#### Numerical Solution of Deterministic and Stochastic Integro-differential Equations for the Synthesis of Nano-structured Materials Ean C. Garrick Computational Transport Phenomena Laboratory Department of Mechanical Engineering University of Minnesota - Twin Cities

Brandon Crook, MS Sriswetha Modem, MS Nelson Settumba, PhD Kari Lehtinen, Post. Doct. Scott Miller, MS Guanghai Wang, PhD Jouni Pykönnen, Post. Doct.



## Outline

- Motivation
  - Industrial
  - Scientific
  - Mathematical
- Approaches, Tools & Capabilities
  - Deterministic
- Future Work
  - Stochastic

#### Characterization

Modeling

Integration & Applications

## Industrial Relevance

<u>Product</u>	<u>Quantity</u> (T/yr)	<u>Value</u> (\$)	<u>Process</u>	Coagulation
Carbon Black	8M	8B	Flame	Х
Titania	2M	4B	Flame	Х
Zinc Oxide	0.6M	0.5B	Evap/Oxid	Х
Fumed Silica	0.2M	2B	Flame	Х
Nickel	0.04M	0.1B	Decomp	Х

2002 Market data for nano-structured materials

## Presence of Nanoparticles

- 1. Organic Light Emitting Diodes (OLEDs) for displays
- 2. Photovoltaic film that converts light into electricity
- 3. Scratch-proof coated windows that clean themselves with UV
- 4. Fabrics coated to resist stains and control temperature
- 5. Intelligent clothing measures pulse and respiration
- 6. Bucky-tubeframe is light but very strong
- 7. Hip-joint made from bio-compatible materials
- 8. Nano-particle paint to prevent corrosion
- 9. Thermo-chromic glass to regulate light
- 10. Magnetic layers for compact data memory
- 11. Carbon nanotube fuel cells to power electronics and vehicles
- 12. Nano-engineered cochlear implant



## Scientific Relevance

- Description of nanoparticle growth processes
  - Nucleation
  - Coagulation/coalescence
  - Condensation/evaporation & surface chemistry
- Bridging Continuum-molecular length scales
  - Fluid-particle interactions
  - Thermal-particle interactions
  - Chemical-particle interactions
- New dynamics/phenomena

## Dynamics of Particle Growth



- Nucleation
- Coagulation/coalescence
- Condensation/evaporation & surface chemistry
- Other particle-particle interactions

## Mathematical Relevance

#### Modeling

- Exploration of parameter space
- Identify relevant features/dynamics
- Condensation/evaporation & surface chemistry

#### • Mathematical Description

- Captures underlying processes
- Solvable
- Computationally feasible/efficient
- Robust

## {Nano}Particle Formulation (1)

$$egin{aligned} &rac{\partial m{n}}{\partial t} + 
abla \cdot m{n} \mathbf{v} + rac{\partial m{I}}{\partial m{v}} = 
abla \cdot m{D} 
abla m{n} + rac{1}{2} \int_0^v eta( ilde{m{v}}, m{v} - ilde{m{v}})m{n}( ilde{m$$

- Continuous distribution function
- n is the number concentration of molecular clusters of size v, and varies as a function of space, time, and composition ( $O_2$ ,  $N_2$ ,  $SiO_2$ )
- An impossibly-large number of equations/dimensions

# {Nano}Particle Formulation (2)

$$\begin{split} \frac{\partial M_k}{\partial t} + \frac{\partial u_j M_k}{\partial x_j} &= \frac{\partial}{\partial x_j} \left( \kappa \frac{\partial}{\partial x_j} \left( M_{k-2/3} \right) \right) + \dot{\omega}_{M_k} \\ \dot{\omega}_k^{\star} &= Da \times \begin{pmatrix} C_M^{(-\frac{k^2}{2})} \times \beta_k M_0^{\star^2} v_g^{\star k+\frac{1}{6}} \left( C_M \frac{M_0^{\star} M_2^{\star}}{M_1^{\star^2}} \right)^{\frac{k^2}{4} + \frac{k}{12}} \times \\ \left( \left( C_M \frac{M_0^{\star} M_2^{\star}}{M_1^{\star^2}} \right)^{\frac{25}{72}} + 2 \left( C_M \frac{M_0^{\star} M_2^{\star}}{M_1^{\star^2}} \right)^{\frac{5}{72}} + \left( C_M \frac{M_0^{\star} M_2^{\star}}{M_1^{\star^2}} \right)^{\frac{1}{72}} \end{pmatrix} \end{split}$$

- Moment method
  - Assume a distribution for *n*
  - Solve for moments of this distribution, M<sub>k</sub>
- Three (3) non-linear PDEs, M<sub>0</sub>, M<sub>1</sub>, M<sub>2</sub>
- Physical limitations: uni-modal distributions, etc.

## {Nano}Particle Formulation (3)

$$\frac{\partial \rho Q_k}{\partial t} + \frac{\partial \rho u_j Q_k}{\partial x_j} = \frac{\partial}{\partial x_j} \left( \rho D_Q \frac{\partial Q_k}{\partial x_j} \right) + \dot{\omega}_k^Q$$

Nucleation, Condensation & Coagulation

$$\dot{\omega}_{k}^{Q} = \begin{cases} J \Big|_{nucleation} -\sum_{i=1}^{N_{s}} \rho \beta_{i1} Q_{i} Q_{1}, & k = 1 \\ \left(\frac{1}{2} \sum_{i=1}^{N_{s}} \sum_{j=1}^{N_{s}} \rho \chi_{ijk} \beta_{ij} Q_{i} Q_{j} - \sum_{i=1}^{N_{s}} \rho \beta_{ik} Q_{i} Q_{k}\right), k > 1, \end{cases}$$

collision frequency function 
$$\begin{cases} \beta_{i,j} = 4\pi (R_i + R_j)^2 \left(\frac{KT}{2\pi}\right)^{\frac{1}{2}} \left(\frac{1}{m_i} + \frac{1}{m_j}\right)^{\frac{1}{2}} & \text{free-molecule regime} \\ \beta_{i,j} = \frac{2kT}{3\mu} \left(\frac{1}{v_i^{1/3}} + \frac{1}{v_j^{1/3}}\right) \left(v_i^{1/3} + v_j^{1/3}\right) & \text{continuum regime} \end{cases}$$

# Titanium Dioxide (TiO<sub>2</sub>)

#### • Easy clean glass

- Aktiv Glass is coated with nano-structured TiO2.
- Sunshine triggers chemical reaction which breaks down dirt.
- Water spreads evenly over surface instead of forming droplets and cascades taking dirt with it.
- Chem-Bio agents, sensors, pigments, solar cells, etc.



## **Chemical Formulation**

$$\frac{\partial \rho Y_{i}}{\partial t} + \frac{\partial \rho Y_{i} u_{j}}{\partial x_{j}} = \frac{\partial}{\partial x_{j}} \left( \rho D_{i} \frac{\partial Y_{i}}{\partial x_{j}} \right) + \dot{\omega_{i}} \overset{Y_{i} \text{ concentration of species } i}{D_{i} \text{ diffusion coefficient of species } i}$$

$$\frac{Hydrolysis \text{ of TiCl4}}{IiCl_{4} + 2H_{2}O \rightarrow TiO_{2} + 4HCl}$$

$$Consider infinite reaction rate = \Delta \rho Y_{m}$$

$$= C_{m} \times min \left( \frac{\rho Y_{TiCl_{4}}}{MW_{TiCl_{4}}}, \frac{\rho Y_{H_{2}O}}{2 \times MW_{H_{2}O}} \right) \times MW_{m}} \left| \begin{array}{c} \text{Oxidation of TiCl4} \\ TiCl_{4} + O_{2} \rightarrow TiO_{2} + 2Cl_{2} \\ \omega = [k_{f}/(MW_{TiCl_{4}}MW_{O_{2}})]\rho^{2}Y_{TiCl_{4}}Y_{O_{2}} \\ (Moody and Collins, 2003) \end{array} \right| \overset{Hehane \ combustion \\ CH_{4} + 2O_{2} \rightarrow CO_{2} + 2H_{2}O \\ \omega = B/(MW_{CIL_{4}}MW_{O_{2}})]\rho^{2}Y_{CIL_{4}}Y_{O_{2}} \\ (Bui-Pham, 1992)$$

 $\omega$ 

## Nanostructured TiO<sub>2</sub> Synthesis

#### • Two-dimensional planar jets

- Non-premixed methane-air diffusion flame
- Oxidation of TiCl4 (20% and 30%)
- Particles are spherical (25 bins)
- Direct Numerical Simulation
  - Small time/spatial steps
  - Massively parallel computations
  - ✤ 400 CPU hours on Cray X1



Methane combustion  $CH_4 + 2O_2 \rightarrow CO_2 + 2H_2O$ (Bui-Pham, 1992)

Oxidation of TiCl<sub>4</sub>  $TiCl_4 + O_2 \rightarrow TiO_2 + 2Cl_2$ (Moody and Collins, 2003)

## Flame Dynamics



Captures nucleation, condensation, and coagulation.
Develop "simple" correlations for use in RANS/LES.

## Size-selected Images (20%)



Instantaneous particle concentration contours: (a) monomers; (b) Inm; (c) 2nm; (d) 4nm.

## Particle Growth: Coalescence



## Particle-Particle Dynamics

Collision of two 800 Si + 142 H atoms particles & two 800 Si atoms particles at initial cluster temperature = 1500 K

Molecular dynamics lead to continuum-level descriptions
Pico to nano-second time scales

## Nanoparticle Coalescence

- Sintering time
  - Size
  - Material/composition
  - Temperature
- Multi-scale
  - Reaction/nucleation: very fast
  - Coalescence: fast slow
  - Eddy turnover/mixing: medium-slow

$$\tau_f = 7.4 \times 10^8 d_p^4 \exp(31000/T)$$



Simulations must resolve all time-scales or capture the effects of "faster" phenomena

# Primary Particle General Dynamic Equation

$$\begin{aligned} \frac{\partial \rho \, Q_{p_k}}{\partial t} + \frac{\partial \rho \, u_j \, Q_{p_k}}{\partial x_j} &= \frac{\partial}{\partial x_j} \left( \rho D_{Q_p} \frac{\partial Q_{p_k}}{\partial x_j} \right) + \dot{\omega}_k^{Qp} + \dot{\omega}_k |_{sinter}, \\ \text{sintering} \leftarrow \text{sintering} \leftarrow \text{nucleation} + \text{coagulation} \\ \text{indegation} + \text{coagulation} \\ \dot{\omega}_k^{Q_p} &= \begin{cases} J |_{\substack{n \in leating \\ n \in leating \\ \frac{1}{2} \sum_{i=1}^{N_s} \sum_{j=1}^{N_s} \rho \beta_{i1} Q_{p_i} Q_i, & k = 1 \\ \frac{1}{2} \sum_{i=1}^{N_s} \sum_{j=1}^{N_s} \rho \chi_{ijk} \beta_{ij} \eta_p Q_i Q_j - \sum_{i=1}^{N_s} \rho \beta_{ik} Q_i Q_{p_k}, k > 1, \\ a_{p0,i} &= \left( \frac{6(v_i/Q_{pi})}{p_i} \right)^{\frac{1}{3}} & \dot{\omega}_k |_{sinter} = \rho \left( \frac{-3}{\tau_f} (n_{p,k} - n_{p,k}^{\frac{2}{3}}) Q_k \right) \\ R_i &= a_{p0,i} n_{p,i}^{1/D_f} \\ \beta_{i,j} &= \frac{2kT}{3\mu} \left( \frac{1}{v_i^{1/D_f}} + \frac{1}{v_j^{1/D_f}} \right) \left( v_i^{1/D_f} + v_j^{1/D_f} \right) \end{aligned}$$

## **Collision Frequency Function**

$$eta_{i,j} = a_1 \left( n_{p,i}^{1/D_f} + n_{p,j}^{1/D_f} 
ight)^2 \left( 1/n_{p,i} + 1/n_{p,j} 
ight)^{1/2}_{D_f > 2}$$

$$eta_{i,j} = a \left( n_{p,i}^{1/D_f} + n_{p,j}^{1/D_f} 
ight)^{D_f} \left( 1/n_{p,i} + 1/n_{p,j} 
ight)^{1/2}_{D_f < 2}$$

$$a_{1} = (3v_{0}/4\pi)^{1/6} (6k_{B}T/\rho_{s})^{1/2}$$
$$a = 2^{D_{f}}a_{1}/4.89$$



# Aggregate Modeling Results

Fractal Collision Function

#### Spherical Collision Function



Instantaneous mean diameter contours of nanoparticle coagulation in temporal mixing layers

- Better prediction of growth dynamics
- Accounts for particle shape

# Aggregate Modeling Results

#### $(Area_{Agg} - Area_{Sph})/A_{Sph}$





- More accurate description of nanoparticle area
  - Everything happens at the surface!

Probing the dynamics of nanoparticle growth in a flame using synchrotron radiation, Nature Materials, 3, 370-374 (2004)

## Nano-bio Interaction





• Nanoparticles as drug-delivery devices

- Chemotherapy anticancer drugs in tumor tissue reached at expense of massive contamination
- Multidrug Resistance Tumor exhibit indifference to therapy
- Create nanoparticle (drug)
- Add coating/doping-agent

Precise control of particle morphology and composition needed!

## Cancer Nano-medicine



- Prediction of crystallization is crucial
- Chemical composition
- High-rate synthesis, scalability, quality, and affordability

## Nucleation Modeling

• Nodal approximation ✤ Nucleation Condensation Coagulation Full transport Nucleation Classical (kineticsbased) Correction of Girschick & Chiu 

$$\frac{\partial \rho Q_k}{\partial t} + \frac{\partial \rho u_j Q_k}{\partial x_j} = \frac{\partial}{\partial x_j} \left( \rho \mathcal{D}_Q \frac{\partial Q_k}{\partial x_j} \right) + \dot{\omega}_{N_k}$$

$$J_{Fr} = \frac{(\rho Y)^2}{\rho_c m_m} \sqrt{\frac{2\sigma}{\pi m_m}} exp\left(\frac{\pi\sigma d_p^{*2}}{3kT}\right) \quad J_{Gi} = \frac{1}{S} exp\left(\frac{\sqrt[3]{36\pi v_m^2}\sigma}{kT}\right) J_{Fr}$$

$$d_p^* = \frac{4\sigma v_m}{k_B T \ln(S)} \qquad \dot{\omega}_N = c_n \frac{\pi}{6} \rho_c d_p^{*^3} J_{Gi}$$

## Nanoparticle Nucleation



- Nucleation of Dibutylpthalate in a planar jet
- Nucleation occurs in regions of thermal/concentration gradients/interface(s)

## Nucleation Structure



Instantaneous nucleation rate contours (log): (a) Le=~5; (b) Le=1.

- Nucleation depends on the ratio of chemical transport to thermal transport
- Non-linear interaction between thermal & chemical mixing and molecular/crystal growth

## Effects of Turbulence

- Majority of synthesis reactors operate under turbulent flow conditions
- The effects of turbulence on nanoparticle coagulation is unknown
- Current models assume effects are negligible
- "Model-free" simulations of nanoparticle coagulation
- Decompose quantities into mean and fluctuating components
- Ascertain effects of fluctuations & provide model(s)

## Large-Scale Mixing

- Vorticity generation and vortex breakdown
  - Increase entrainment of ambient/coflowing fluid
  - Dilution of the particle-laden stream
     Particles grow more slowly in eddy-core.



## **Three-Dimensional Turbulence**



- 3D Computations capture dynamics present in real-world synthesis reactors
- Very expensive
  - 10,750 CPU-hours (Cray X1) 161,500 CPU-hours (Intel P4)

# Nanoparticle Coagulation in Temporal Mixing Layers



a priori analysis of DNS data
$$M_i = \int Q(v)v^i dv \qquad \omega_i = rac{\partial M_i}{\partial t}$$
 $\Omega = rac{\partial (d_g)}{\partial t} = rac{1}{3} \left(rac{6}{\pi}v_g
ight)^{-2/3} imes rac{\partial v_g}{\partial t}$  $rac{\partial v_g}{\partial t} = rac{1}{2} \left(rac{2}{9\pi}
ight)^rac{1}{3} \left(rac{M_0^rac{3}{2}M_2^rac{1}{2}}{M_1^4}
ight) \left(rac{-3\omega_0}{M_0} - rac{\omega_2}{M_2}
ight)$  $M_i = \overline{M_i} + M_i'$ 

$$\Omega^M = \Omega(\overline{M_i}); \Omega^{SGS} = \Omega(M_i) - \Omega^M$$

## **Turbulent Coagulation**



Probability density functions of Subgrid-scale coagulation conditioned on scalar dissipation.

At low volume-fractions effects are equally distributed
Turbulence acts to reduce nanoparticle coagulation

## Future Work - SDEs

- Current approaches are impractical/unworkable
- A new/different mathematical framework must be found
- PhD dissertation

## Equivalent Systems

Two different equations can have the same solution
 Fokker-Planck Equation (transport of a conditional PDF)

• Must be solved in a mathematically and physically consistent manner

The large dimensionality of the Fokker-Planck equation makes it impractical

# Equivalent Systems (2)

Stochastic differential is complete with specification of E and D

$$E\equiv 2(\Gamma+\Gamma_t) \qquad \qquad D_i\equiv \langle u_i
angle_L+rac{\partial(\Gamma+\Gamma_t)}{\partial x_i}$$

Numerical solution must preserve properties of the SDE

$$X_i^{(n)}(t_{k+1}) = X_i^{(n)}(t_k) + D_i^{(n)}(t_k) \Delta t + \left(E^{(n)}(t_k) \Delta t
ight)^{1/2} m{\xi}_i^{(n)}(t_k)$$

- Increased dimensionality becomes increased no. of variables
- Solution is possible.
- Run/CPU time reduced by two orders of magnitude

## PDE vs SDE

Solve same problem using a set of PDEs and the equivalent SDE

- Stochastic solver
   produces very
   accurate results
- Solutions are oscillation-free



## Summary

#### Applications

- Particle synthesis/production
- Size control and chemical tailoring/augmentation

#### • Other projects not discussed

- Nucleation homogeneous vs polymerization (50+ PDEs vs 3 PDEs)
- Stochastic solver
- Methodology
  - Development of mathematical models, numerical algorithms, and data-analysis tools.
- Sponsors
  - Army Research Office, Army Research Lab, National Science Foundation

## Conclusions

- Simulation is critical for success Appropriate mathematical modeling is crucial • Direct numerical simulation Very valuable as a discovery tool. Provides good "data" for use in developing models. Too expensive for practical work. Effects of turbulence require probabilistic/ stochastic modeling Multi-disciplinary by nature Chemistry/Physics (ab initio, DFT, molecular) dynamics), Chem. Eng., Mech. Eng. (experiments and
  - computation), Mathematics,...