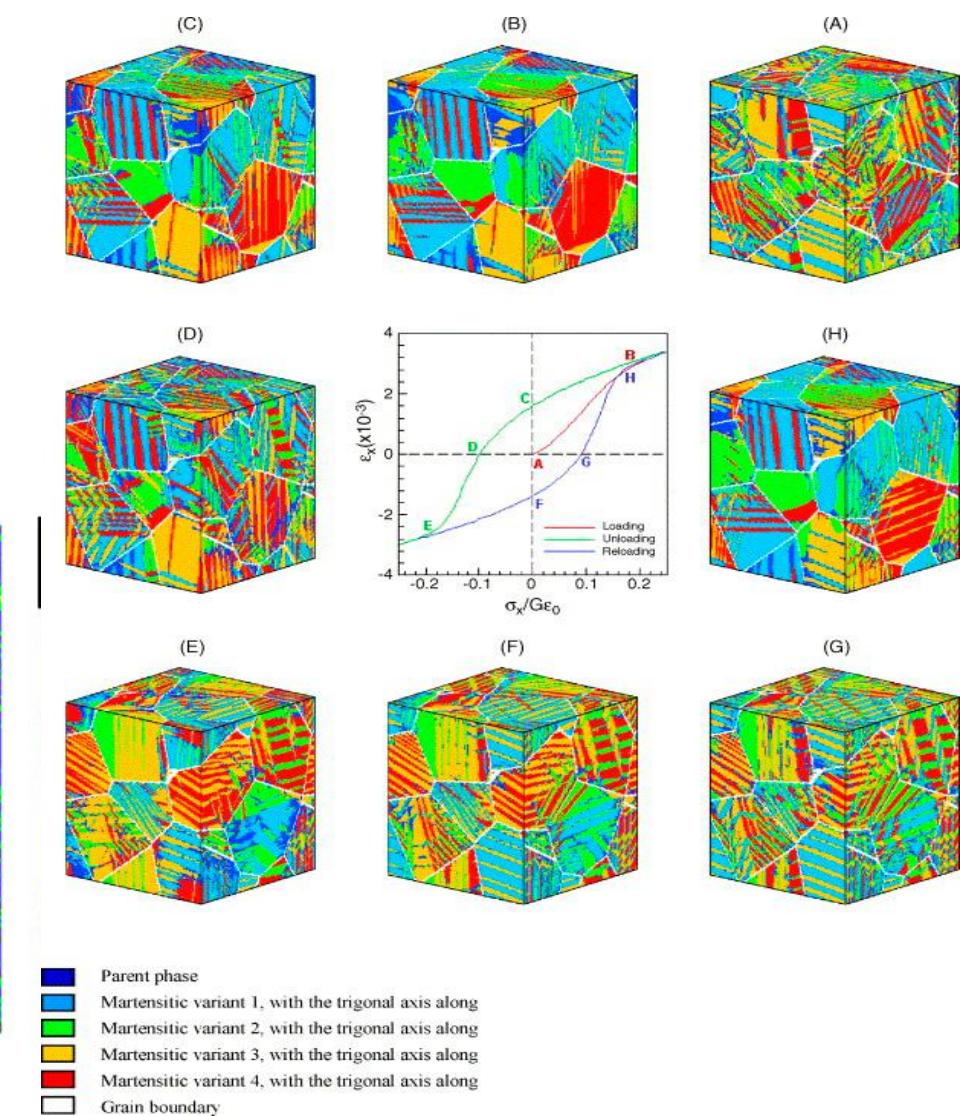
Ni-8%Al-6%Ti aged  
at 800°C during 45h

# Displacive transformations



Microstructures of the steel

R. Hossain et al Mat. Charact. 149, 2019

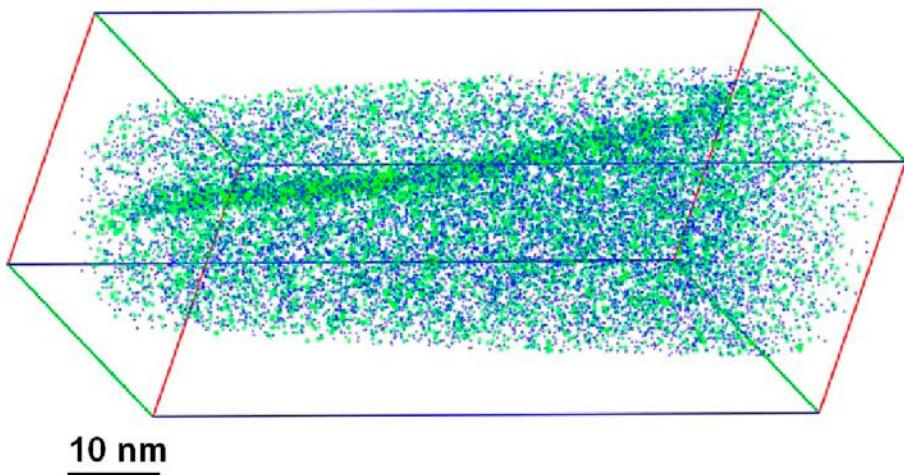


cubic → trigonal martensitic transformation in a polycrystalline system

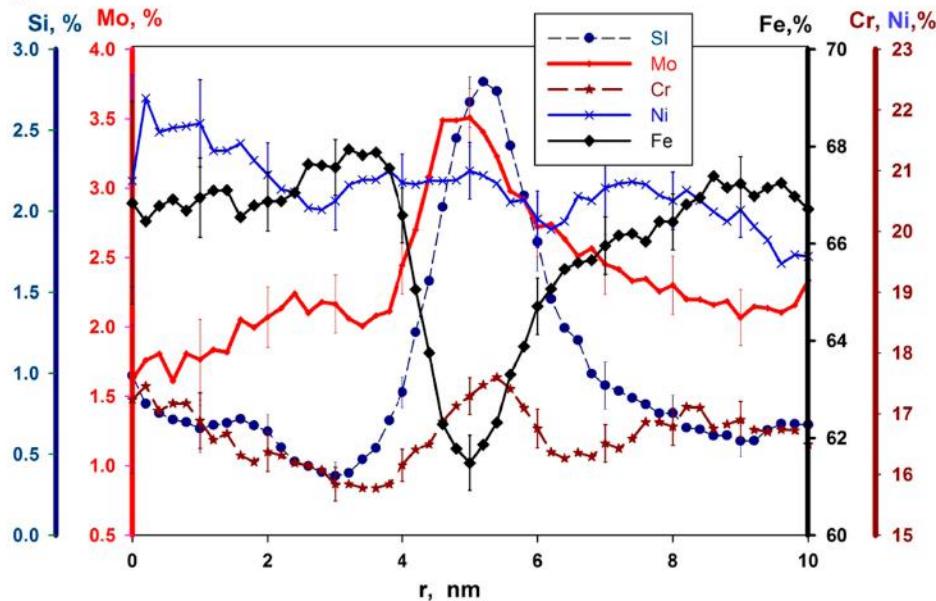
Y.M. Jin et al Acta Mater., 49 (2001)

# Grain boundary segregation induced strengthening of an ultrafine-grained austenitic stainless steel

a

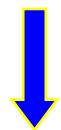


b



An [APT](#) analysis of HPT 400 °C 316 steel reveals formation of Mo–Cr–Si rich segregation at a grain boundary—Mo and Si atoms are displayed.

# Landau Khalatnikov kinetic equation (1954)



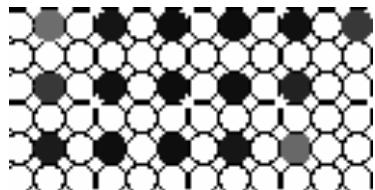
Landau-Khalatnikov relaxation equation

$$\frac{d\psi(\vec{r}, t)}{dt} = -\gamma \frac{\partial F}{\partial \psi(\vec{r}, t)}$$

Atomistic description (nm)

Microscopique kinetic equation  
Atomic density function theory

$$\frac{dP(\vec{r}, t)}{dt} = \sum_{\vec{r}'} L(\vec{r} - \vec{r}') \frac{\partial F}{\partial P(\vec{r}', t)}$$



Continuos field description ( $\mu\text{m}$ )

Time dependent Ginzburg-Landau equation

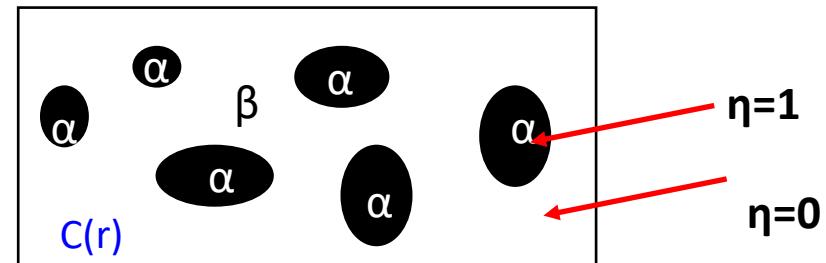
$$\frac{\partial \eta(\vec{r}, t)}{\partial t} = -L \left( \frac{\delta F}{\delta \eta(\vec{r}, t)} \right) + \zeta_\eta(\vec{r}, t)$$

Cahn-Hilliard equation for concentrations

$$\frac{\partial c(\vec{r}, t)}{\partial t} = \vec{\nabla} M \vec{\nabla} \left( \left( \frac{\delta F}{\delta c(\vec{r}, t)} \right) \right) + \zeta_c(\vec{r}, t)$$

$P(r)$  is the probability to find atom in position  $r$ .

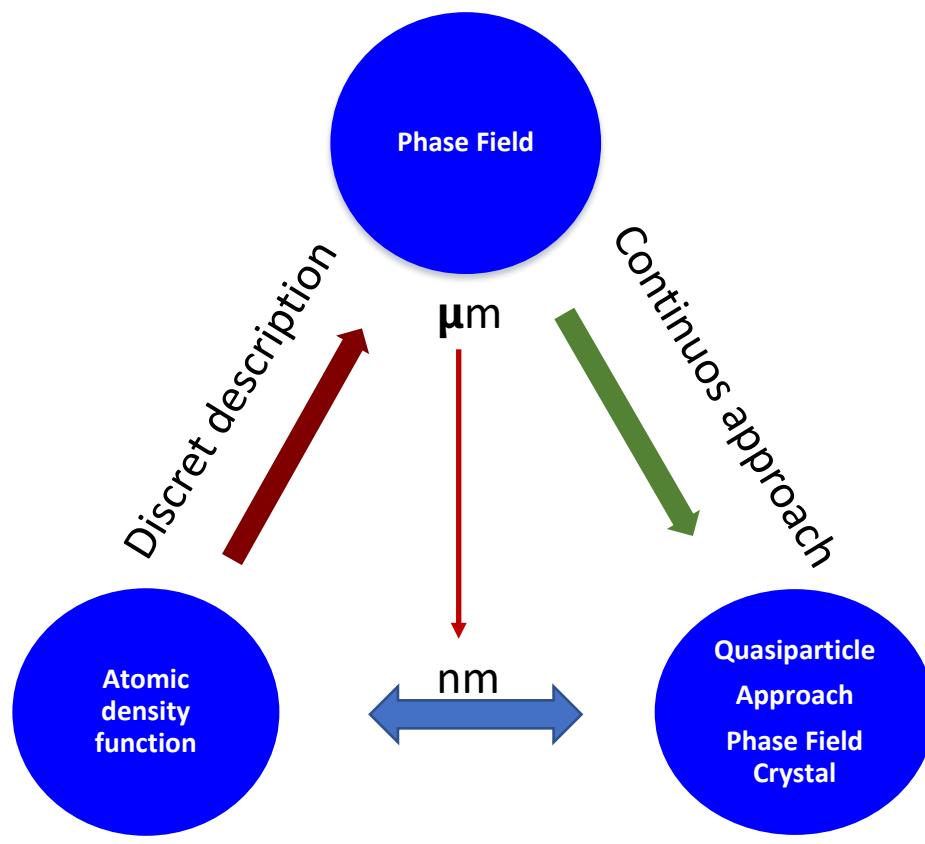
Phase field variables:  
Concentration  $c(r)$   
Ordre parametre  $\eta(r)$



# Addressable Scales

Spatial scales:	Atomic scale	Nano-scale	Micron and sub-micron scale
Time scale:	sub-second - up to years		

## Phenomenological approaches



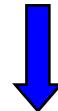
## From Phase Field to Phase field Crystal Model

### Stability of the system with respect to infinitesimal fluctuations

$$\delta c(r) = c(r) - \bar{c}$$

Free energy of heterogeneous system in continuous approximation

$$F = \int_V \left[ (f(c) + \frac{1}{2} \beta(c) (\nabla c)^2) dV \right]$$



Variation of free energy with respect to small fluctuations

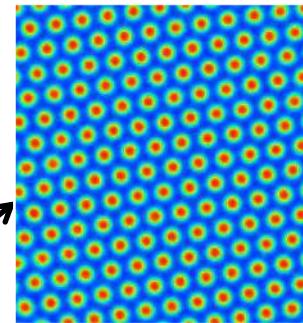
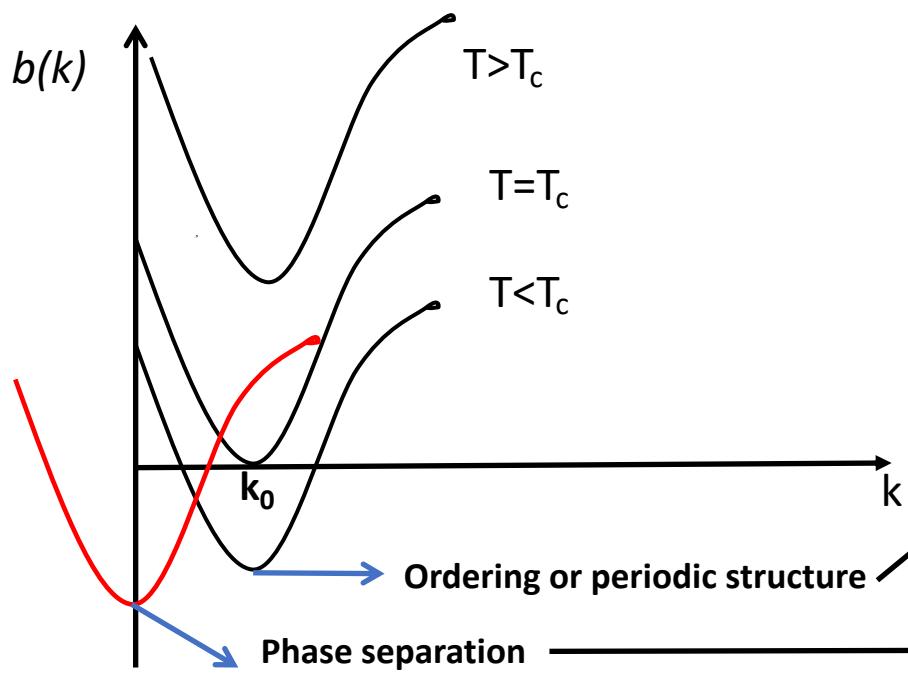
$$\delta c(r) = c(r) - \bar{c} = \frac{1}{N} \sum_k c(k) e^{ikr}$$

FT



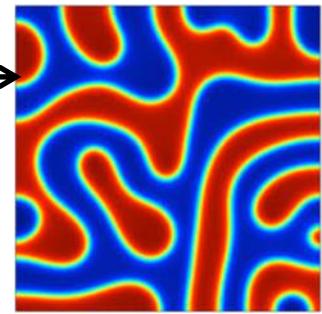
$$\Delta F = \frac{1}{2} \int b(k) |c(k)|^2 \frac{d^3 k}{(2\pi)^3}$$

$\min F \longrightarrow \min b(k)$



Two types of minima:

$k=0$  separation



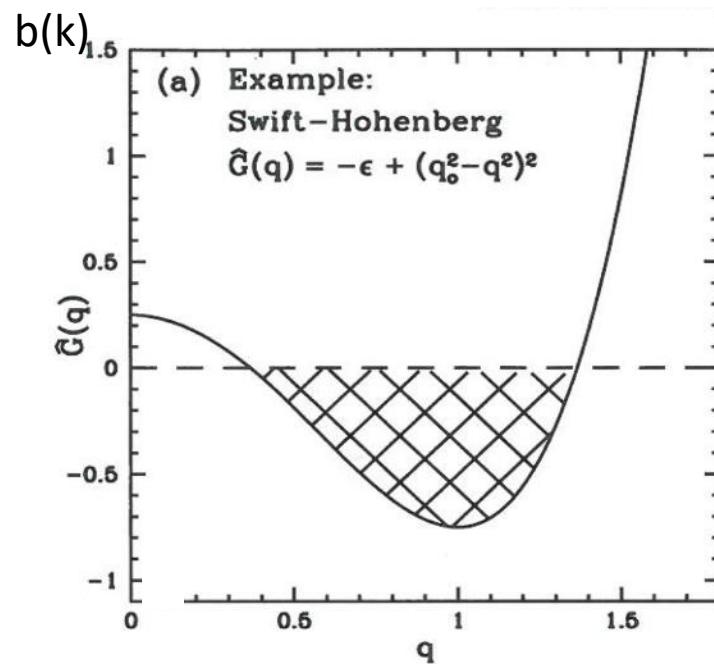
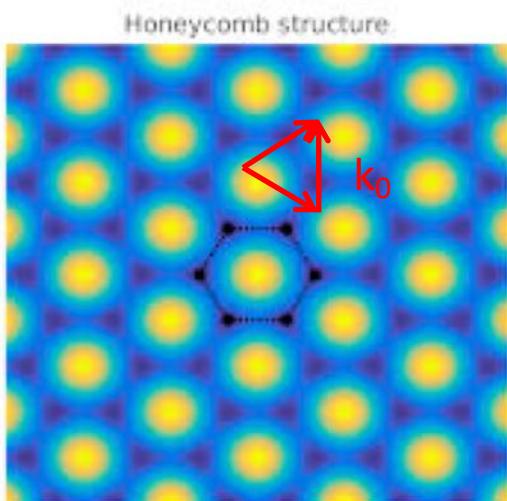
$$\boxed{\frac{\partial b(k)}{\partial k} \Big|_{k=k_j} = 0}$$

$k \neq 0$  periodic structures

# Brazovskii model of crystalisation

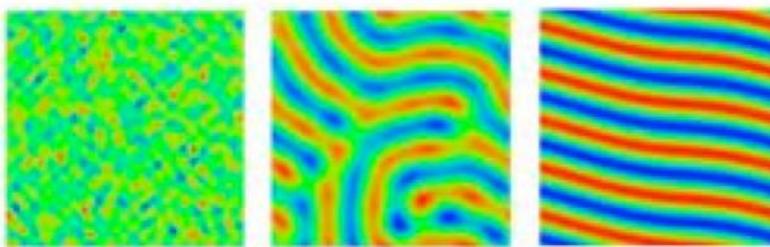
The addition  $\Psi^3$  in the free energy functional break  $\pm$  symmetry  
(Brazovskii energy, 1975)

$$F = \int d\mathbf{r} \left[ \frac{1}{2} \psi(-\varepsilon + (k_0^2 + \nabla^2)^2) \psi + \alpha \frac{\psi^3}{3} + \frac{\psi^4}{4} \right]$$

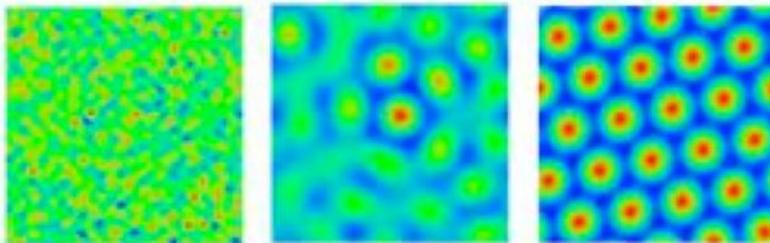


$$\frac{\partial \psi}{\partial t} = -L \frac{\delta F}{\delta \psi} = L(\varepsilon - (q_0^2 + \nabla^2)^2 \psi - \alpha \psi^2 - \psi^3)$$

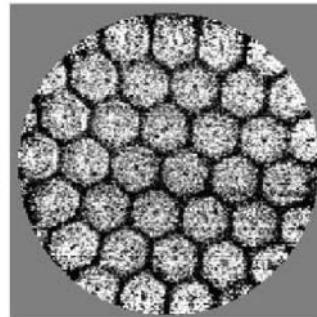
Swift-Hohenberg model of convection



stripes



honeycomb structure.



Rayleigh–Bénard convection

Phase Field Crystal method (K. Elder, 2002) -> zones with high concentration-> atoms

## Limit transition to the Landau theory

$$F = \int \frac{1}{2} \sum_{\alpha\beta} V_{\alpha\beta}(k) \Phi_\alpha(k) \Phi_\beta^*(k) \frac{d^3 k}{(2\pi)^3} + \int_V f(\{\rho_\alpha(r)\}) d^3 r \quad (1)$$

Where  $V_{\alpha\beta}(k)$  is the Fourier transforms of the effective potentials  $W_{\alpha\beta}(r)$  :

$$V(k) = \int_V W(r) \exp(-ikr) d^3 r$$

Using Taylor expansion of  $V_{\alpha\beta}(k)$  in  $k$

$$V_{\alpha\beta}(k) = A_0^{\alpha\beta} + \frac{1}{2!} A_2^{\alpha\beta} k^2 + \frac{1}{4!} A_4^{\alpha\beta} k^4 + \dots + \frac{1}{n!} A_n^{\alpha\beta}$$

Eq.(1) is a generalized **Landau gradient expression**:

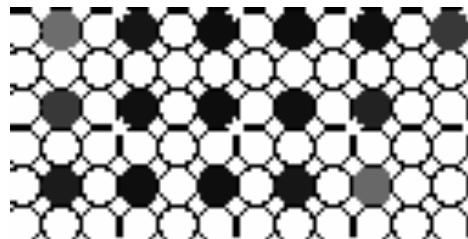
$$F = \int_V \sum_{\alpha\beta} \left( \frac{1}{2!} A_o^{\alpha\beta} \rho_\alpha(r) \rho_\beta(r) + \frac{1}{2!} A_2^{\alpha\beta} \nabla \rho_\alpha(r) \nabla \rho_\beta(r) + \frac{1}{4!} A_4^{\alpha\beta} \nabla^2 \rho_\alpha(r) \nabla^2 \rho_\beta(r) + \dots \right) d^3 r$$

$$+ \int_V f(\{\rho(r)_\alpha\}) d^3 r$$

The **Phase Field Crystal model** has used two first terms of the gradient expansion of the Landau theory.

# From Atomic density function theory on constrained lattice to continuous approach

$$F = F_{chem} + E_{elast}$$

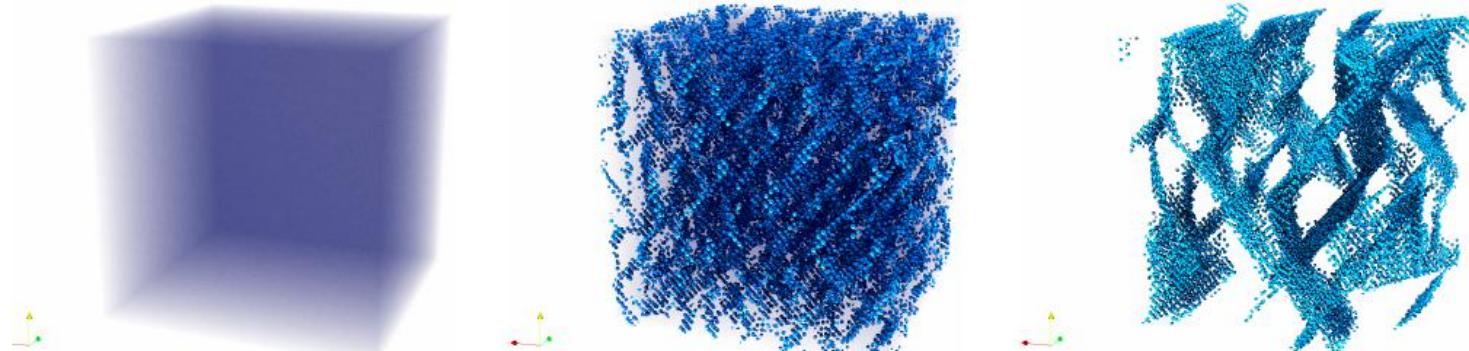


$$F_{chem} = \frac{1}{2} \sum_{r,r'} V(r-r') p(r)p(r') + k_B T \sum_{\vec{r}} \left\{ p(r) \ln(p(r)) + [1-p(r)] \ln[1-(p(r))] \right\}$$

$$E_{elast} = \frac{1}{2} \sum_{pq} \int \frac{d^3k}{(2\pi)^3} B_{pq}(\mathbf{n}) \theta_p(\mathbf{k}) \theta_q^*(\mathbf{k})$$

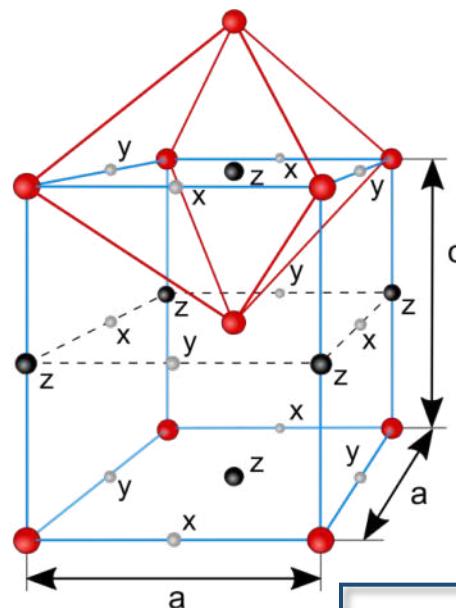
**Microscopic kinetic Onsager equation**

$$\frac{dP(r,t)}{dt} = \frac{1}{k_B T} \sum_{\alpha,\beta} \sum_{r'} L_{\alpha\beta}(r-r') c_\alpha c_\beta \frac{\partial F}{\partial P(r',t)}$$

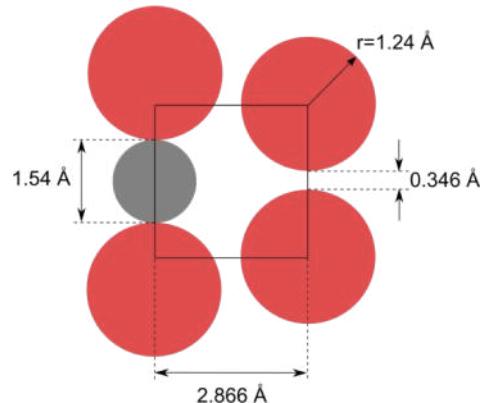


Carbide formation in Fe-C system

## Carbon atoms in the bcc lattice



● Fe atoms  
 ● C atoms  
 ● Octahedral interstices



### Concentration expansion coefficients

$$u_{11} = \frac{a - a_0}{a_0 \bar{c}_c}; \quad u_{33} = \frac{c - a_0}{a_0 \bar{c}_C}$$

### Deformation matrix

$$u_{ij}(1) = \begin{pmatrix} u_{33} & 0 & 0 \\ 0 & u_{11} & 0 \\ 0 & 0 & u_{11} \end{pmatrix}$$

$$u_{ij}(2) = \begin{pmatrix} u_{11} & 0 & 0 \\ 0 & u_{33} & 0 \\ 0 & 0 & u_{11} \end{pmatrix}$$

$$u_{ij}(3) = \begin{pmatrix} u_{11} & 0 & 0 \\ 0 & u_{11} & 0 \\ 0 & 0 & u_{33} \end{pmatrix}$$

Interaction potential consists of elastic and chemical parts:

$$\tilde{w}_{pq}(\mathbf{k}) = \tilde{w}_{pq}^{elas}(\mathbf{k}) + \tilde{w}_{pq}^{chem}(\mathbf{k}) \quad p, q = 1, 2, 3$$

## Elastic part of the interaction potential:

$$\tilde{w}_{pq}^{elast}(\mathbf{k}) = -F_i^{oct}(p, \mathbf{k})G_{ij}(\mathbf{k})F_i^{*oct}(q, \mathbf{k})$$

### Kanzaki forces

$$F_x^{oct}(3, \mathbf{k}) = -ia_0^2\sigma_{11}^0 \sin\left(\frac{k_x a_0}{2}\right) \cos\left(\frac{k_y a_0}{2}\right)$$

$$F_y^{oct}(3, \mathbf{k}) = -ia_0^2\sigma_{11}^0 \cos\left(\frac{k_x a_0}{2}\right) \sin\left(\frac{k_y a_0}{2}\right)$$

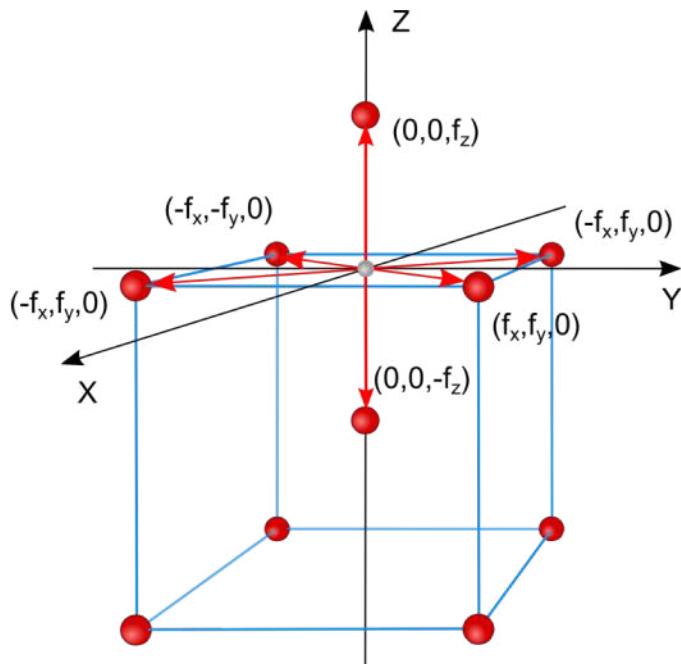
$$F_z^{oct}(3, \mathbf{k}) = -ia_0^2\sigma_{33}^0 \sin\left(\frac{k_z a_0}{2}\right)$$

$$\sigma_{11}^0 = (C_{11} + C_{12}) u_{11} + C_{12} u_{33}$$

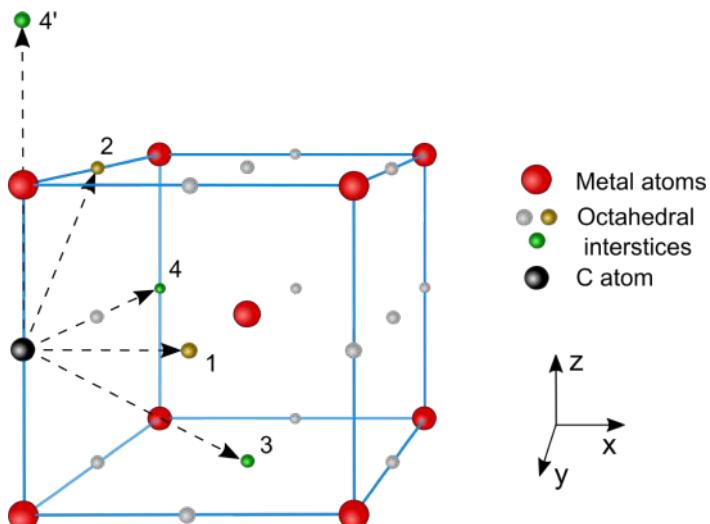
$$\sigma_{33}^0 = C_{11} u_{33} + 2C_{12} u_{11}$$

### Green function

$$G_{ij}(\mathbf{k}) = [D_{ij}(\mathbf{k})]^{-1}$$



## CHEMICAL PART OF INTERACTION POTENTIAL



$$W_1^{chem} = 3.13$$

$$W_2^{chem} = 0.87$$

$$W_3^{chem} = 0.27$$

$$W_4^{chem} = 1.4$$

$$W_4^{chem*} = 0.23$$

$$\tilde{w}_{11}^{chem}(\mathbf{k}) = 8W_3 \cos\left(\frac{k_x a_0}{2}\right) \cos\left(\frac{k_y a_0}{2}\right) \cos\left(\frac{k_z a_0}{2}\right) + 2W_4 (\cos(k_y a_0) + \cos(k_z a_0)) + 2W_4^* \cos(k_x a_0)$$

$$\tilde{w}_{12}^{chem}(\mathbf{k}) = 2W_1 \cos\left(\frac{k_z a_0}{2}\right) + 4W_2 \cos\left(\frac{k_y a_0}{2}\right) \cos\left(\frac{k_x a_0}{2}\right)$$

## Interaction potential

$$\tilde{w}_{pq}(\mathbf{k}) = -\frac{F_i^{oct}(p, \mathbf{k})G_{ij}(\mathbf{k})F_i^{*oct}(q, \mathbf{k})}{a_0^3 C_{44} u_{33}^2} + W_0 \frac{\tilde{w}_{pq}^{chem}(\mathbf{k})}{a_0^3 C_{44} u_{33}^2}$$

### Dimensionless parameter

$$a_0^3 C_{44} u_{33}^2 = 12.17 \text{ eV}$$

### Concentration expansion coefficients [1]

$$u_{11} = -0.09$$

$$u_{33} = 0.86$$

$$t_1 = u_{11}/u_{33} = -0.1$$

### Fe<sub>α</sub>

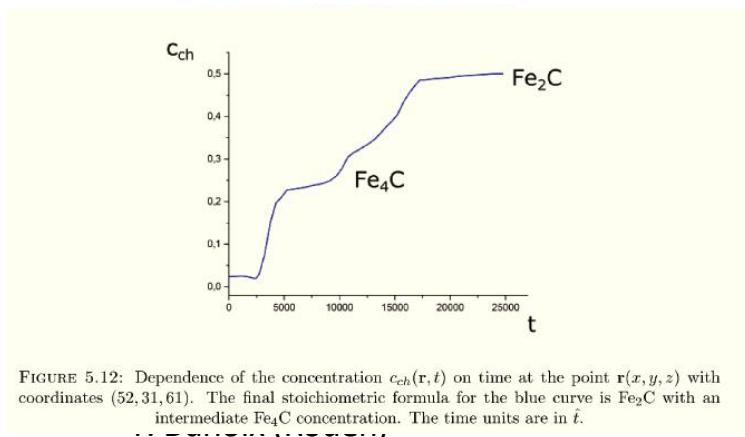
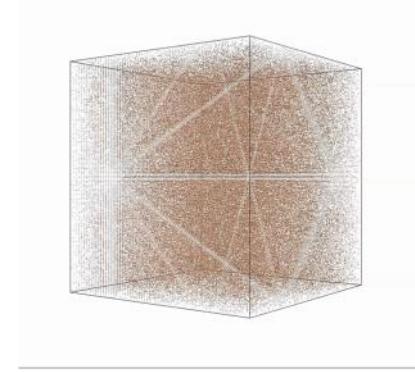
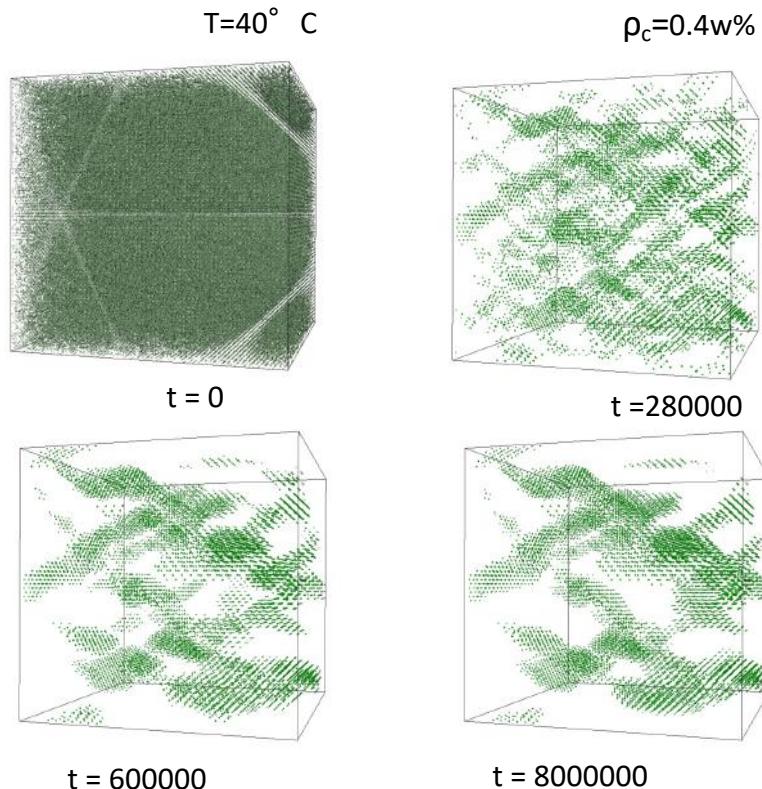
$$a_0 = 2.865 \text{ \AA}^\circ$$

$$C_{11} = 242 \text{ GPa}$$

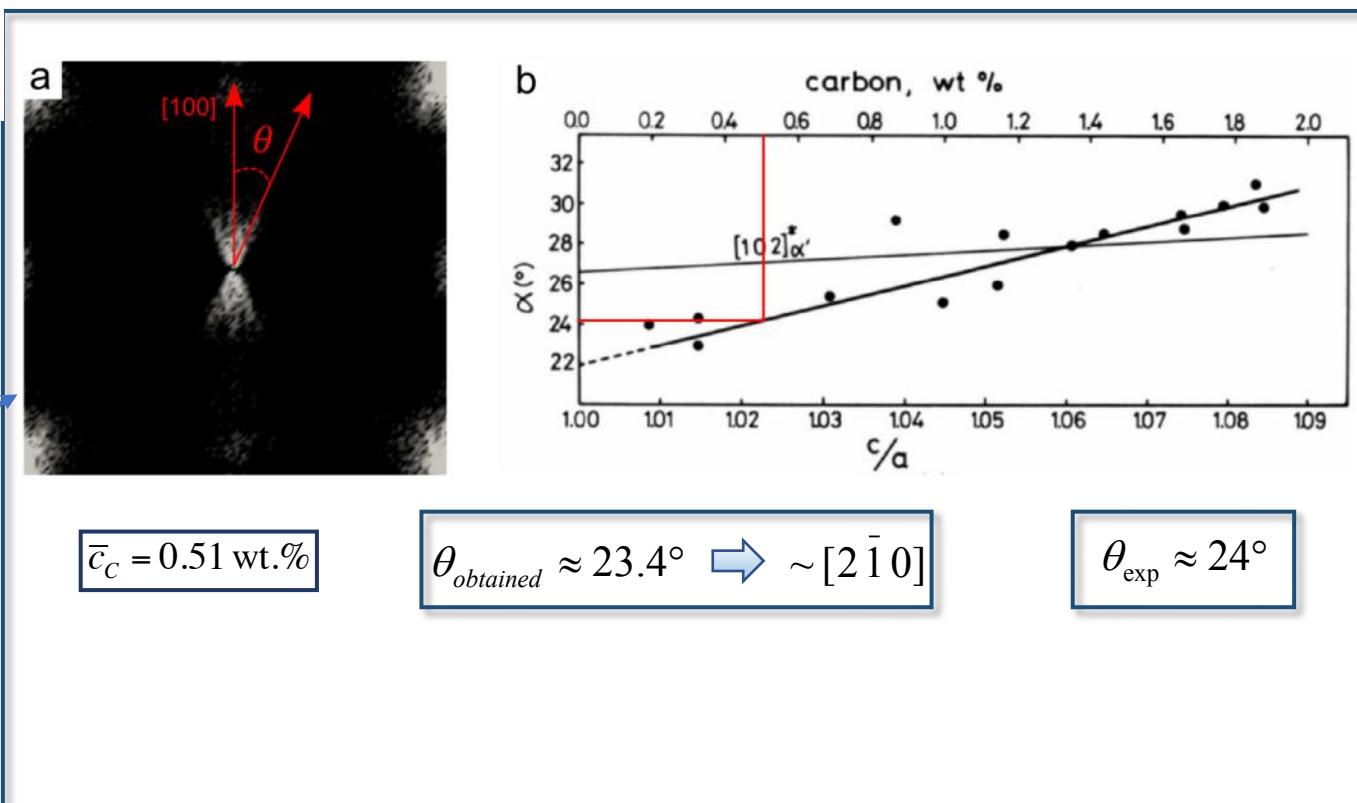
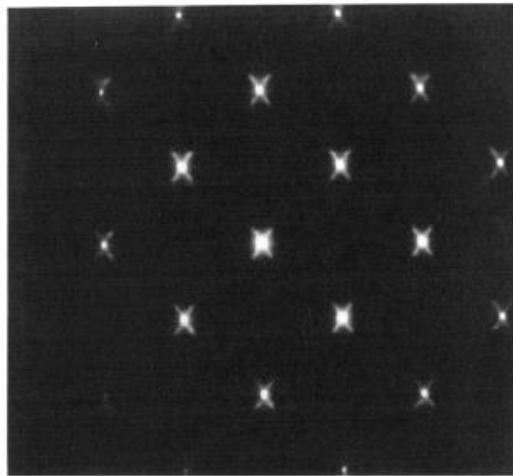
$$C_{12} = 146.5 \text{ GPa}$$

$$C_{44} = 112 \text{ GPa}$$

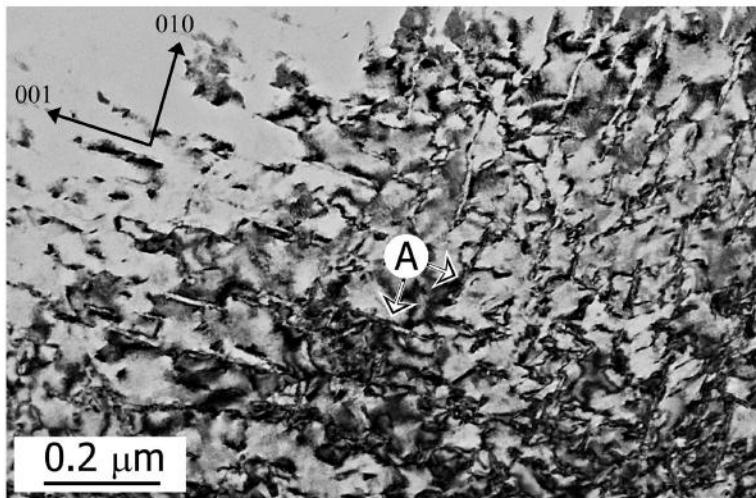
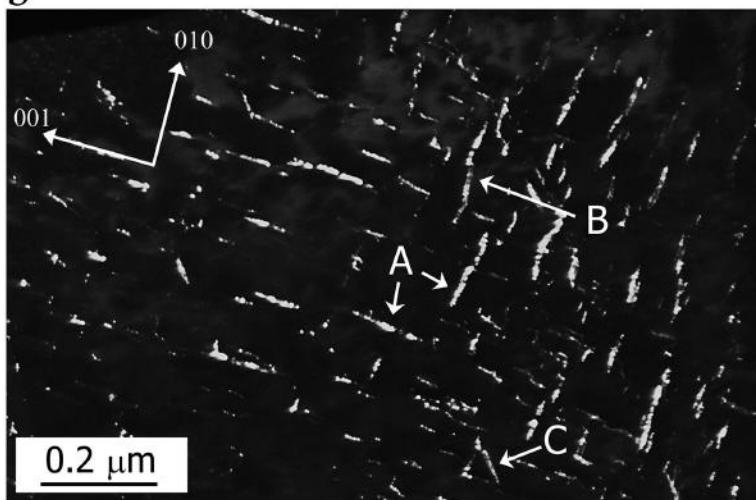
## Carbon diffusion in martensite phase at room temperature



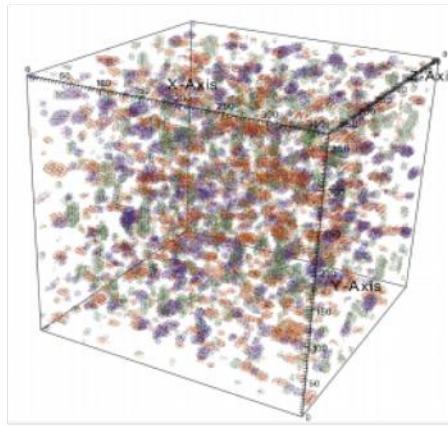
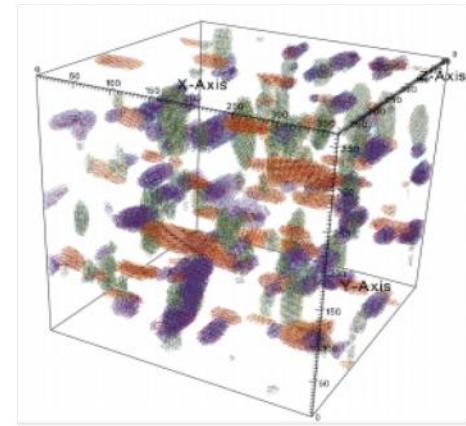
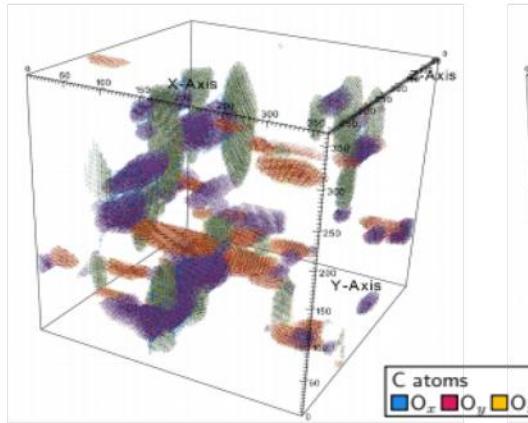
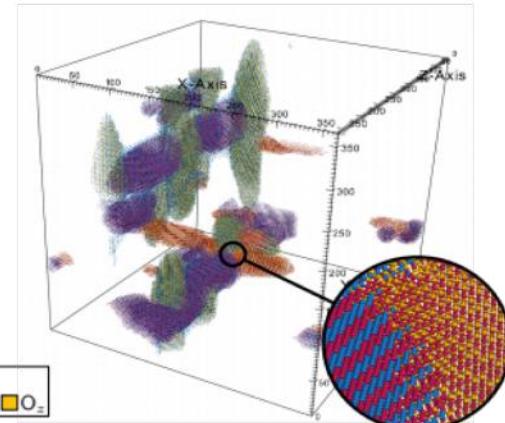
# Diffraction of carbon reach zones observed after aging at room temperature



Diffraction pattern from simulation

**a****b**

## $\eta$ -Fe<sub>2</sub>C carbide

(a)  $t^* = 1$ (b)  $t^* = 10$ (c)  $t^* = 50$ (d)  $t^* = 110$ 

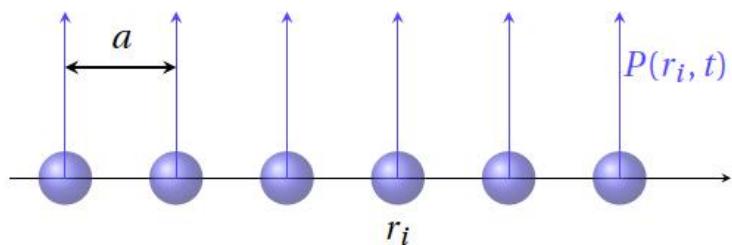
Transition-iron-carbide precipitates in a lath of tempered martensite. (a) Bright-field and (b) centered-dark-field TEM images.

S.W.Thompson Mater. Charact. V.106, 2015

Schwab et al npj Comput Mat under revision

# From discrete to continuum ADF model

Rigide Ising lattice

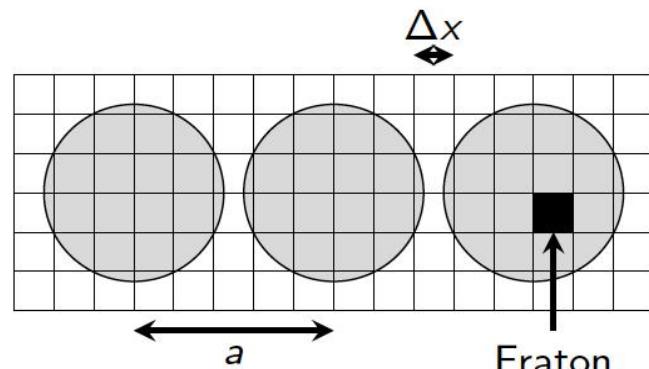


(a) Probability  $P(r_i, t)$  to find atom on site  $r_i$

- $\mathbb{P}(r)$  : probability to find atom at position  $r$
- 1 atome  $\Leftrightarrow$  1 site

$$\sum_r \mathbb{P}(r) = N_{atoms}$$

Continuous model



Meaning of  $\mathbb{P}(r)$  ?

$$\sum_r \mathbb{P}(r) \neq N_{atoms}$$

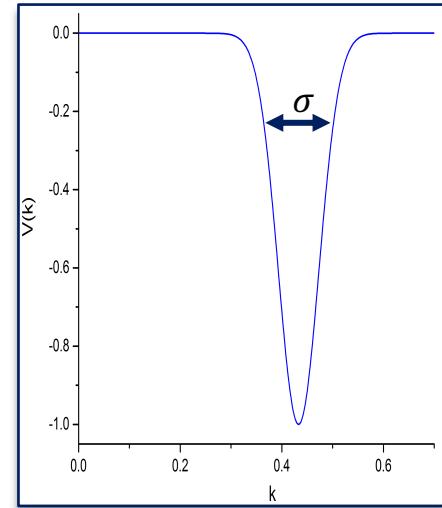
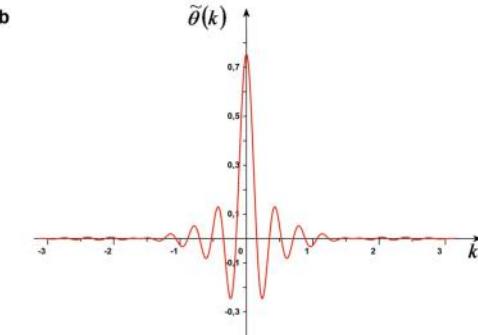
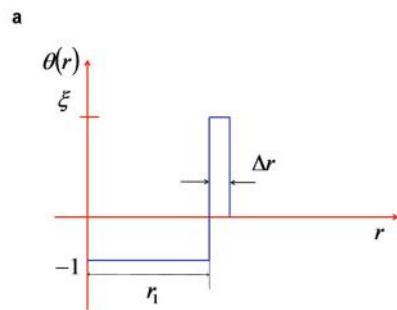
(M. Lavrskiy et al., npj computational materials 2017)

$$\sum_r P(\mathbf{r}) = N_{fraton}$$

The Fourier Transform representation of the model Hamiltonian:

$$H = \frac{1}{2N} \sum_{\mathbf{k}} \sum_{\alpha=1}^{\alpha=m} \sum_{\beta=1}^{\beta=m} \tilde{w}_{\alpha\beta}(\mathbf{k}) \tilde{\rho}_{\alpha}(\mathbf{k}) \tilde{\rho}_{\beta}(\mathbf{k})^*$$

Model Potential  $W_{\alpha\beta}(\mathbf{r} - \mathbf{r}') = \underbrace{\theta_{\alpha}(\mathbf{r} - \mathbf{r}') \delta_{\alpha\beta}}_{\text{Short range}} + \underbrace{\lambda_{\alpha\beta} W_{\alpha\beta}^{\text{LR}}(\mathbf{r} - \mathbf{r}')}_{\text{Long range}}.$



$$\theta_{\alpha}(\mathbf{r}) = \begin{cases} -1 & \text{if } r \leq R_{\alpha} \\ \xi & \text{if } R_{\alpha} < r \leq R_{\alpha} + \Delta R_{\alpha} \\ 0 & \text{otherwise.} \end{cases}$$

Exemple bcc structure

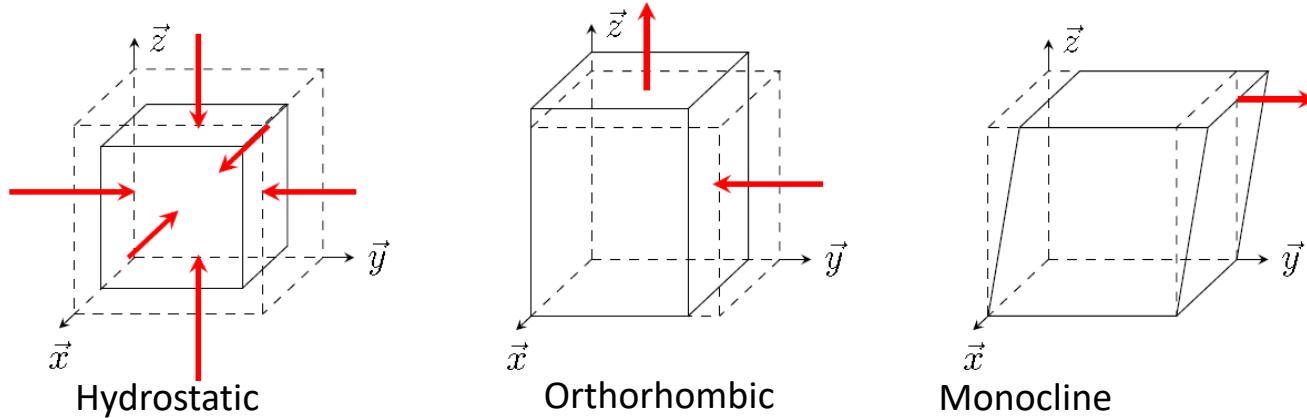
$$\hat{W}^{\text{LR}}(k) = -\exp\left(-\frac{(k-k^{\text{bcc}})^2}{2(\sigma^{\text{bcc}})^2}\right)$$

## Principal loading conditions – calculation of elastic constants

1) hydrostatic,  $(x, y, z) \rightarrow (1 - \varepsilon)x, (1 - \varepsilon)y, (1 - \varepsilon)z$ ,

2) orthorhombic,  $(x, y, z) \rightarrow (1 + \varepsilon)x, (1 - \varepsilon)y, z$

3) monoclinique  $(x, y, z) \rightarrow x + \varepsilon y, y, z$



$$F_{cubic.}(\varepsilon) = F_0 + V_0 \frac{3}{2} (C_{11} + 2C_{12}) \varepsilon^2$$

$$F_{orthor.}(\varepsilon) = F_0 + V_0 (C_{11} - C_{12}) \varepsilon^2$$

$$F_{monoc.}(\varepsilon) = F_0 + V \frac{C_{44}}{2} \varepsilon^2$$

## Kinetic equation ( n-components alloy)

$$\frac{d \rho_\alpha(\mathbf{r}, t)}{dt} = \sum_{\mathbf{r}'} L_{\alpha\beta}(\mathbf{r}, \mathbf{r}') \frac{\delta F}{\delta \rho_\beta(\mathbf{r}', t)}$$

Free energy functional is:

$$F_{chem} = \frac{1}{2} \sum_{\alpha, \beta} \sum_{r, r'} V_{\alpha\beta}(r - r') p_\alpha(r) p_\beta(r') + k_B T \sum_\alpha \sum_{\vec{r}} \left\{ p_\alpha(r) \ln[p_\alpha(r)] + [1 - p_\alpha(r)] \ln[1 - (p_\alpha(r))] \right\}$$

Reduced variables:

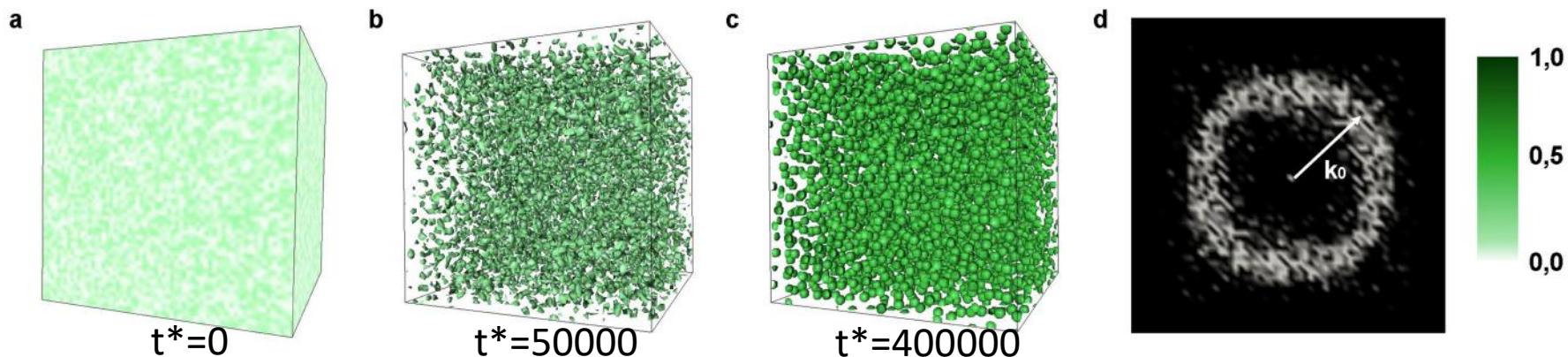
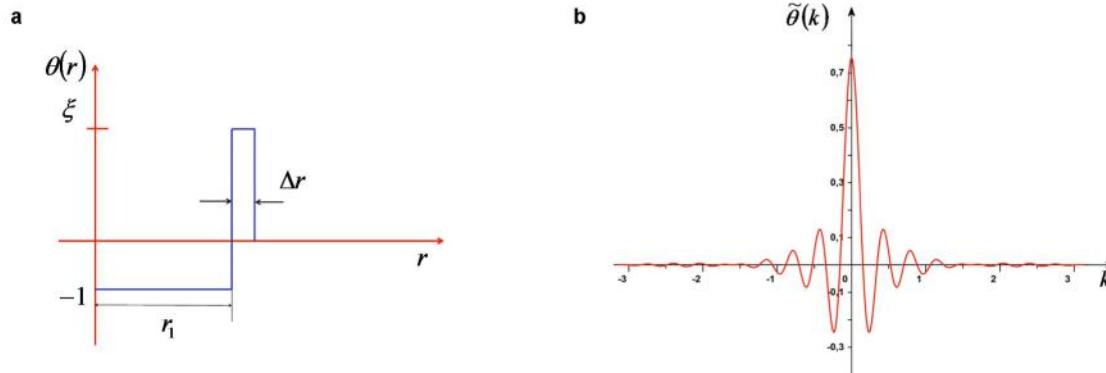
time is measured in units of typical atomic migration time,  $\tau_0$

energy is measured in units of  $k_B T_0$ , where  $T_0$  is the solidification temperature

the grid lattice increment,  $l$ , (the spacing of the underlying Ising lattice), is defined as a fraction of the atomic radius

The numerical solution -> the semi-implicit Fourier spectral method

# Self-assembly of fratoms with only short range interaction

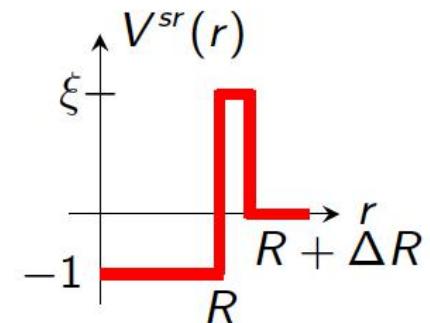


$$\hat{\rho} = 0.1, \hat{l} = 0.5, \hat{\Delta r} = 0.17, \text{ and } \hat{T} = 0.63 \quad \hat{\lambda}_1 = 45.23, \xi = 4$$

## $\alpha$ -Fe polycrystal

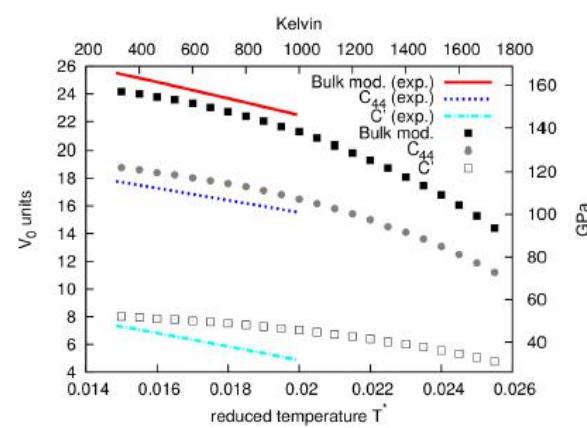
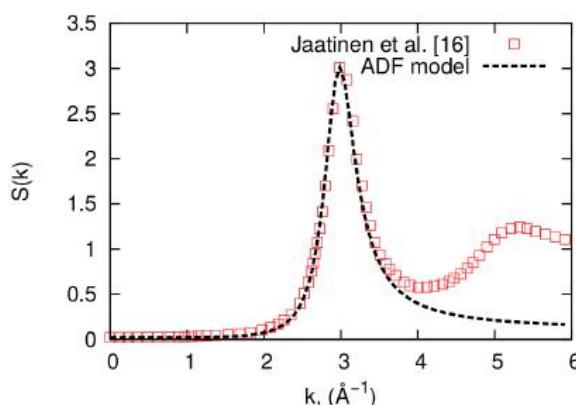
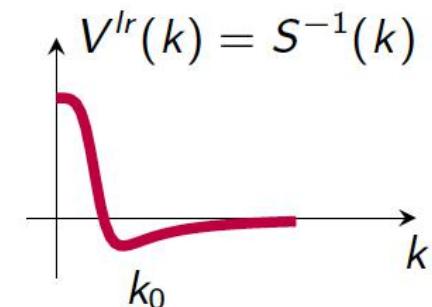
- Short range potential :

$$V^{sr}(r) = \begin{cases} -1 & \text{if } r < R \\ \xi & \text{if } R \leq r \leq R + \Delta R \\ 0 & \text{if } r > R + \Delta R \end{cases}$$



- Long range potential<sup>1</sup> :

$$V^{lr}(k) = 1 - \frac{k^4}{(k^2 - k_1^2)^2 + k_2^4}$$

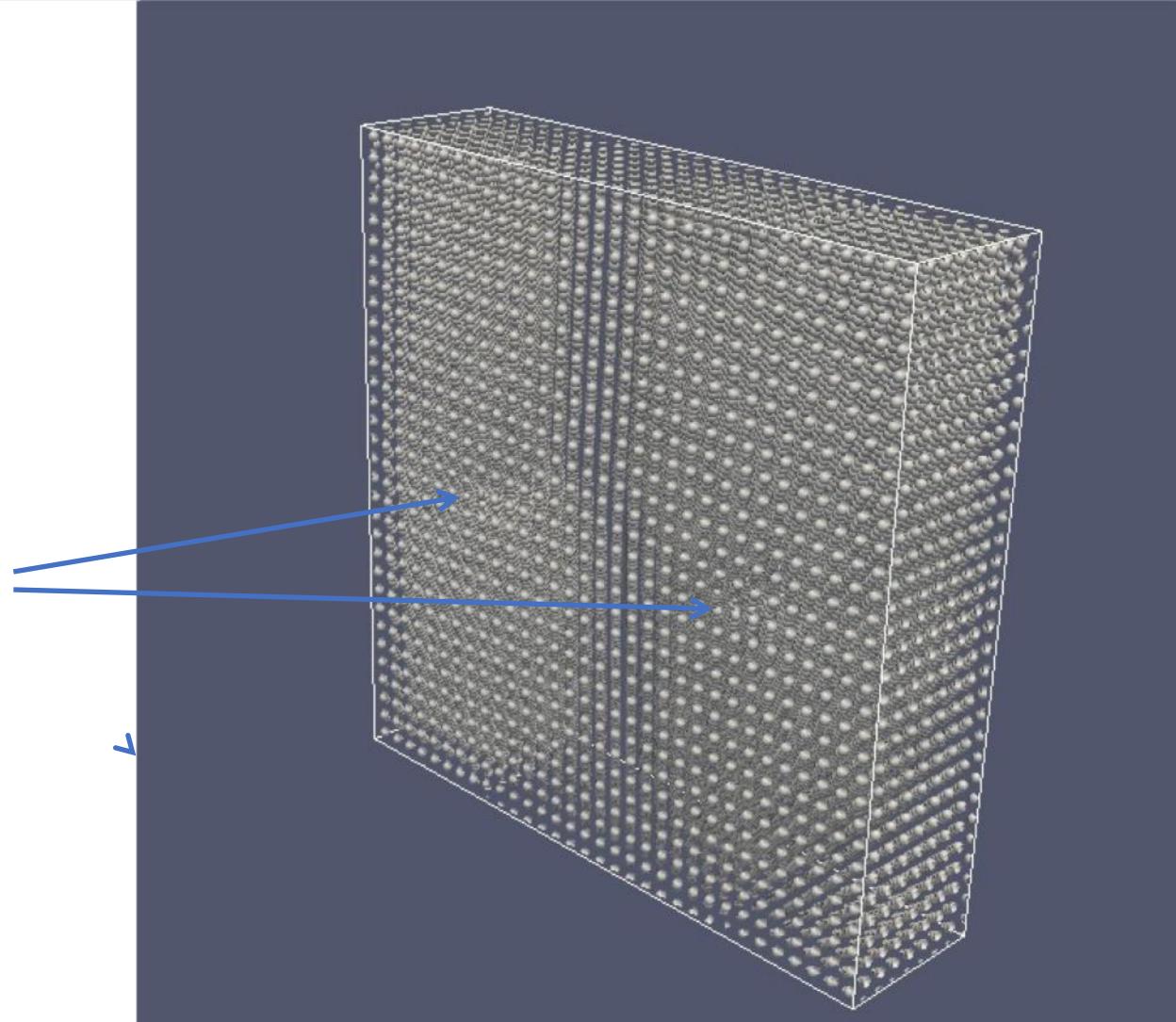


<sup>1</sup> O. Kapikranian, H. Zapsolsky & al. Phys. Rev. B 90, 004100 (2015)

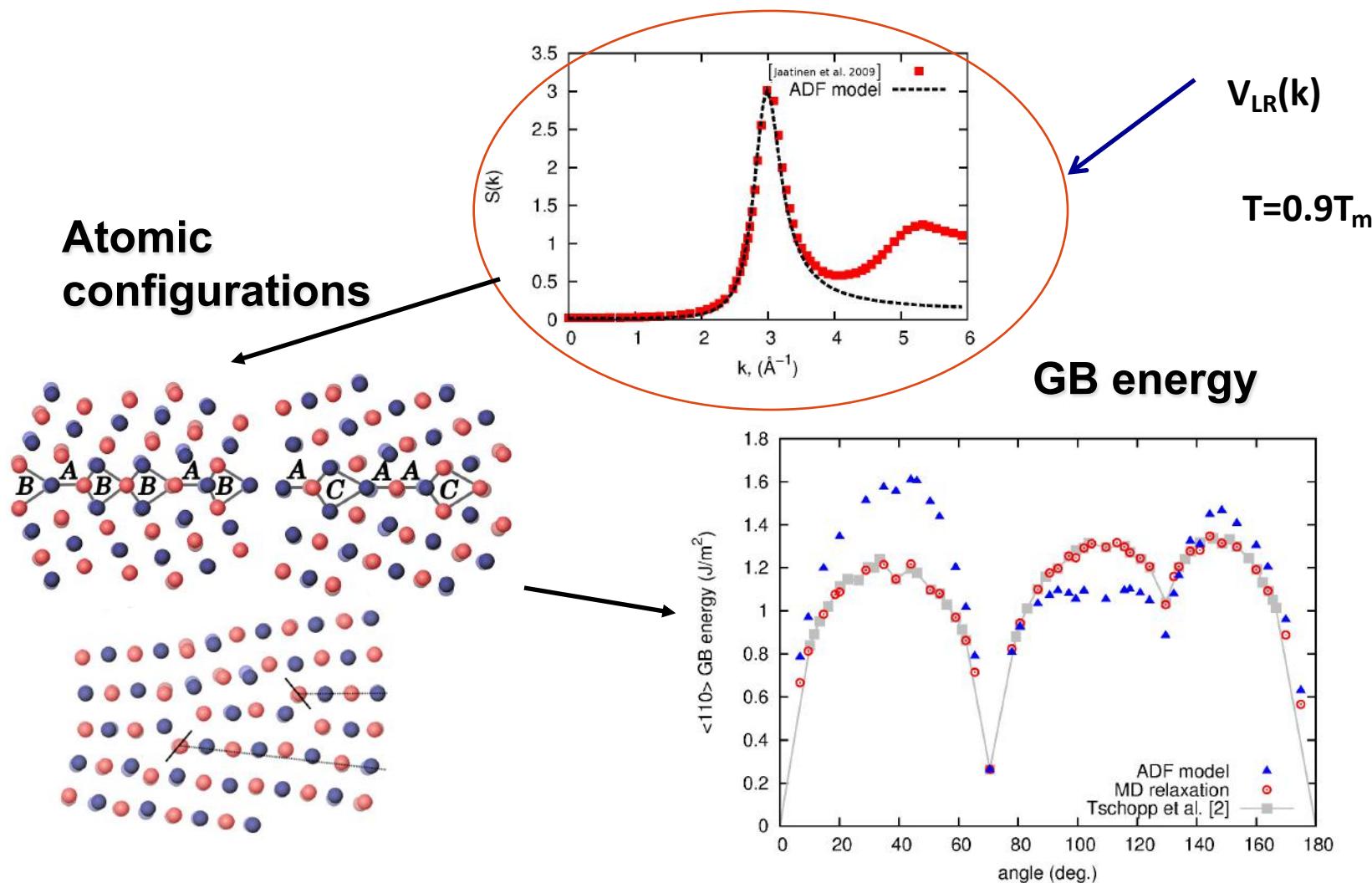
[16] Jaatinen et al. Phys. Rev. E 80 (2009) 031602

GB growth (tilt angle  $\theta = 3.58^\circ$ )

Dislocations  
at GB



# The atomic density function (ADF) model of tilt grain boundaries in $\alpha$ -Fe

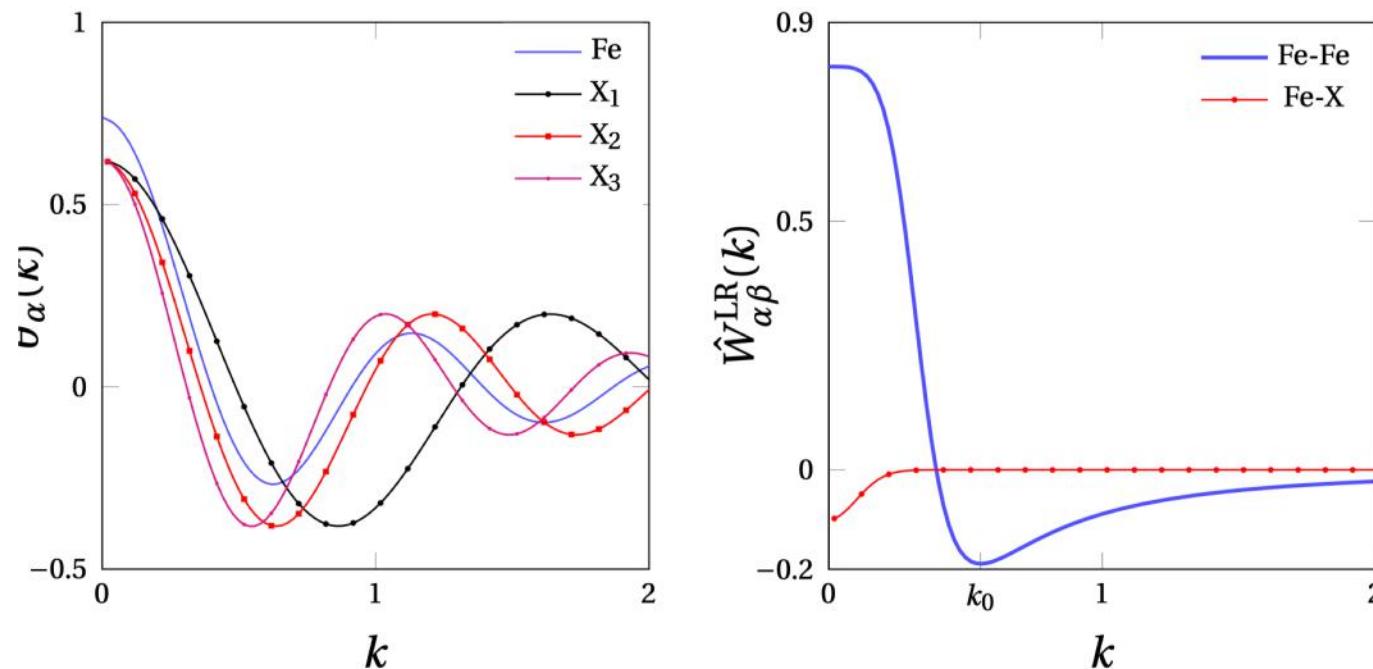


# Size-Dependent Solute Segregation at Symmetric Tilt <100> Grain Boundaries in $\alpha$ -Fe

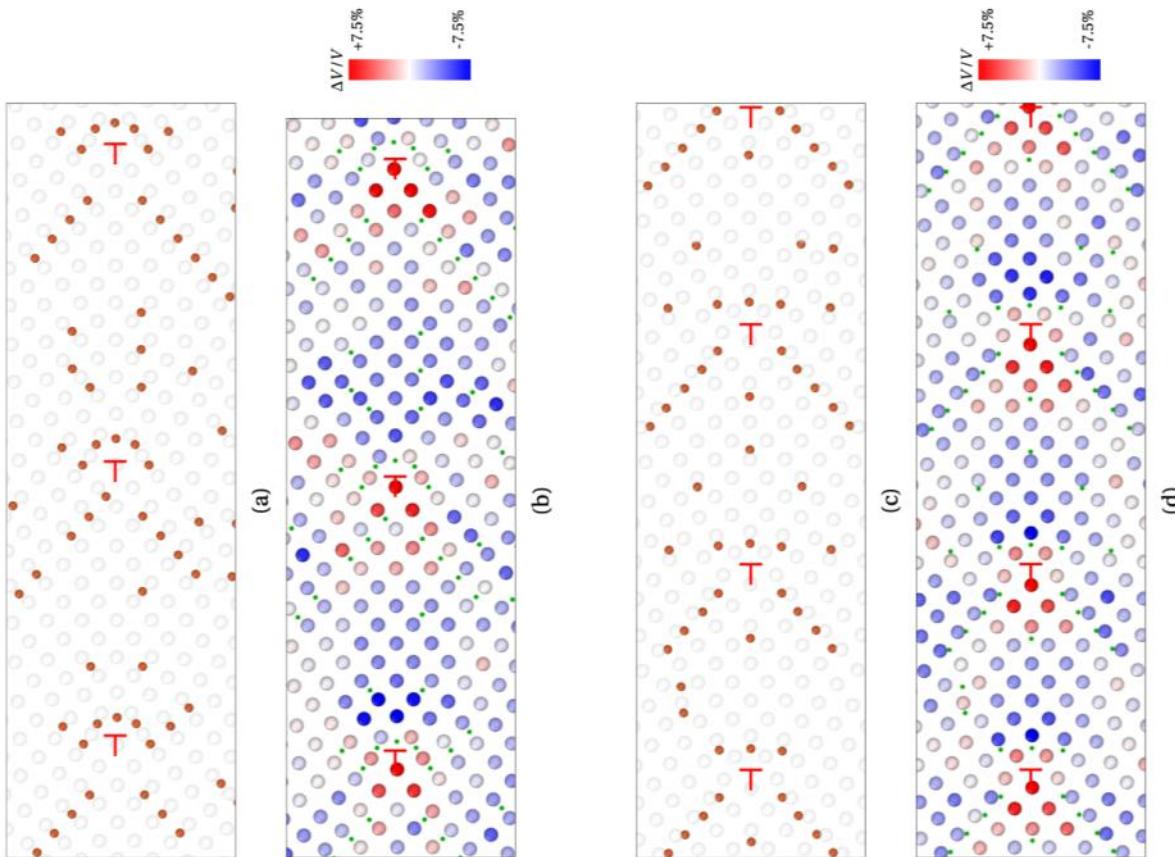
Three types of solute atoms  $X_1$ ,  $X_2$  and  $X_3$  with atomic radii  $R_1 < R_{\text{Fe}}$ ,  $R_2 = R_{\text{Fe}}$  and  $R_3 > R_{\text{Fe}}$  corresponding to phosphorus (P), antimony (Sb) and tin (Sn)

Low angle GBs, with  $\theta = 7.15^\circ$  and  $\theta = 9.53^\circ$ , and two high angle GBs,  $\Sigma 5$  (310) ( $\theta = 36.95^\circ$ ) and  $\Sigma 29$  (730) ( $\theta = 46.40^\circ$ ).

## Interaction potentials

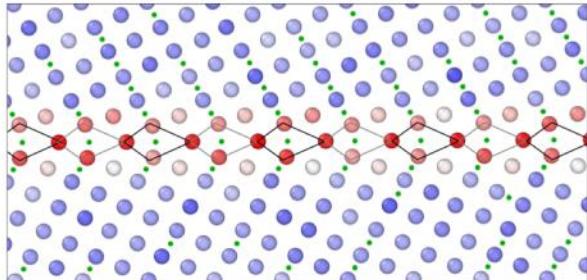


# Formation of Cottrell atmospheres around dislocations

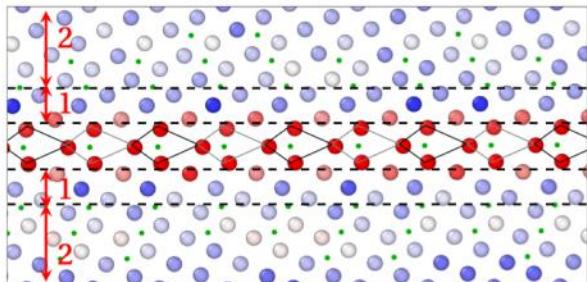
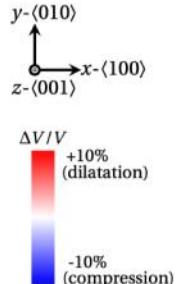


Formation of Cottrell atmospheres at  $\langle 100 \rangle$  edge dislocations (red  $\vdash$  marks) after segregation of solute atoms at  $\langle 100 \rangle$  symmetric tilt LAGBs. (a,b) X<sub>1</sub> (small) atoms segregation for a misorientation angle  $\theta = 7.15^\circ$ . (c,d) X<sub>2</sub> (larger) atoms for  $\theta = 9.53^\circ$ . (a,c) solute atoms distribution (orange) and Fe atoms (transparent). (b,d) Volume per atom variation  $\Delta V/V$  (Voronoi analysis). Red—dilatation, blue—compression. X atoms are spotted by green dots in (b,d).

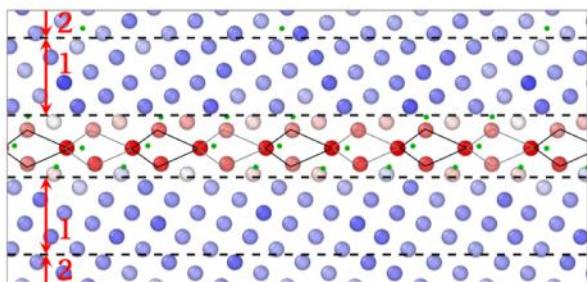
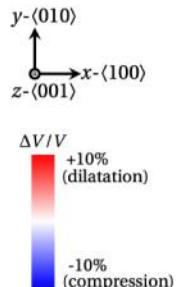
## HAGB in $\alpha$ -Fe



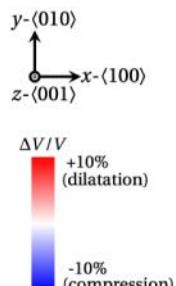
(a)



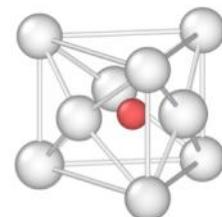
(b)



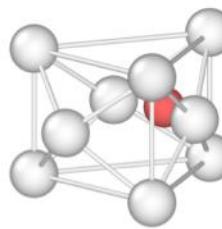
(c)



- Solute atoms are located inside of the capped trigonal prism in dilatation region.

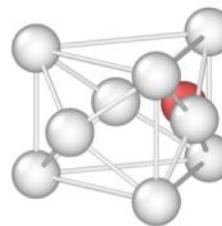


(b)



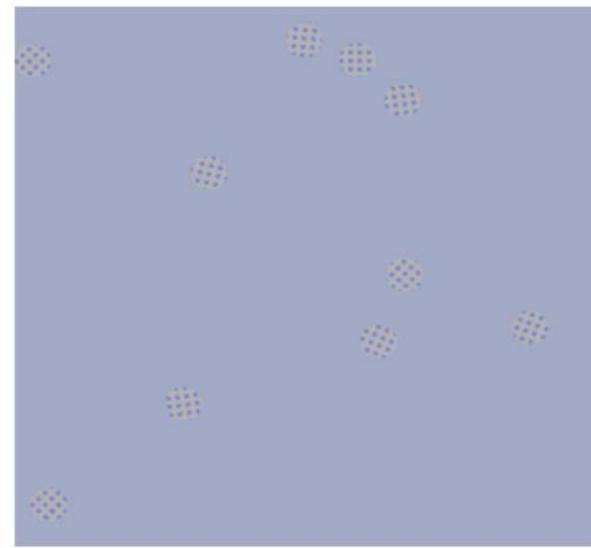
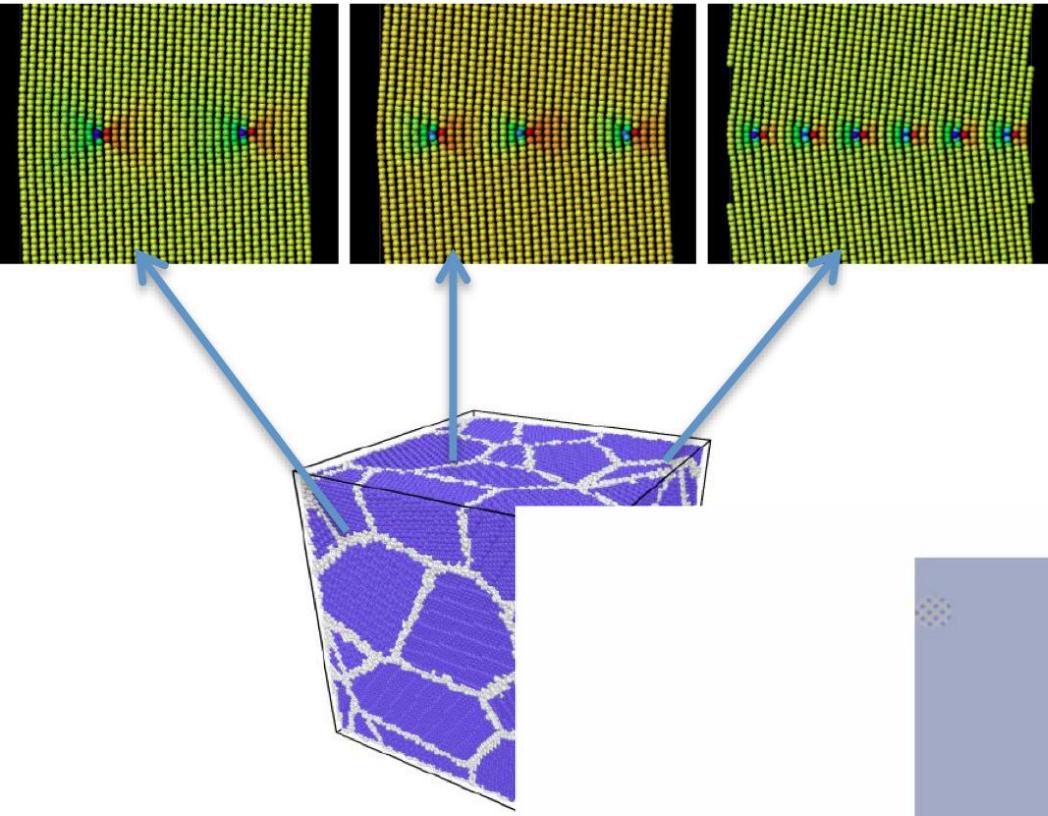
(e)

- With increasing of atomic size the solute atoms are concentrated more and more near GB, in dilatation region



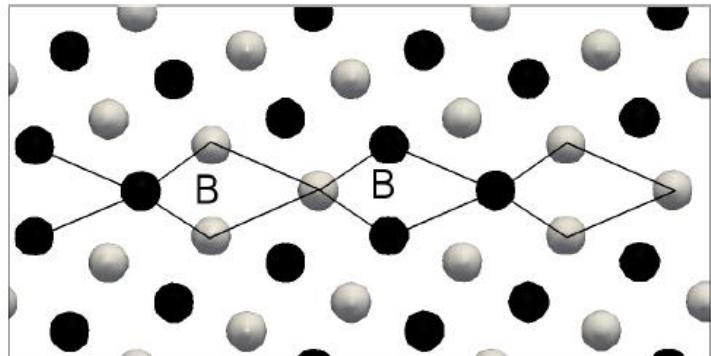
**Figure 8.** Influence of the volume per atom (Voronoi analysis) on the distribution of  $X_1$  (a)  $X_2$  (b) and  $X_3$  (c) solute atoms at  $\Sigma 5$  (310) ( $\theta = 36.87^\circ$ ).  $X_1$  atoms are spotted by green dots. The depleted (over-compressed) and segregated (less compressed) areas are delineated by dashed black lines, and referred to as zones 1 and 2 in (b,c).

# Polycrystal in $\alpha$ -Fe

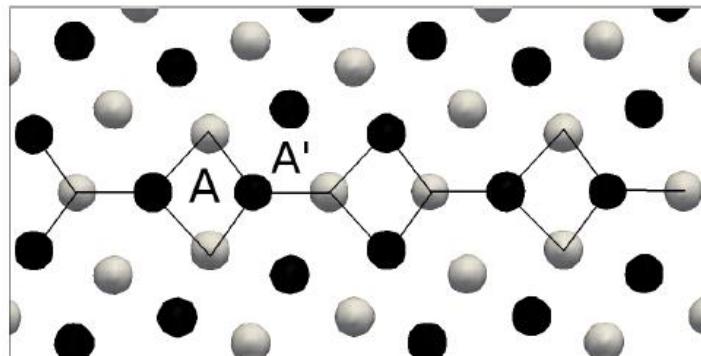


# GRAIN BOUNDARIES STRUCTURE IN $\alpha$ -IRON UNDER APPLIED STRESS: $\epsilon=0.1$

$\Sigma 5(310), \theta = 36.87$

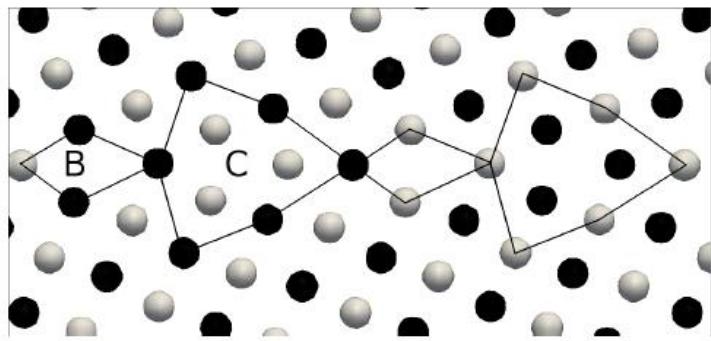


Equilibrium

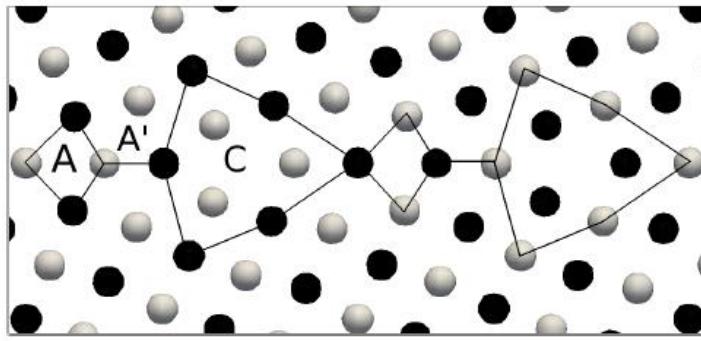


Under constrain

$\Sigma 29(730), \theta = 46.40$



Equilibrium

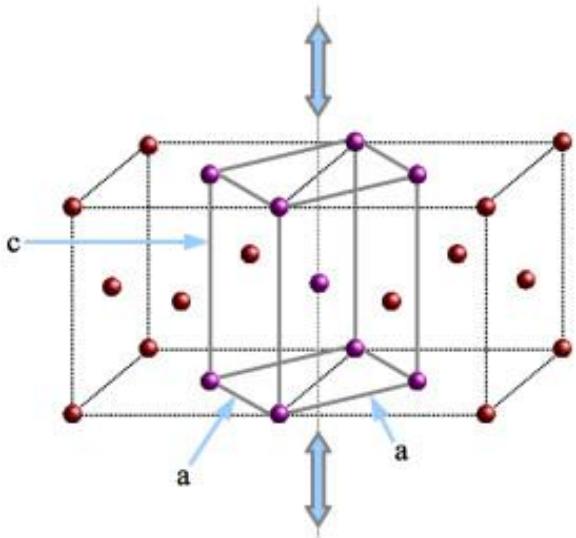


Under constrain

# MARTENSITIC TRANSFORMATIONS

$$\text{Bain OR: } \{010\}_{\gamma} \parallel \{001\}_{\alpha}$$

$$\{110\}_{\gamma} \parallel \{100\}_{\alpha}$$



The Bain model of the martensitic transformation

$$\text{KS OR: } \{111\}_{\gamma} \parallel \{110\}_{\alpha}$$

$$\{101\}_{\gamma} \parallel \{111\}_{\alpha}$$

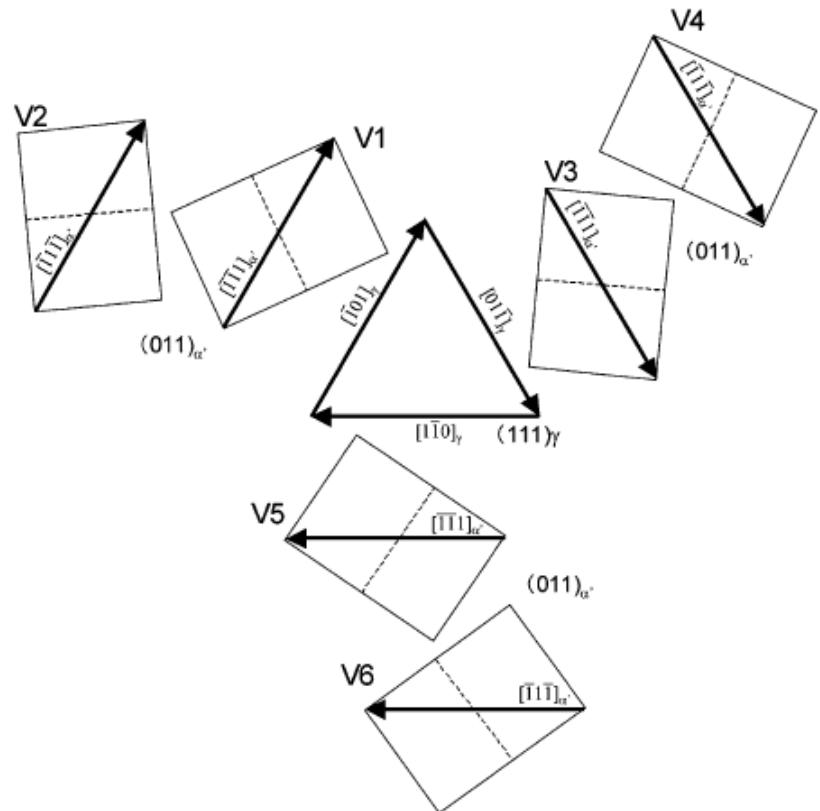


Fig. 1. Six crystallographic variants (V1–V6) for the K–S orientation relationship that evolves on a (111) austenite plane. The triangle and rectangles indicate the (111) plane of austenite ( $\gamma$ : fcc) and the (011) plane of martensite ( $\alpha'$ : bcc), respectively.

# MARTENSITIC TRANSFORMATIONS

The 24 crystallographic variants for the K-S orientation relationship

Variant	Plane parallel	Direction parallel
V1	$(111)_\gamma // (011)_{\alpha'}$	$[\bar{1}01]_\gamma // [\bar{1}\bar{1}1]_{\alpha'}$
V2		$[\bar{1}01]_\gamma // [\bar{1}11]_{\alpha'}$
V3		$[01\bar{1}]_\gamma // [\bar{1}\bar{1}1]_{\alpha'}$
V4		$[01\bar{1}]_\gamma // [\bar{1}11]_{\alpha'}$
V5		$[\bar{1}\bar{1}0]_\gamma // [\bar{1}\bar{1}1]_{\alpha'}$
V6		$[\bar{1}\bar{1}0]_\gamma // [\bar{1}11]_{\alpha'}$
V7	$(1\bar{1}1)_\gamma // (011)_{\alpha'}$	$[10\bar{1}]_\gamma // [\bar{1}\bar{1}1]_{\alpha'}$
V8		$[10\bar{1}]_\gamma // [\bar{1}11]_{\alpha'}$
V9		$[\bar{1}\bar{1}0]_\gamma // [\bar{1}\bar{1}1]_{\alpha'}$
V10		$[\bar{1}\bar{1}0]_\gamma // [\bar{1}11]_{\alpha'}$
V11		$[011]_\gamma // [\bar{1}\bar{1}1]_{\alpha'}$
V12		$[011]_\gamma // [\bar{1}1\bar{1}]_{\alpha'}$
V13	$(\bar{1}11)_\gamma // (011)_{\alpha'}$	$[0\bar{1}1]_\gamma // [\bar{1}\bar{1}1]_{\alpha'}$
V14		$[0\bar{1}1]_\gamma // [\bar{1}1\bar{1}]_{\alpha'}$
V15		$[\bar{1}0\bar{1}]_\gamma // [\bar{1}\bar{1}1]_{\alpha'}$
V16		$[\bar{1}0\bar{1}]_\gamma // [\bar{1}1\bar{1}]_{\alpha'}$
V17		$[\bar{1}10]_\gamma // [\bar{1}\bar{1}1]_{\alpha'}$
V18		$[\bar{1}10]_\gamma // [\bar{1}1\bar{1}]_{\alpha'}$
V19	$(11\bar{1})_\gamma // (011)_{\alpha'}$	$[\bar{1}10]_\gamma // [\bar{1}\bar{1}1]_{\alpha'}$
V20		$[\bar{1}10]_\gamma // [\bar{1}1\bar{1}]_{\alpha'}$
V21		$[01\bar{1}]_\gamma // [\bar{1}\bar{1}1]_{\alpha'}$
V22		$[01\bar{1}]_\gamma // [\bar{1}1\bar{1}]_{\alpha'}$
V23		$[101]_\gamma // [\bar{1}\bar{1}1]_{\alpha'}$
V24		$[101]_\gamma // [\bar{1}1\bar{1}]_{\alpha'}$

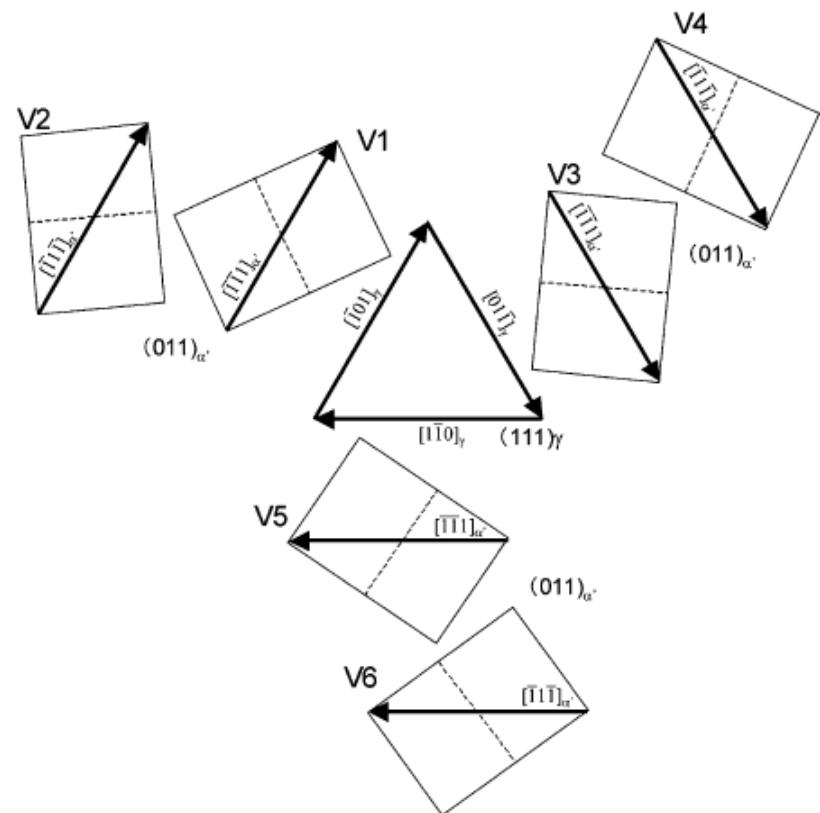
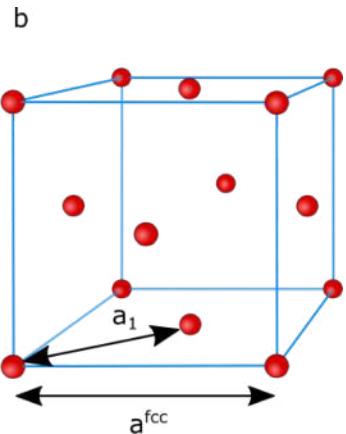
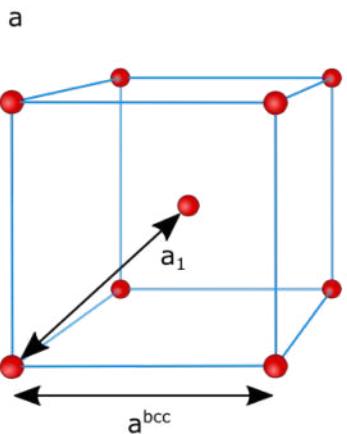


Fig. 1. Six crystallographic variants (V1–V6) for the K-S orientation relationship that evolves on a  $(111)$  austenite plane. The triangle and rectangles indicate the  $(111)$  plane of austenite ( $\gamma$ : fcc) and the  $(011)$  plane of martensite ( $\alpha'$ : bcc), respectively.

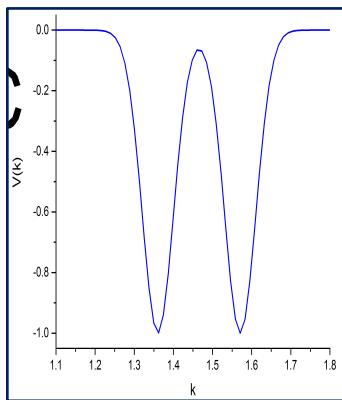
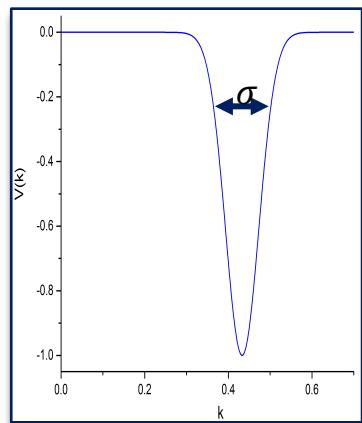
# FCC-BCC transition



$$\frac{a_0^{fcc}}{a_0^{bcc}} = \sqrt{\frac{3}{2}} \approx 1.225$$

$$a_0^{fcc} = 8\Delta x$$

$$\sigma = 0.05$$



$$\tilde{w}_{LR}(\mathbf{k}) = \exp\left(-\frac{(k-k_{01})^2}{2\sigma^2}\right) + 0.1 \exp\left(-\frac{(k-k_{02})^2}{2\sigma^2}\right)$$

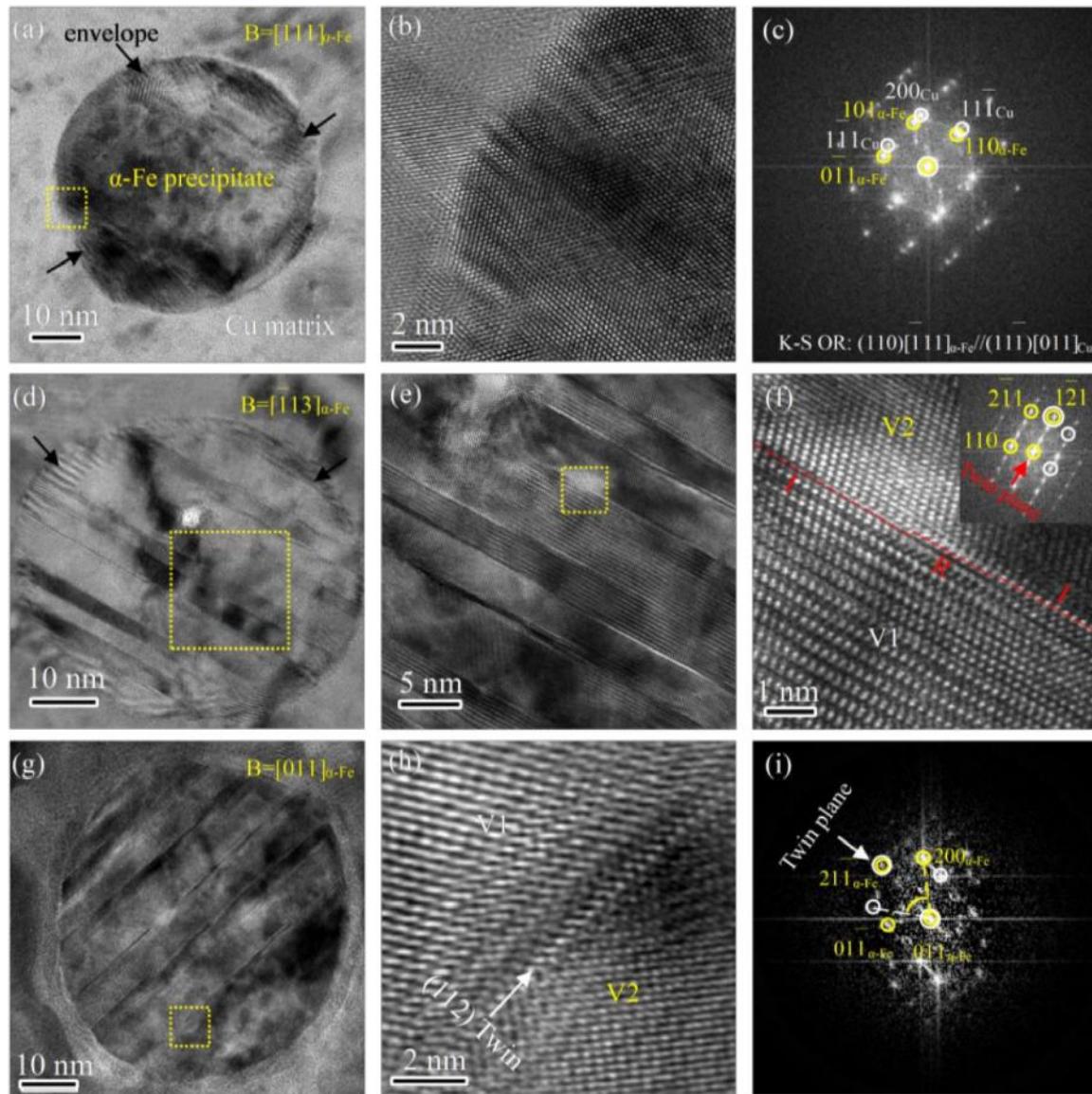
**Elastic constants of the given potential**

$$\frac{C_{11}^{bcc}}{C_{11}^{fcc}} \approx 1.68, \quad \frac{C_{12}^{bcc}}{C_{12}^{fcc}} \approx 1.25, \quad \frac{C_{44}^{bcc}}{C_{44}^{fcc}} \approx 1.3$$

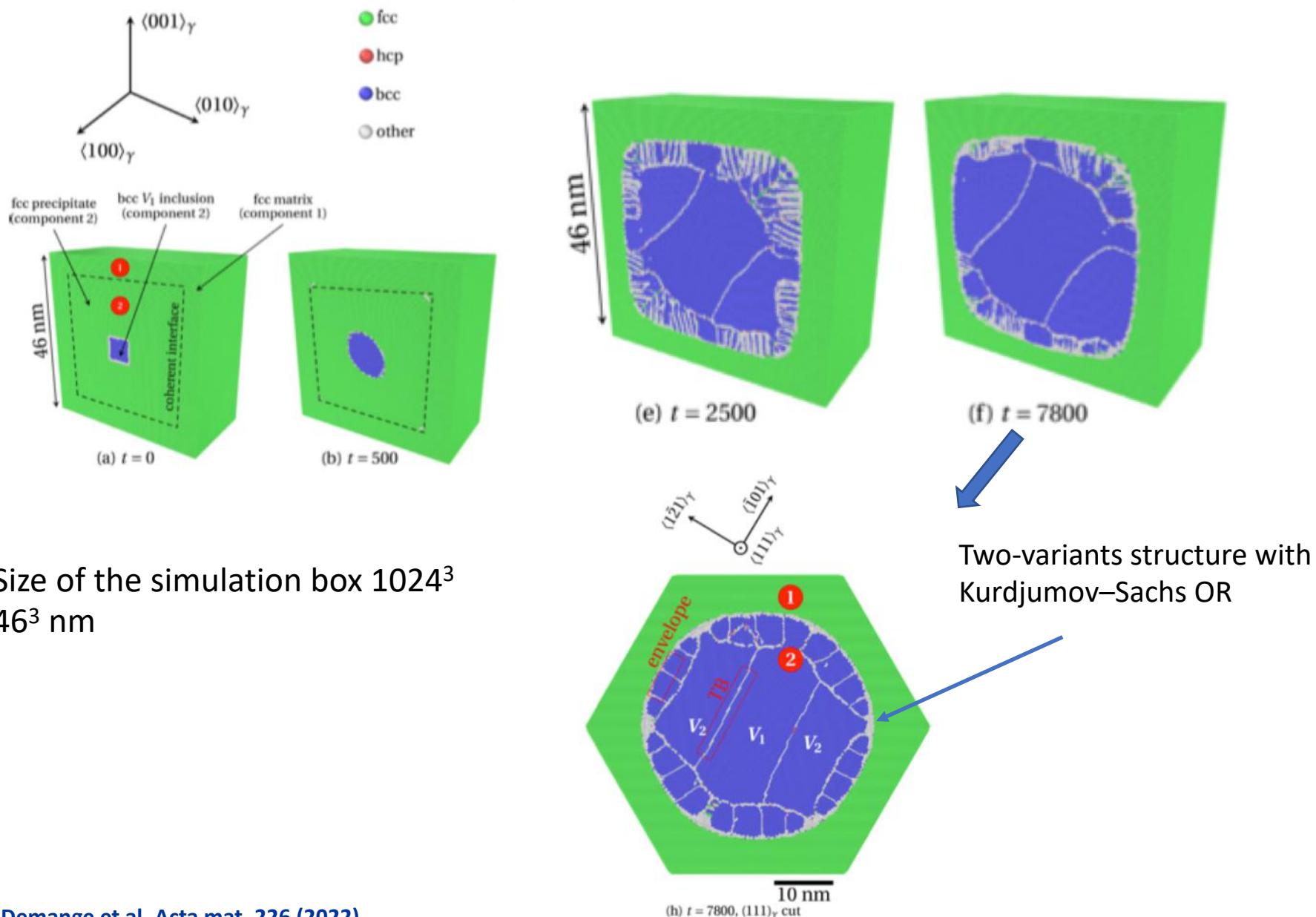
**Experimental elastic constants for iron**

$$\frac{C_{11}^{bcc}}{C_{11}^{fcc}} \approx 1.60, \quad \frac{C_{12}^{bcc}}{C_{12}^{fcc}} \approx 1.15, \quad \frac{C_{44}^{bcc}}{C_{44}^{fcc}} \approx 1.51$$

# Twinning structure of $\alpha$ -Fe (bcc) precipitate in Cu (fcc) matrix in the Cu-2.0Fe-0.5Co wt%

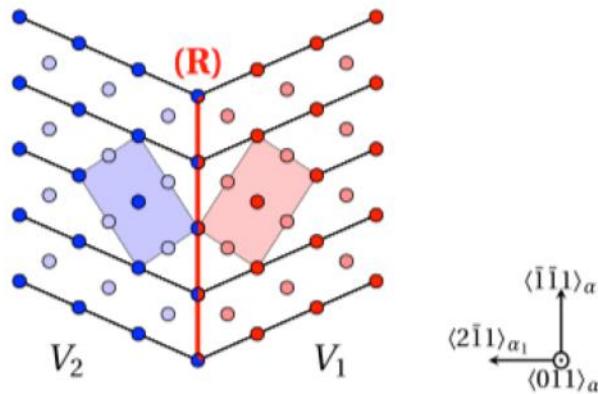


# Growth of $\alpha$ -Fe particle in the Cu matrix

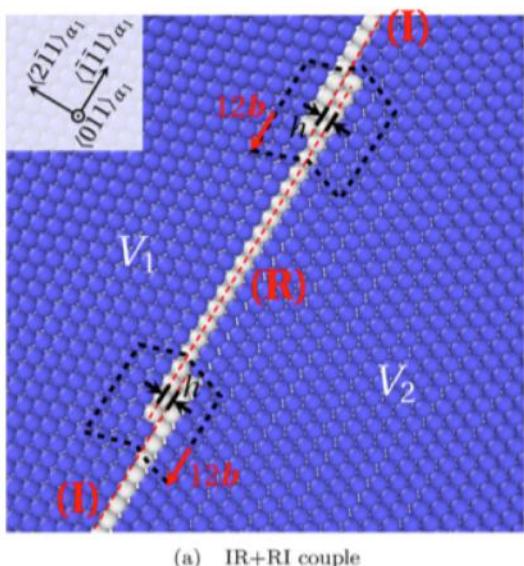


# Twin boundaries

$$\textcircled{+} \quad \mathbf{t}_I = \frac{1}{12} \langle \bar{1}\bar{1}1 \rangle_{\alpha_1}$$



(a) (I) and (R) twin boundary (theory)

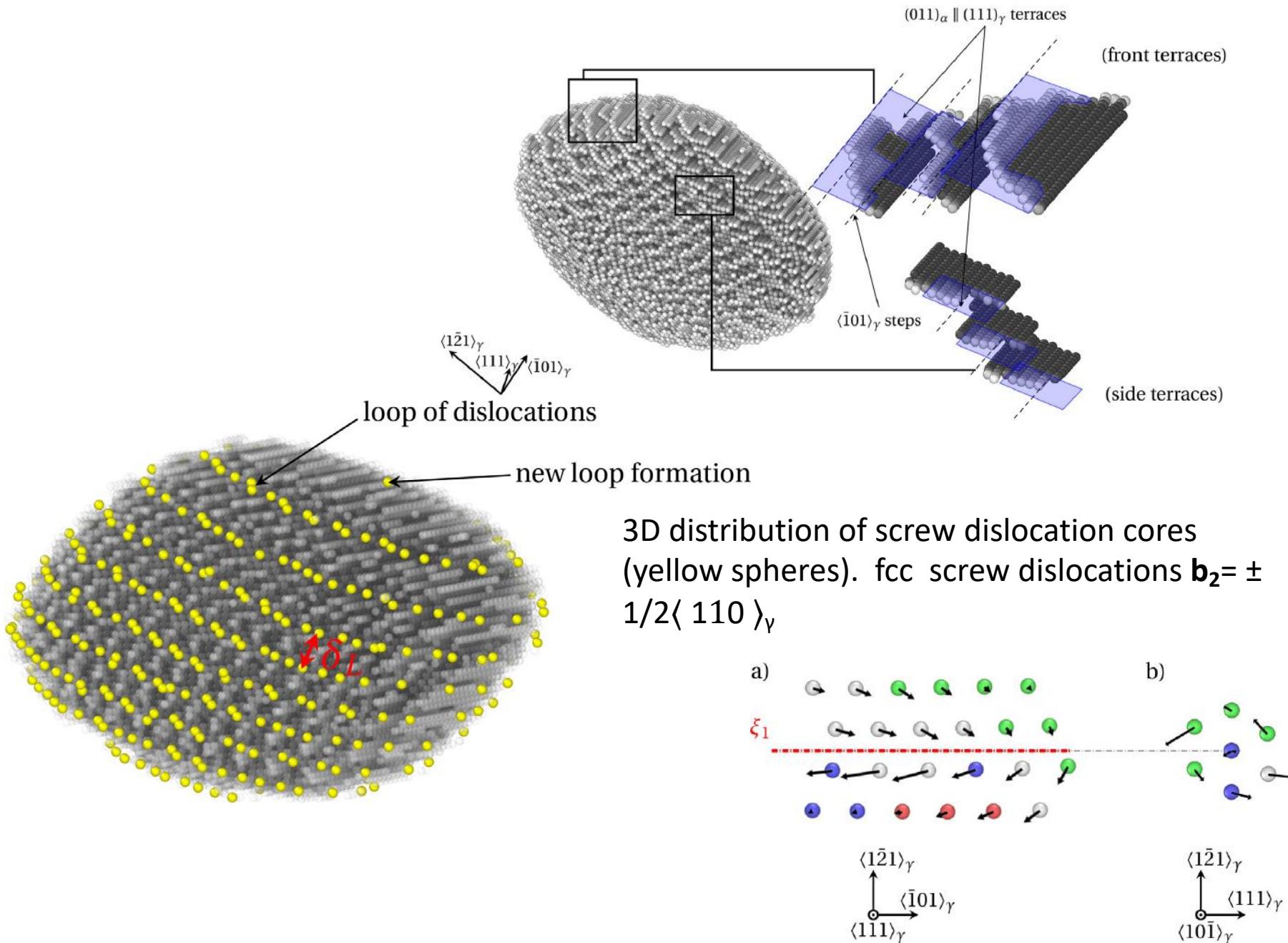


Reflection (R) and isoceles(I) twin boundaries structures

*During the propagation of TB, the transitions (I)  $\rightarrow$  (R) and (R)  $\rightarrow$  (I) – is accompanied by the stacking fault in  $(\bar{2}11)_{\alpha_1}$  planes, which results in the shift of the interface along the direction  $\langle \bar{2}11 \rangle_{\alpha_1}$  perpendicular to the twinning plane.*

Partial twin dislocation couple (IR+RI) with step  
 $h = a_2(2 \vee 6)$ , Burgers vector  $\mathbf{b} = \frac{1}{12} \langle \bar{1}11 \rangle_{\alpha_1}$

# Fcc/bcc interface



## Propagation mechanism of fcc/bcc interface

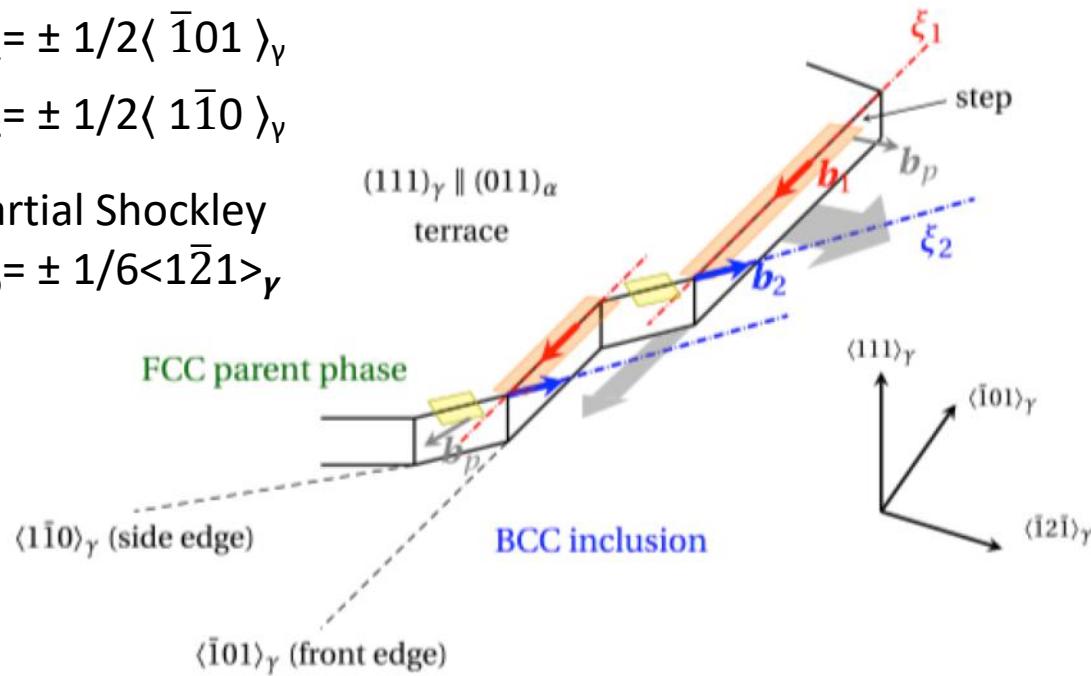
Screw dislocations:

$$\mathbf{b}_1 = \pm 1/2 \langle \bar{1}01 \rangle_{\gamma}$$

$$\mathbf{b}_2 = \pm 1/2 \langle 1\bar{1}0 \rangle_{\gamma}$$

Partial Shockley

$$\mathbf{b}_p = \pm 1/6 \langle 1\bar{2}1 \rangle_{\gamma}$$



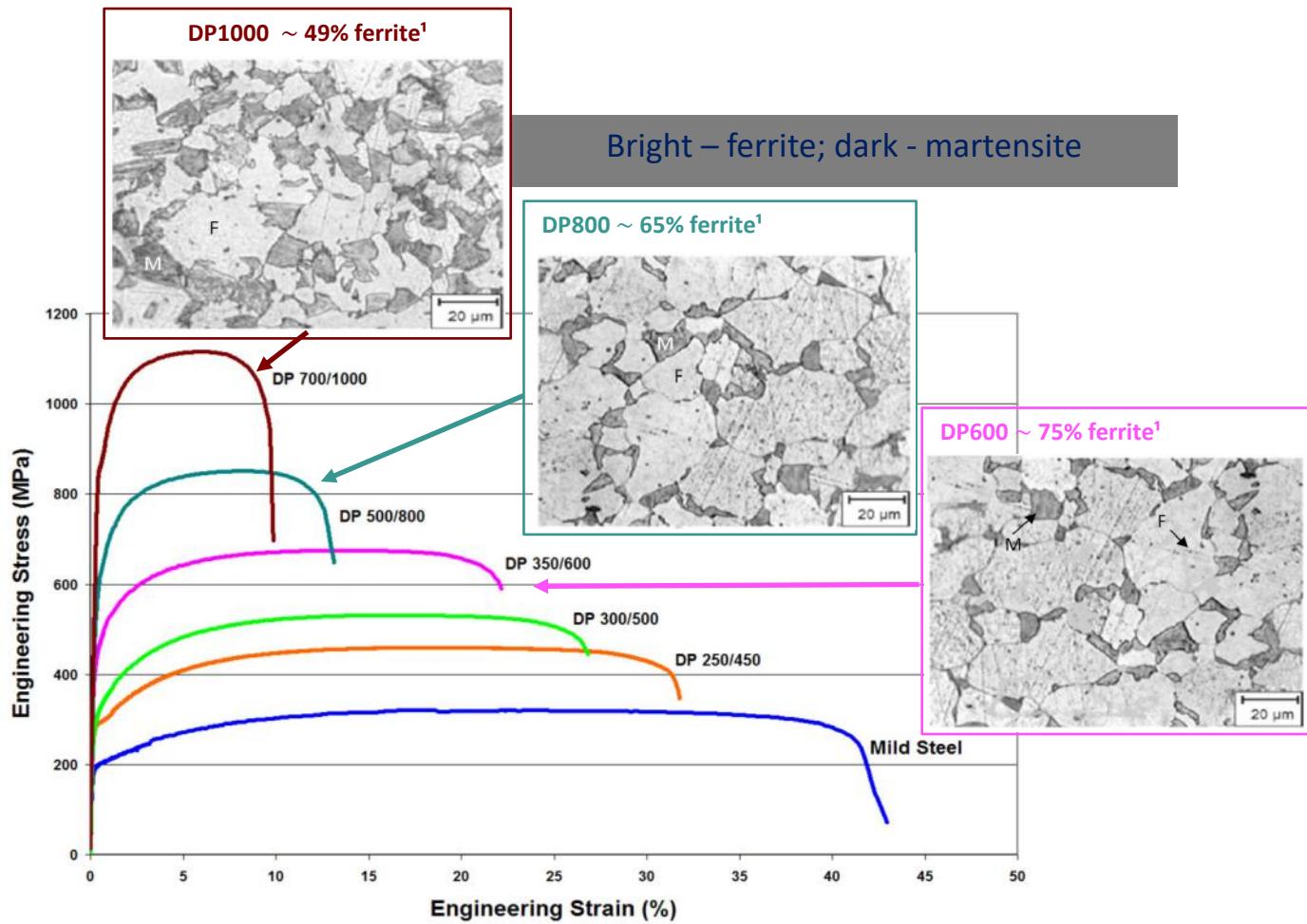
Transformation pass: **fcc  $\rightarrow$  hcp  $\rightarrow$  bcc**.

**Two steps:**

- Shockley partial dislocation with Burgers vector  $\mathbf{b}_p$  produces a SF ABCABC  $\rightarrow$  ABAB
- Homogeneous deformation  $(111)_{\gamma}$  fcc  $\rightarrow$   $(011)_{\alpha}$  bcc planes (glide of  $\mathbf{b}_1$  and  $\mathbf{b}_2$  fcc screw dislocations )

# Dual-phase (DP) steels

Dual microstructure of soft ferrite and harder martensite phases.



# Role of transformation interface

Solid-state phase transformations  
during steel processing



moving transformation interface



Microstructure future

- phases volume fraction
- topology and morphology of phases
- grain size distribution



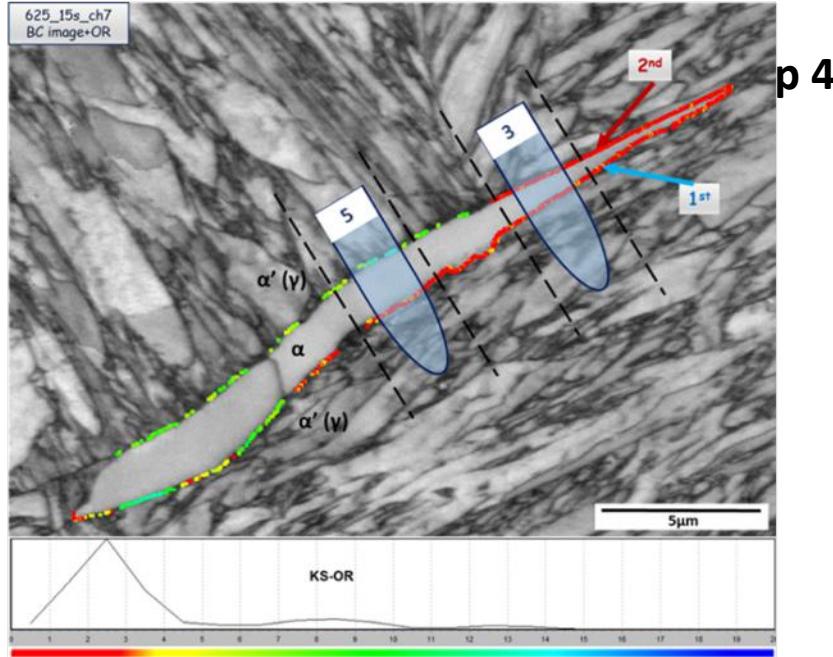
Mechanical properties of the steel

- Interface interaction with the alloying elements
- Orientation relationship (ORs) between two phases
- Interface properties (coherency, thickness and shape)
- Atomic structure of the interface
- Ability to dissipate energy: interfacial friction

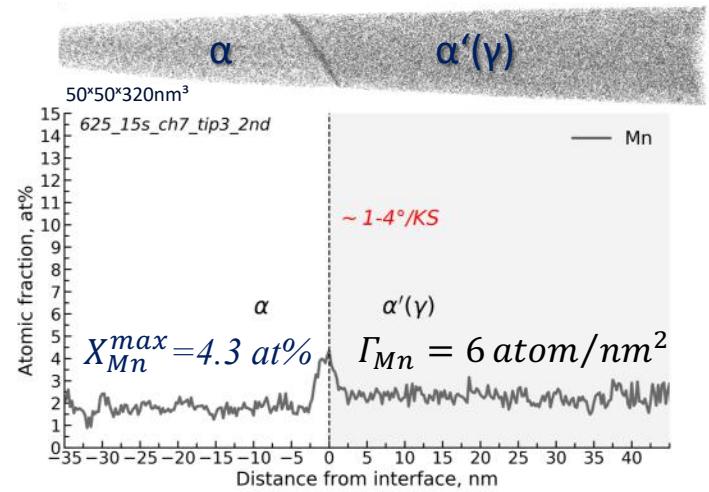


Experimental investigation of the transformation  
interface at the nanoscale and modeling

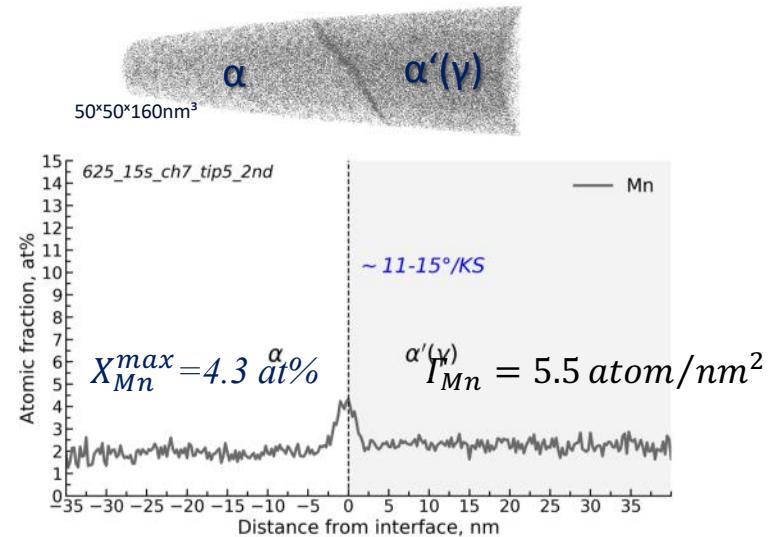
# 15s at 625 °C: interface #7



tip3\_2nd

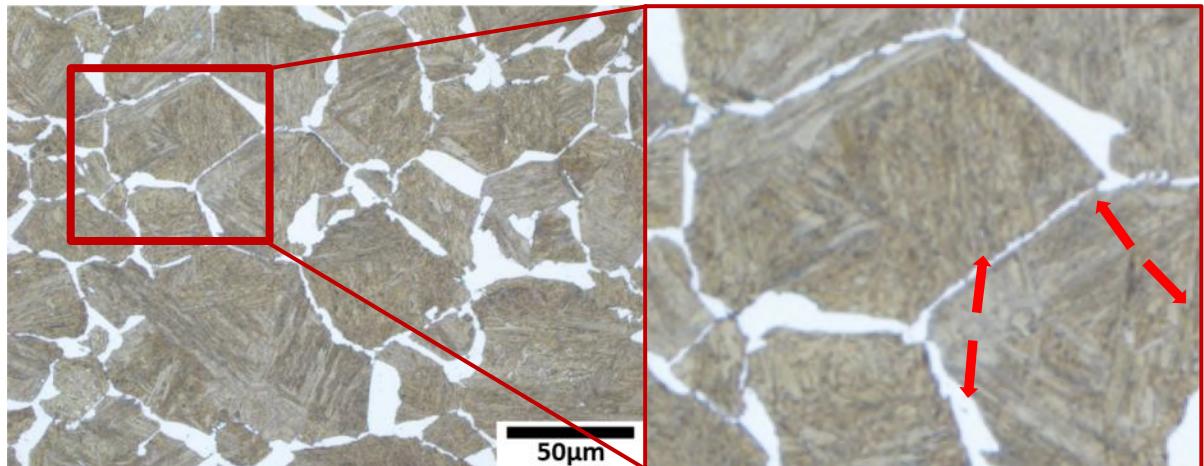


tip5\_2nd



## Austenite-to-ferrite phase transformation

- The change in the crystal structure (from fcc to bcc).
- Diffusional process: the redistribution of interstitial and substitutional elements.



**Kurdjumov-Sachs (KS):**

$$\begin{aligned}\{111\}_{\gamma} &\parallel \{110\}_{\alpha} \\ \langle\bar{1}01\rangle_{\gamma} &\parallel \langle\bar{1}\bar{1}1\rangle_{\alpha}\end{aligned}$$

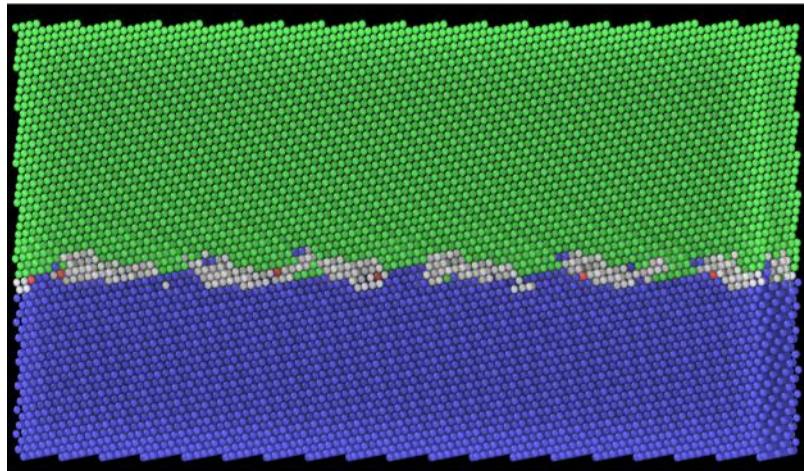
**Nishiyama-Wassermann (NW):**

$$\begin{aligned}\{111\}_{\gamma} &\parallel \{011\}_{\alpha} \\ \langle10\bar{1}\rangle_{\gamma} &\parallel \langle100\rangle_{\alpha}\end{aligned}$$

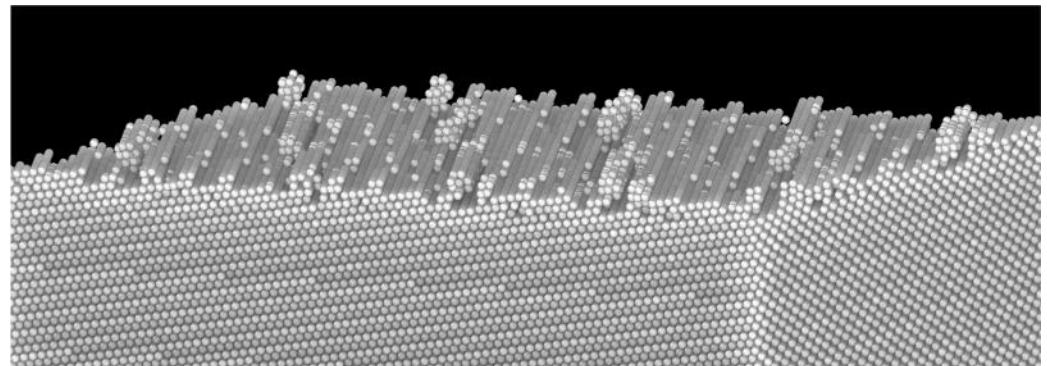
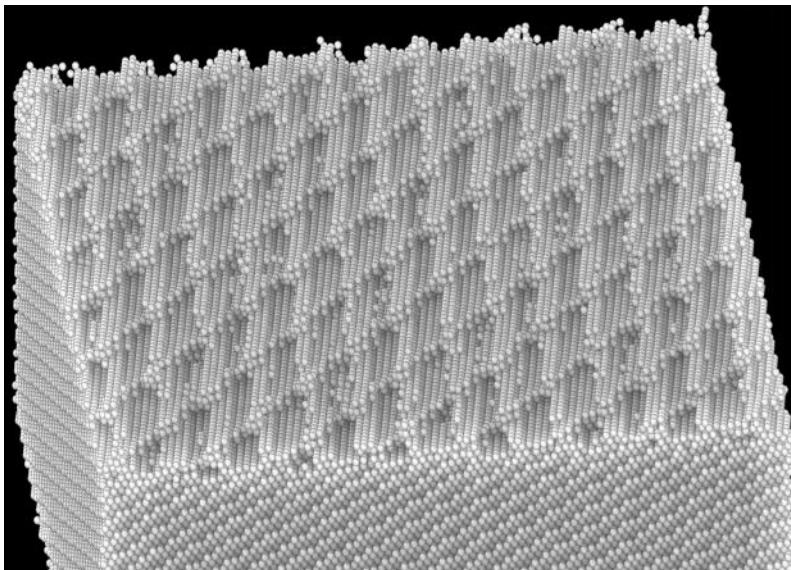
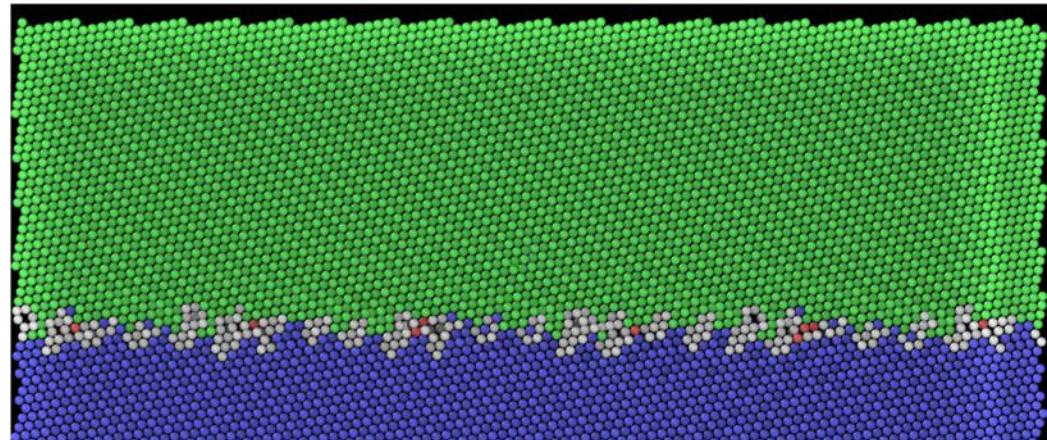
**At higher T:** disordered interfaces migrate faster  
**At lower T:** coherent interfaces migrate faster<sup>1</sup>

# FCC-BCC plane interface

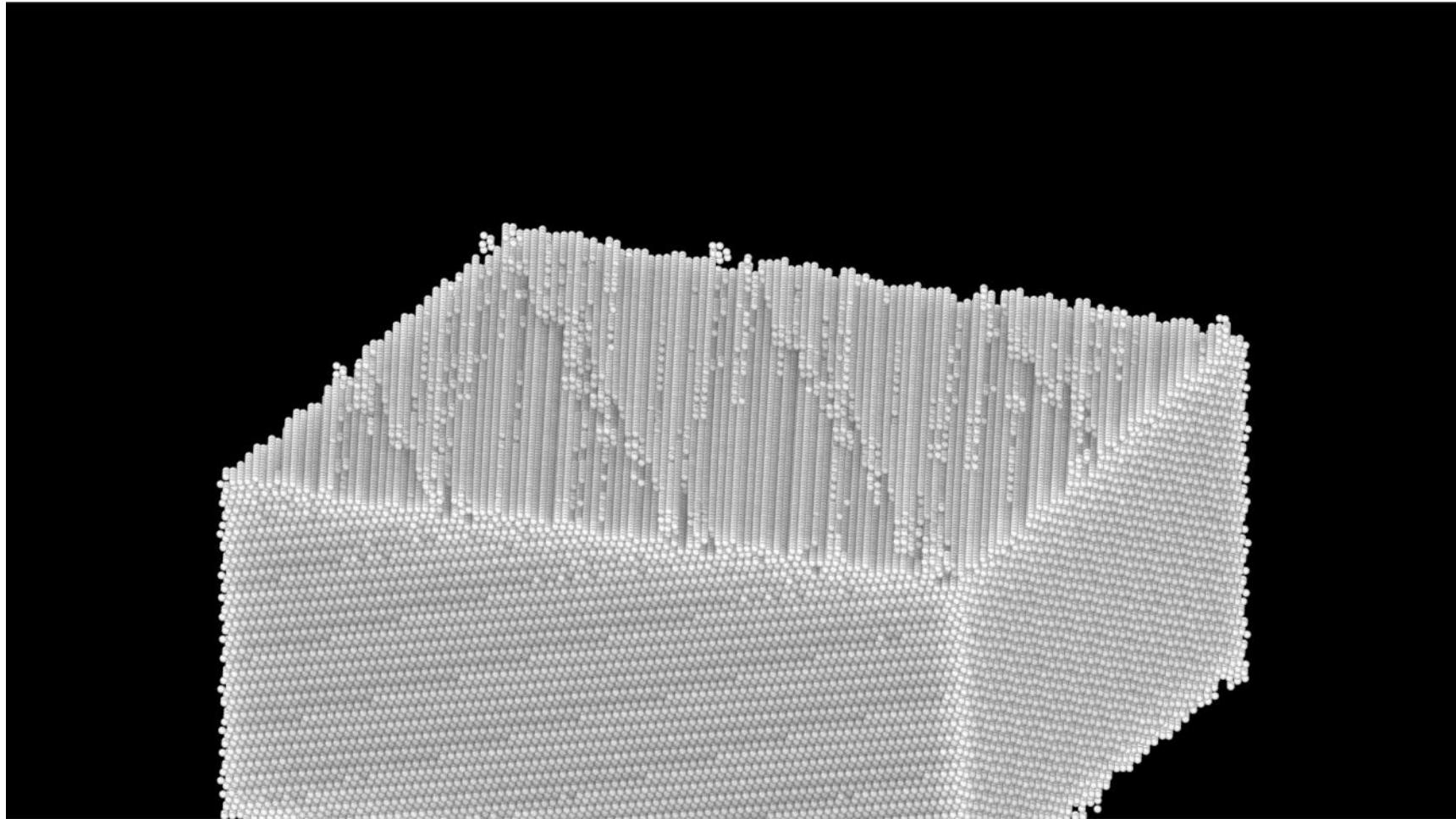
Grenninger-Troiano OR



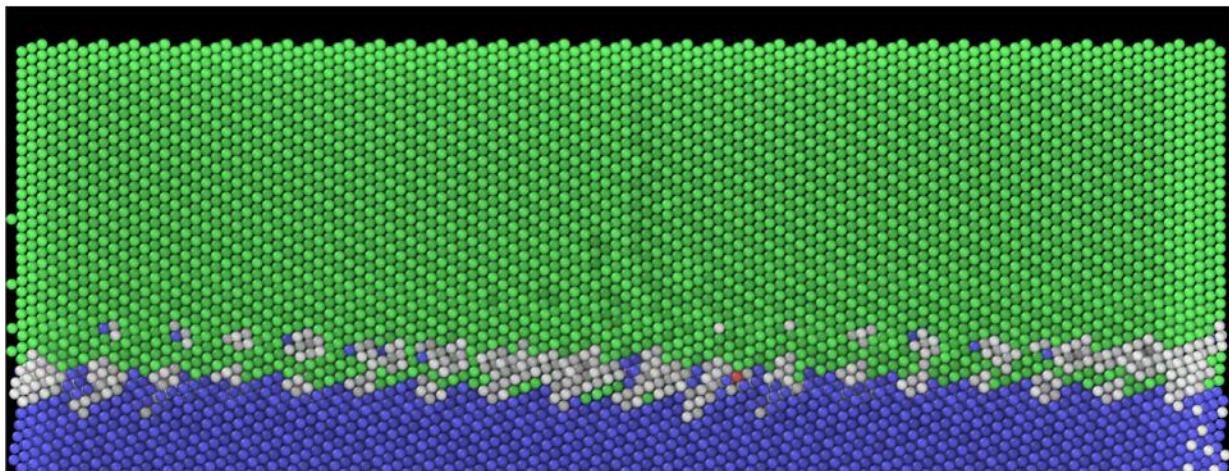
Kurdjumov-Sachs OR



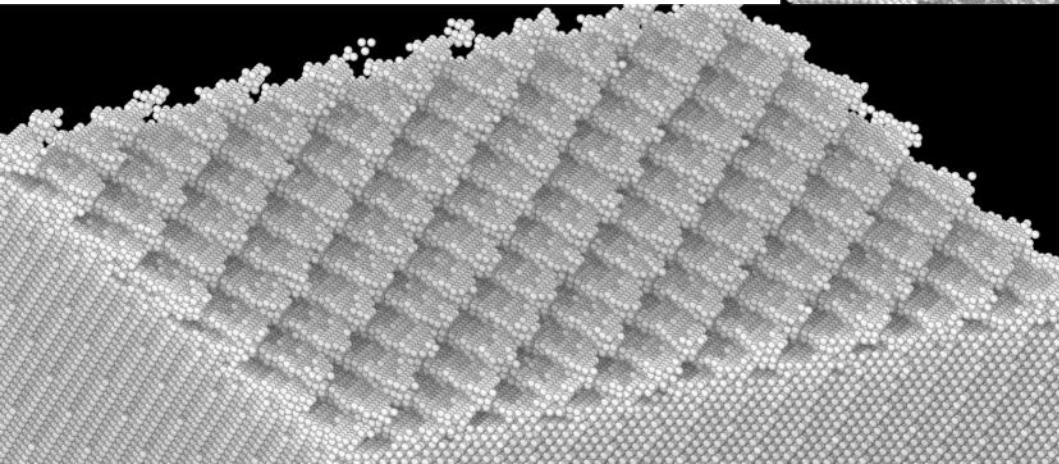
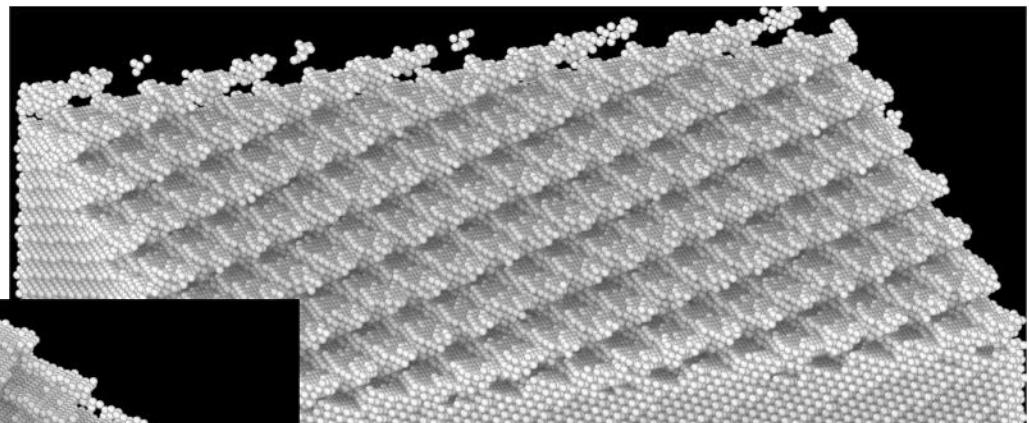
## Propagation of (575) interface with KS OR



# Nishiyama Wasserman Orientation Relationship

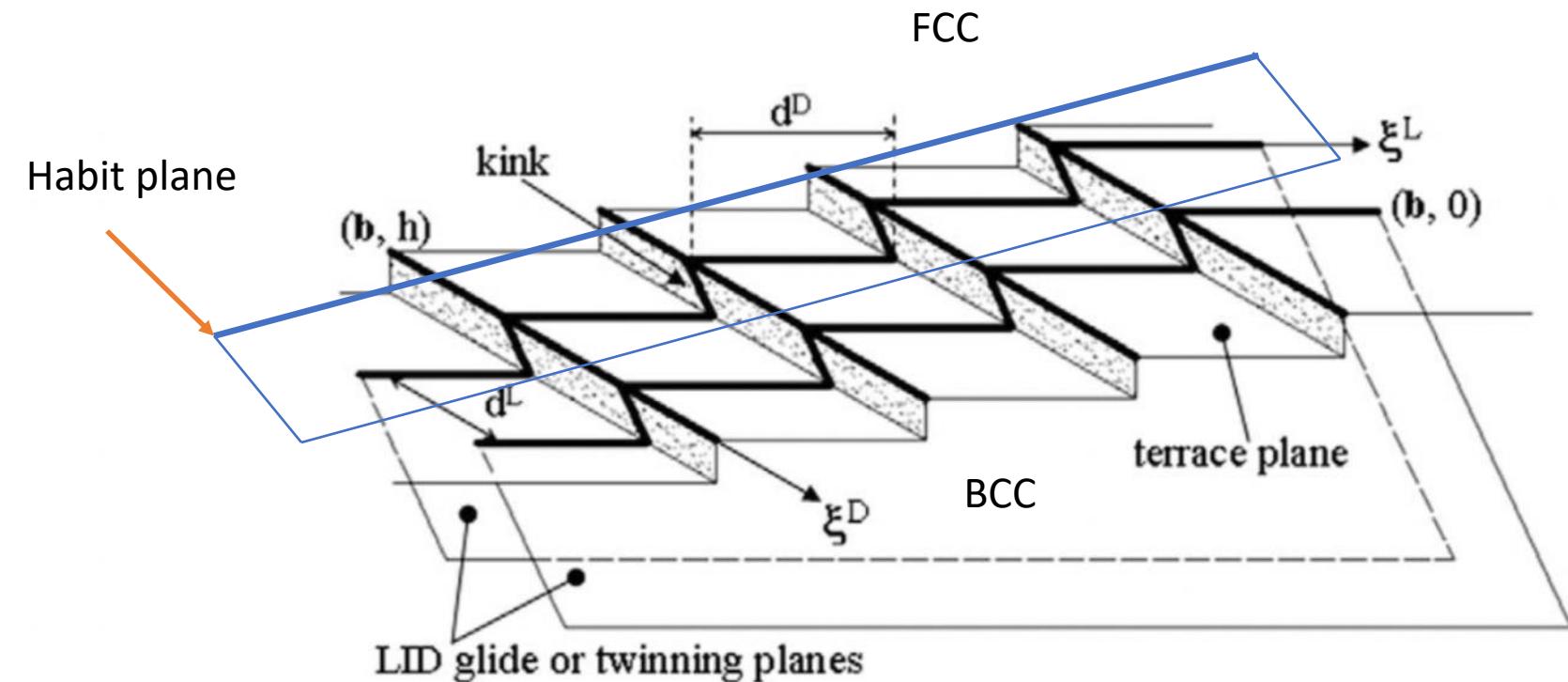


(121) Habit plane



(575) Habit plane

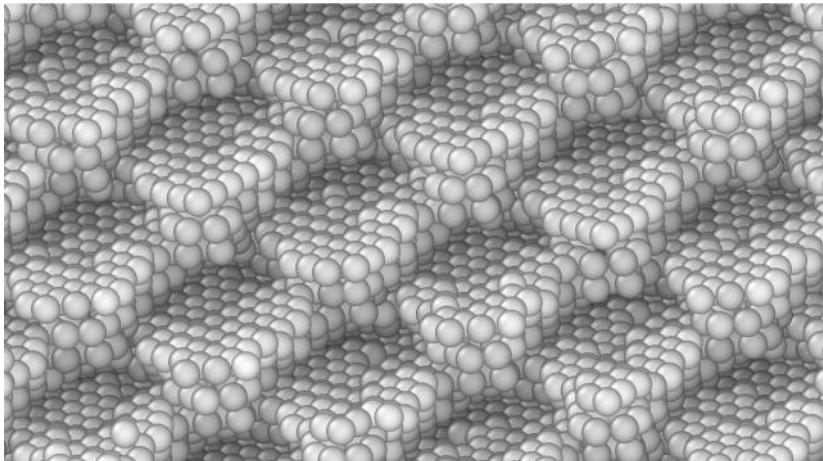
## FCC->BCC phase transformation in Fe



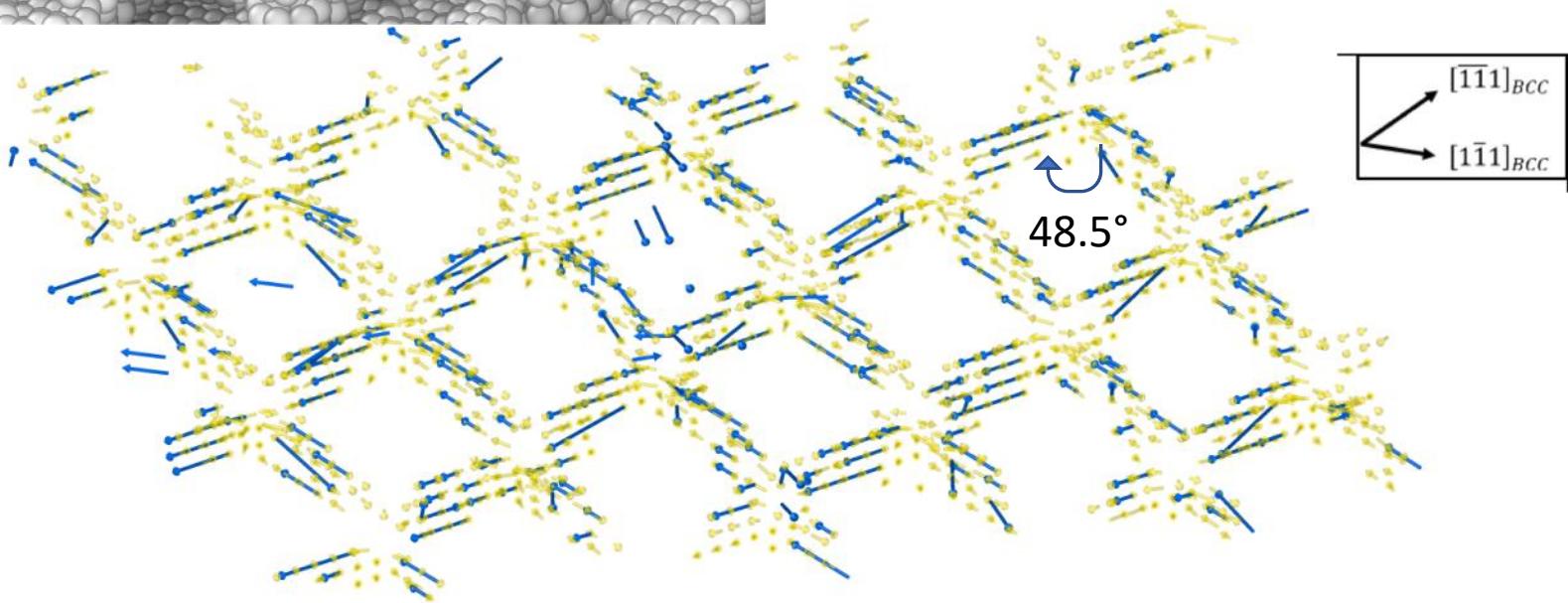
To identify the crystal defects

↓  
Slip Vector Analysis (SVA)

## Nishiyama Wasserman Orientation Relationship

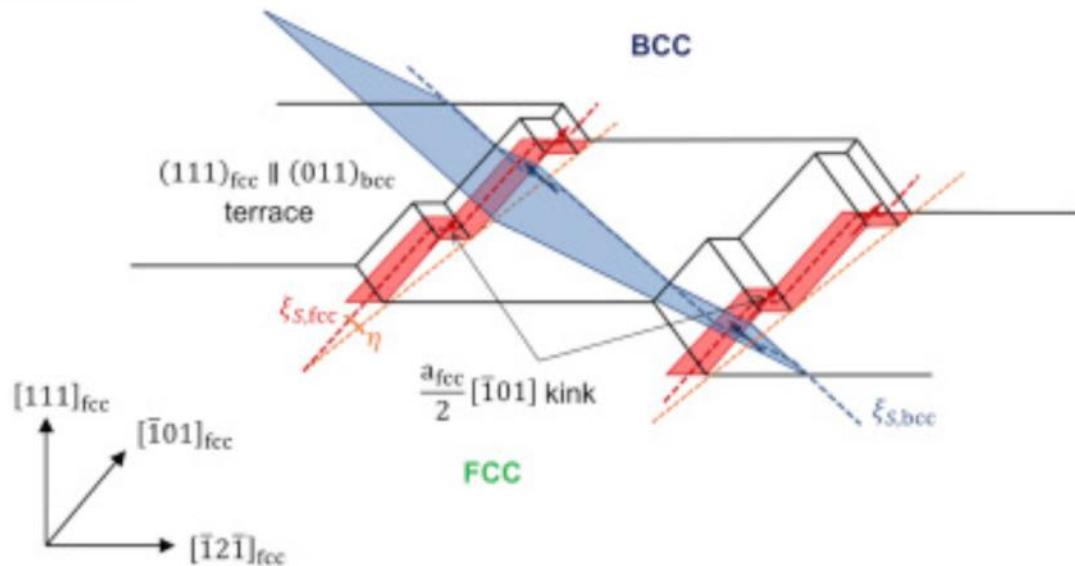
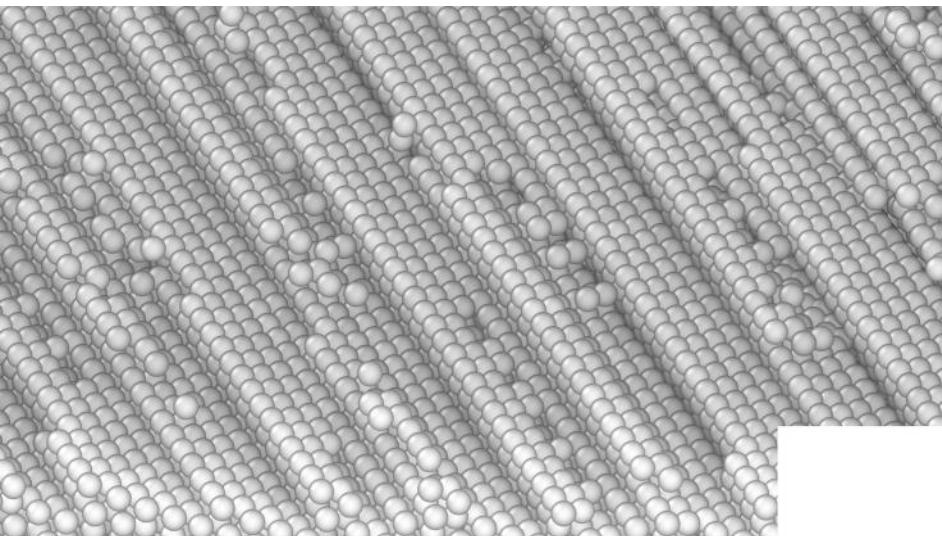


- Average step height :  $h = a_{BCC}\sqrt{3} \approx 0,50 \text{ nm.}$
- Average terrace length :  $1,0 \text{ nm} \leq l \leq 1,5 \text{ nm.}$



*Slip Vector Analyses of NW  $(575)_{FCC}$  interface with a BCC reference. Blue vectors are detected dislocations mean line direction.*

# Kurdjumov-Sachs OR



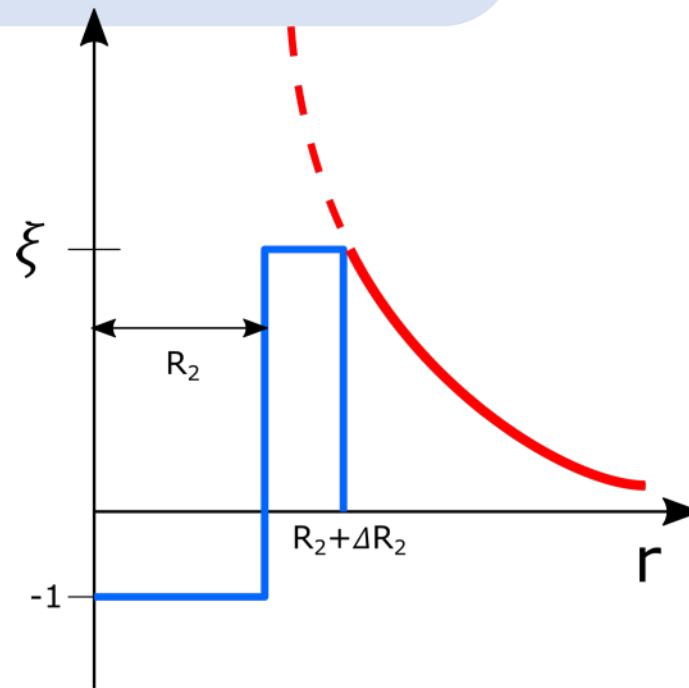
screw dislocations exist with Burgers vector  $a_{\text{FCC}}/2[\bar{1}01]$  lying next to the steps along  $[101]_{\text{FCC}}$ , with the stacking fault between partials lying on the  $(111)_{\text{FCC}}$  terrace.

# Interaction of the Fcc/BCC interface with Carbon atoms

Long-range potential to model the C-C repulsion:

$$w_{CC}^{LR}(r) = \begin{cases} 0, & \text{if } r < (R_C + \Delta R_C) \\ e^{-\alpha r}, & \text{if } r \geq (R_C + \Delta R_C) \end{cases}$$

$$\alpha = 0.34 \text{ [2]}$$



Long-range potential to model the Fe-C repulsion  
(Screened Coulomb potential):

$$w_{FeC}(\mathbf{r}) = \frac{e^2}{r} \exp\left(-\frac{r^2}{r_D^2}\right)$$

$r_D = 0.2036 \cdot a_0$  [3], where  $r_D$  - Debye radius

$$w_{FeC}(\mathbf{k}) = \lambda_2 \frac{1}{(1/r_D)^2 + k^2}$$



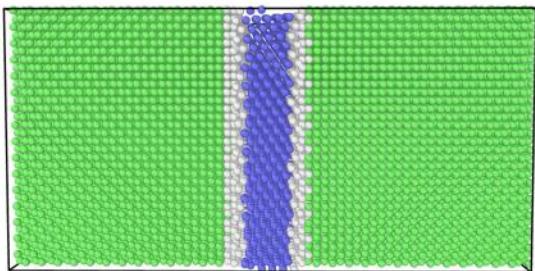
[3] Khachaturyan, Pokrovskii, Progress in Materials Science Vol. 29, pp. 1-138, 1985

$$\hat{L}^0 = \begin{pmatrix} L_{FeFe}^0 & L_{FeC}^0 \\ L_{FeC}^0 & L_{CC}^0 \end{pmatrix}$$

- $L_{FeC}^0 = 0$  - since C atoms are in interstitial positions, there is no Fe/C exchange
- $L_{CC}^0/L_{FeFe}^0 > 1$  – Carbon atoms are more mobile than iron atoms

$$\hat{L}^0 = \begin{pmatrix} 0.67 & 0 \\ 0 & 1.5 \end{pmatrix}$$

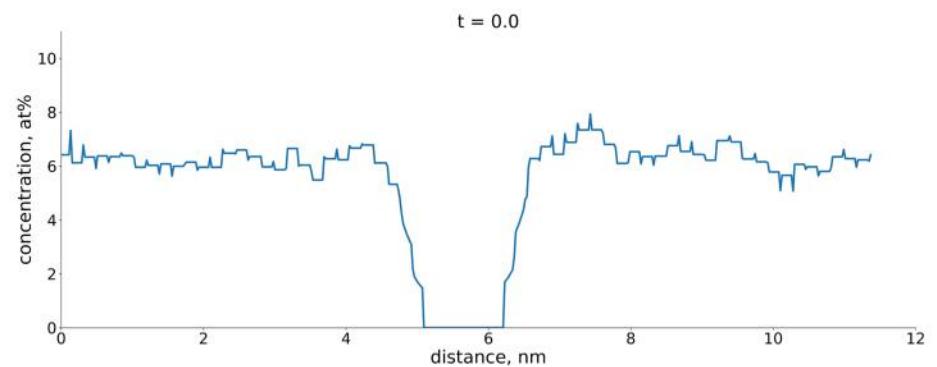
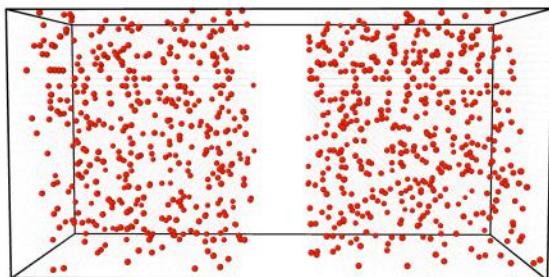
## Segregation of C atoms at non-KS interfaces



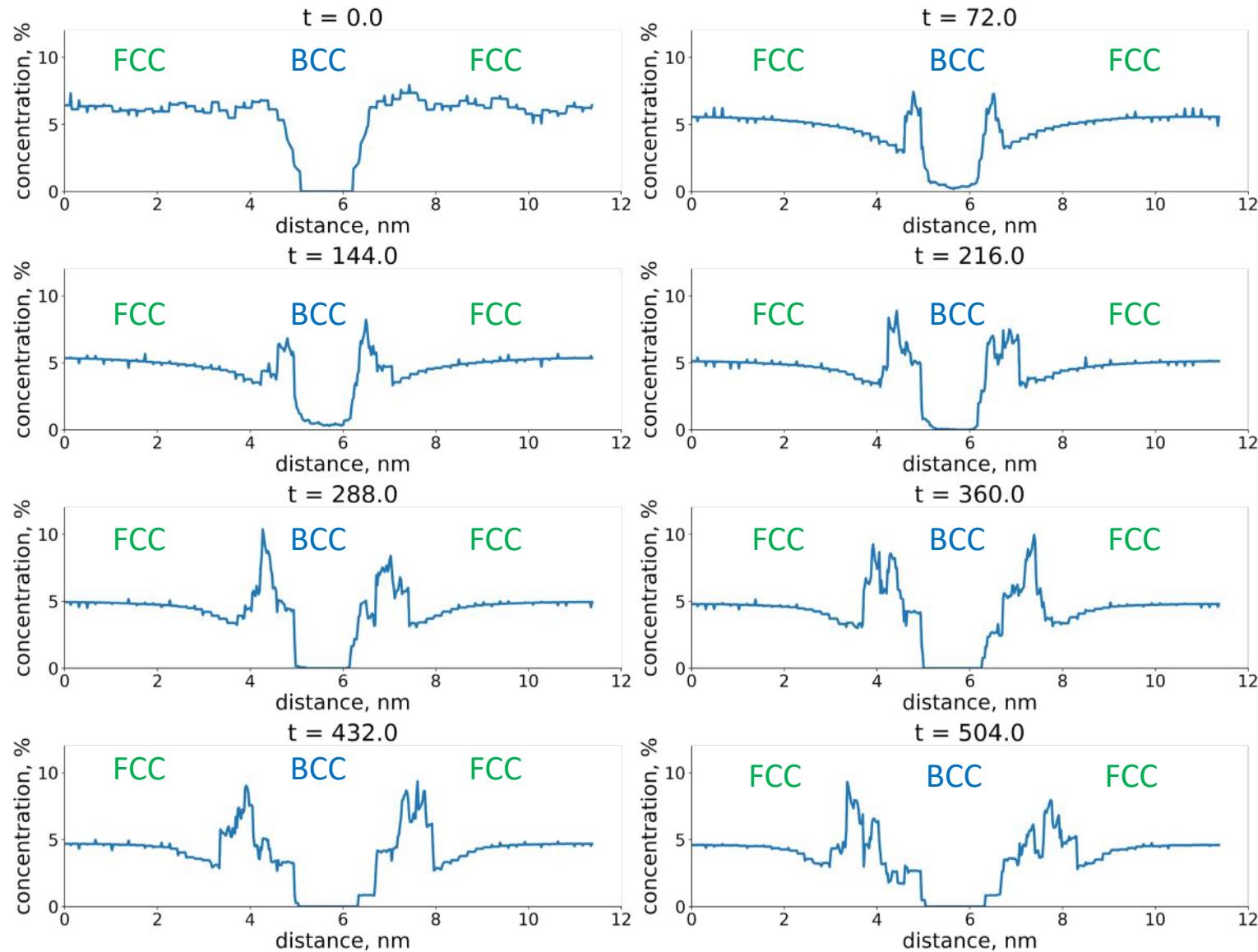
**OVITO software:** Common Neighbor Analysis (CAN)

- BCC;
- FCC;
- “other”;
- Carbon

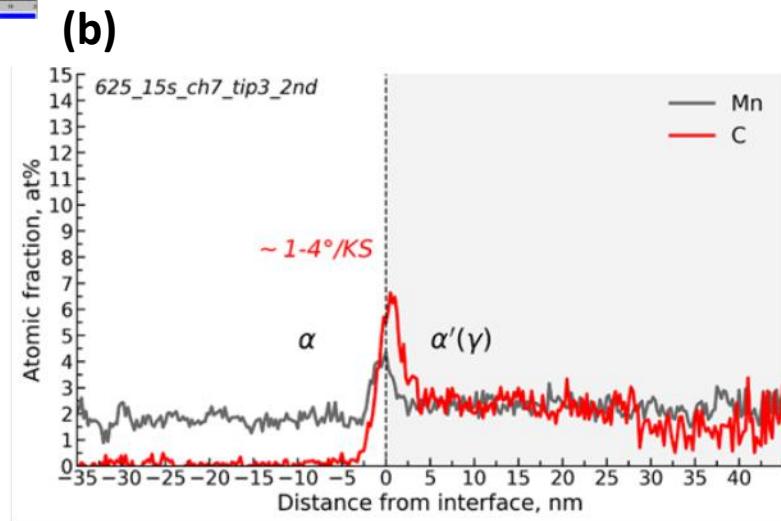
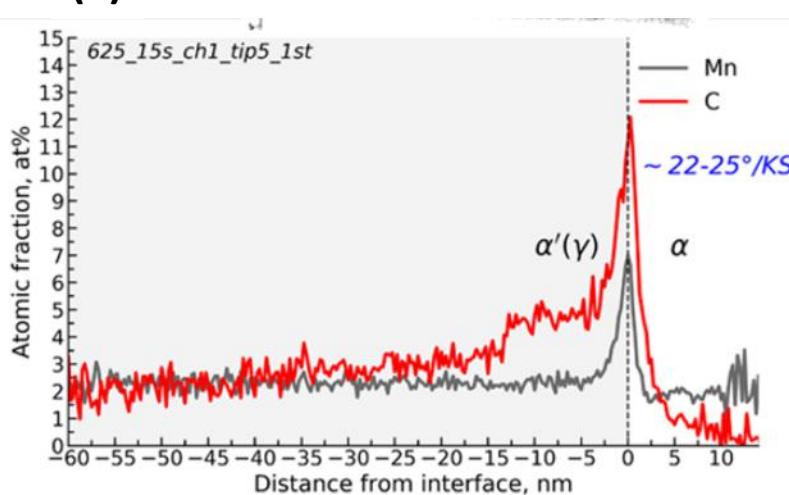
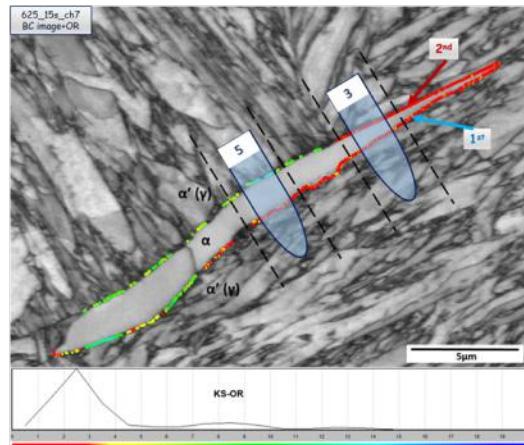
$$V = 256 \times 256 \times 512$$



# Segregation of C atoms at non-KS interfaces



# APT data Fe-0,787At%<sub>C</sub>-2At%<sub>Mn</sub>



3D reconstructions and concentration profiles of C and Mn atoms across

(a) the 1<sup>st</sup> interface of tip5 (isothermal holding at 625°C during 15s),

(b) the 2<sup>nd</sup> interface of tip3 (isothermal holding at 625°C during 15s).

# Segregation of C atoms at fcc/bcc moving interface

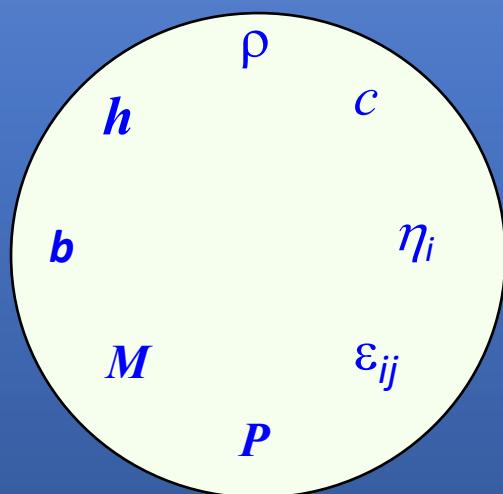
## FCC/BCC interface with C atoms

- ❖ Interface with Non-KS OR propagates faster than KS
- ❖ Concentration of C at non-KS OR interface is around 12%
- ❖ Concentration of C at KS OR interface is around 5-6 %

## Versatility of Phase Field Atomic and Nanoscale Modeling

$$\frac{\partial c(\mathbf{r},t)}{\partial t} = (\nabla M \nabla) \frac{\delta F}{\delta c}$$

$$\frac{\partial \eta(\mathbf{r},t)}{\partial t} = -L \frac{\delta F}{\delta \eta}$$



### Different types of fields:

- atomic density,  $\rho(r)$  –solidification, atomic ordering
- composition  $c(r)$ , decomposition
- atomic LRO parameters,  $\eta(r)_i$ , (atomic ordering)
- transformation strain,  $\epsilon(r)_{ij}$ , (martensitic transformation)
- polarization,  $P$ , (ferroelectrics)
- magnetization,  $M(r)$ , (ferromagnets)
- Burgers vector,  $b$ , (multi-dislocations systems)
- crack opening,  $h$  (multi-crack systems)