

Topology, Material, and Mechanisms Optimization: Level Set Methods

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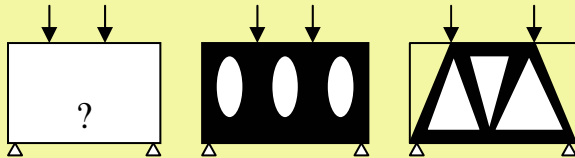
Outline

1. Topology Optimization Problems & Methods
2. Level-Set Concept
3. Shape Sensitivity and Velocity Function
4. Multi-Phase Level-Set Model
5. Optimization Algorithms
6. Examples:
 1. Topology Optimization with Multi-Materials
 2. Material Optimization
 3. Compliant Mechanism Design
7. Conclusions

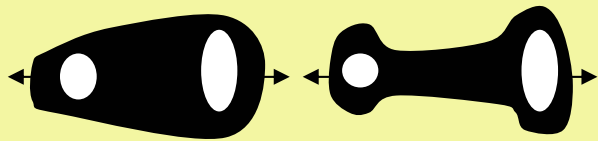


◆ Motivation

■ Traditional Design

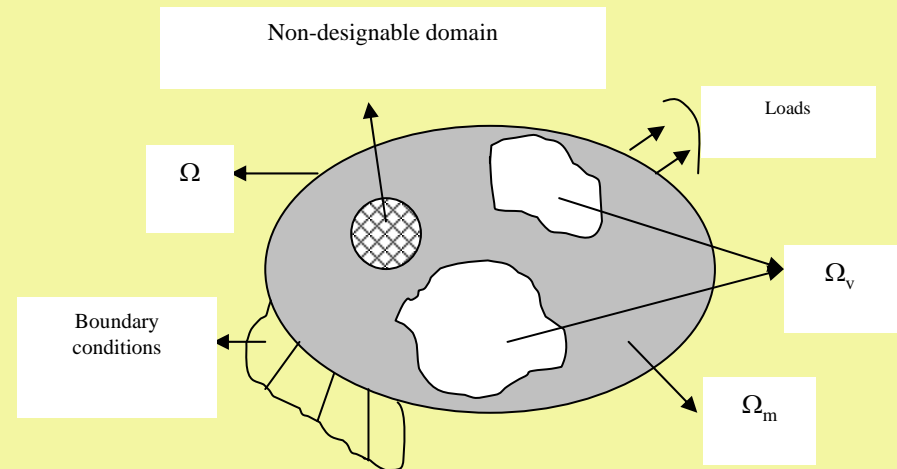


■ Shape Optimization



- Homogenous Materials
- Fixed Geometric Form
- Limited Performance

◆ Topology Optimization



- Shape & Topology
- Heterogeneous Materials
- Multi-Physics Domain
- High Performance

Background

- Structural optimization – Michell structures (1904)
- FEM & shape optimization – Shape sensitivity and variations (Haug, Choi, Sokolowski, 70's and 80's)
 - Boundary Variation
 - Costly re-meshing
- Topology optimization – Trusses (Prager '80)
- Homogenization-based methods (Bendsoe '88)
- Simple Isotropic Material Penalty (SIMP) approach (Sigmund '90)
- Various evolutionary approach: GA, EA (Xie '95)

Homogenization Based Optimization

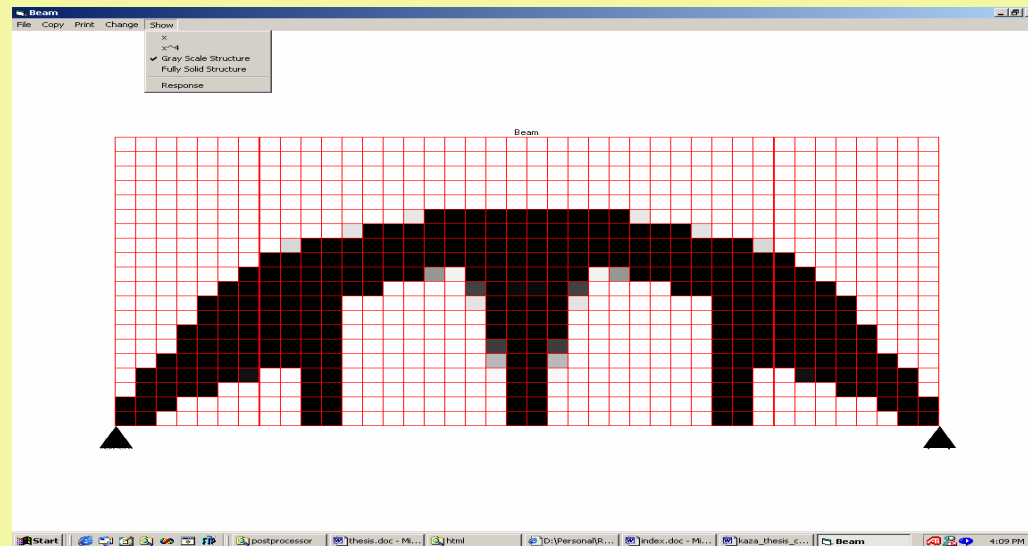
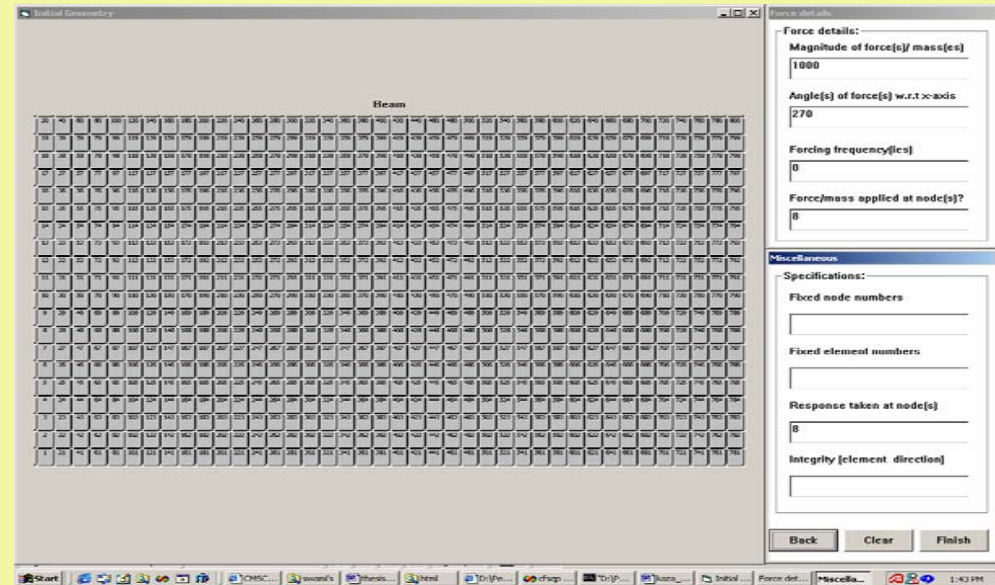
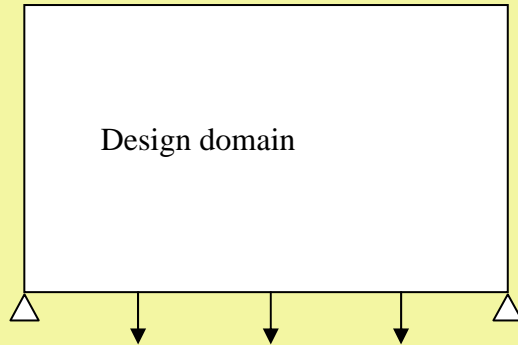


Figure 4.5: The Post-processor form with menu controls and results display

Topology Optimization

Min _{ρ} $f(\rho)$ of a 'ground' structure

$$\text{s. t. } \sum_{i=1}^N \rho_i v_i \leq V^*$$

$$0 < \rho_i \leq 1$$

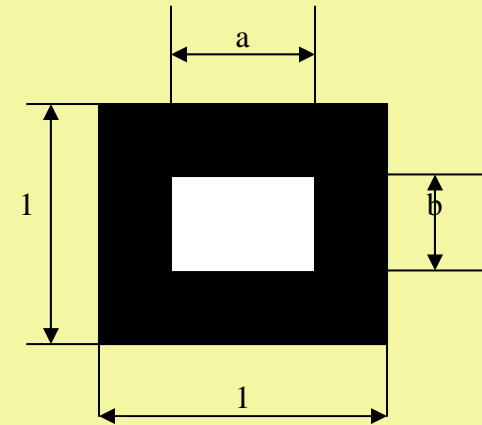
Problem Relaxation:

- Homogenization-based method (Bendsoe 1988)
- Simple Isotropic Material with Penalty (SIMP)

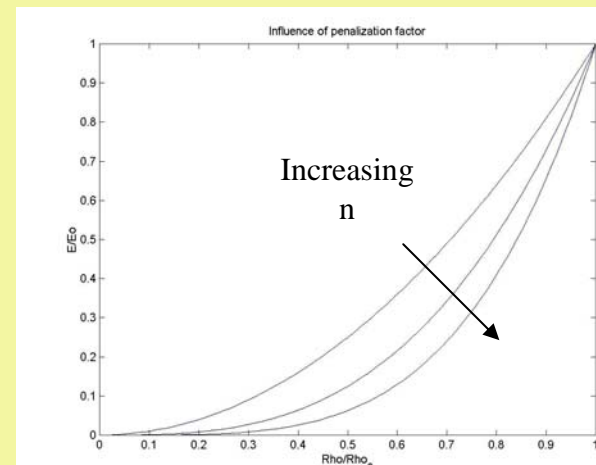
$$E = E_0 * (\rho_i)^n \quad (n = 2, 3, 4)$$

Difficulties:

- Very large number of design variables N
- Various numerical instability & inaccuracy
- Lack of concise geometric boundary description



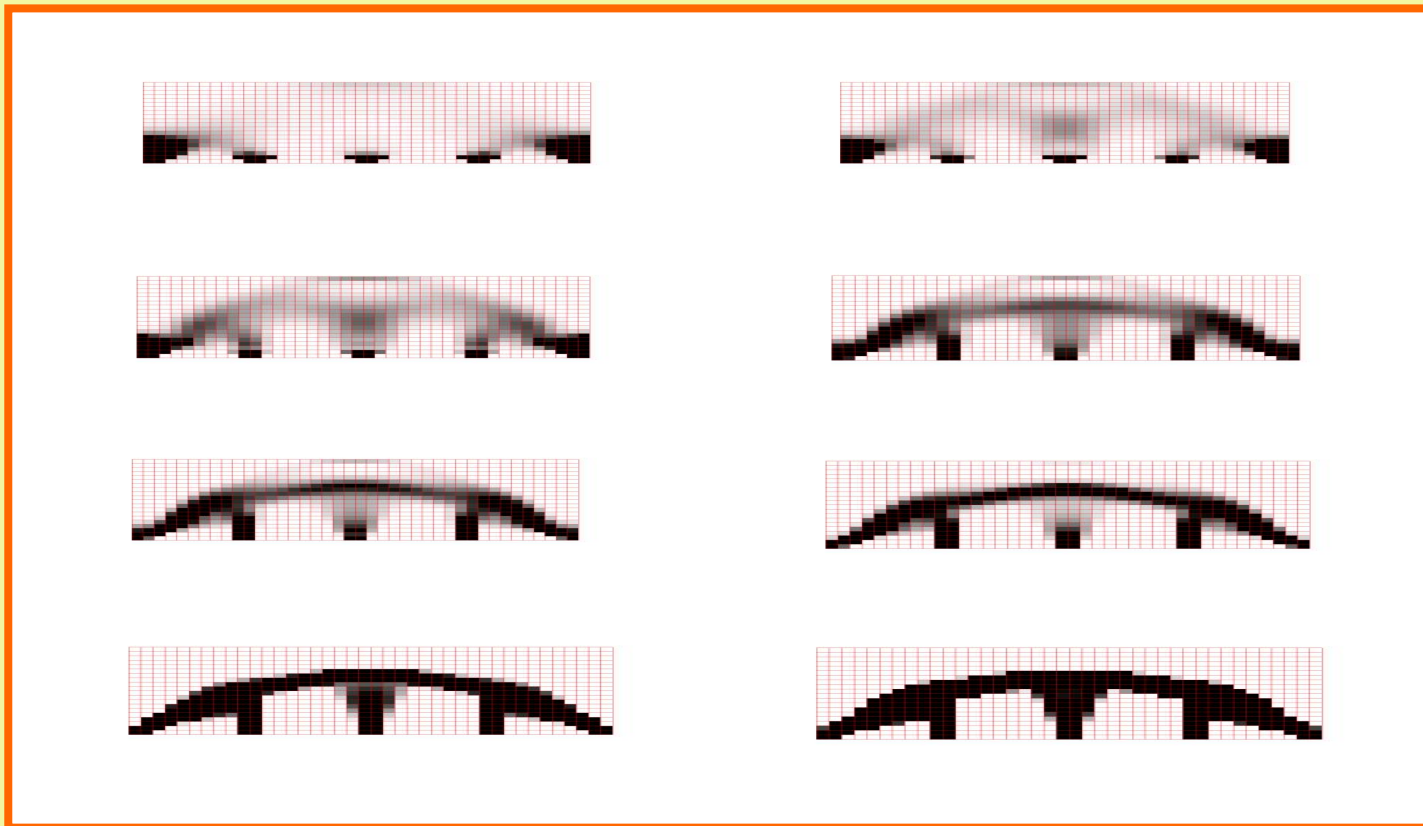
Microscopic Hole



Influence of the penalization factor

The Process

- Material starts accumulating first at the supports and loading points.
- Then it gradually spreads to other parts.



SIMP Optimization

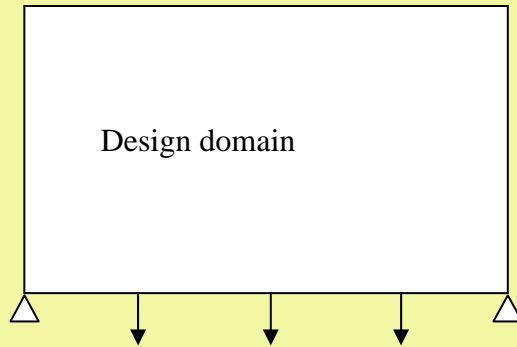


Figure 5.3a: Mean compliance case 1

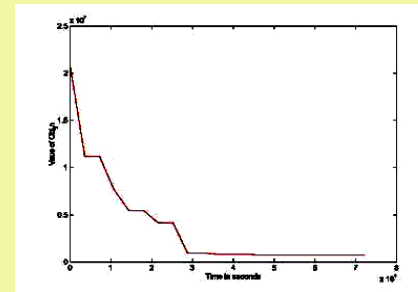


Figure 5.3b: Objective function Versus Time

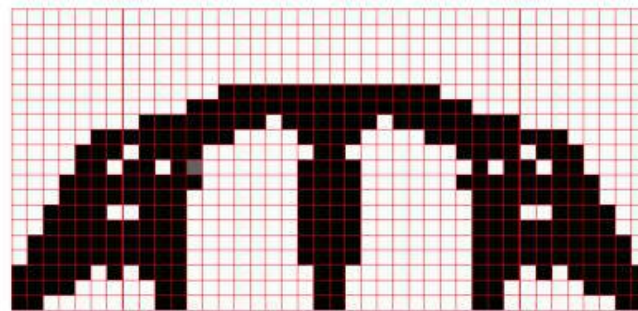


Figure 5.3c: Optimum structure

Checker-Board Problem

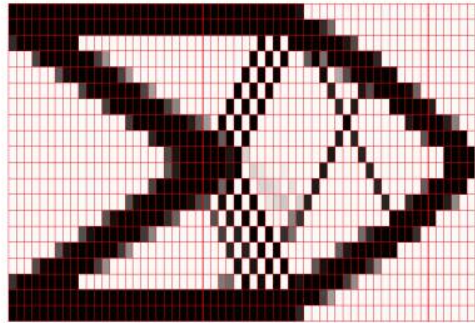


Figure 6.5a: Checker board

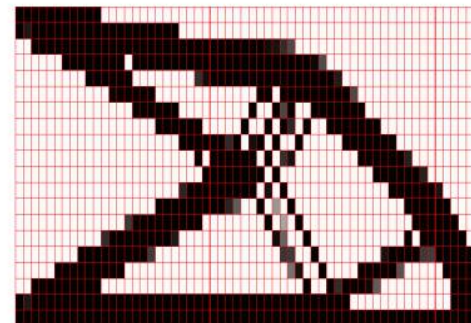


Figure 6.5b: Checker board

- Checker board is attributed to inaccuracy in FE modeling and homogenization relaxation.
- Checker board gives artificially high stiffness.

FE Mesh Dependency

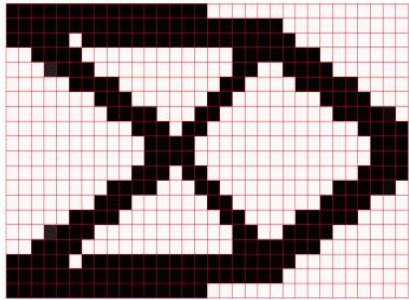


Figure 6.6a: 640 elements

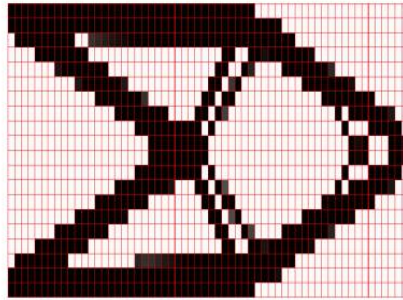


Figure 6.6b: 1200 elements

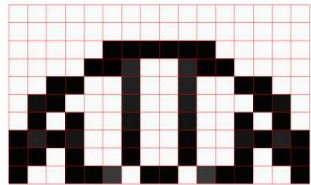


Figure 6.7a: 160 elements

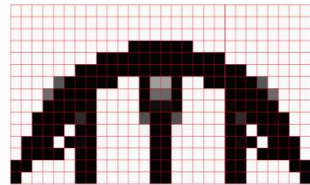


Figure 6.7b: 420 elements

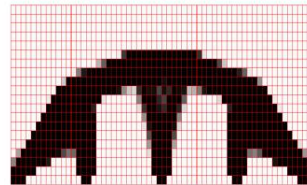


Figure 6.7c: 1200 elements

- Mesh changes the connectivity of the elements.
- Finer meshes tend to create more holes or internal boundaries.

“Gray-Scale” Structure Problem

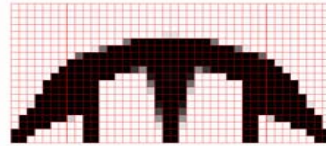


Figure 6.8a: $\epsilon = 0.01$
optimized structure

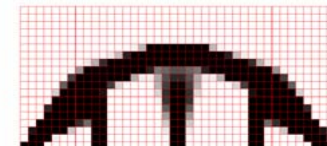
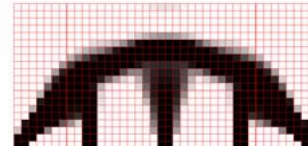


Figure 6.8b: $\epsilon = 0.07$; optimized and gray
scale structures

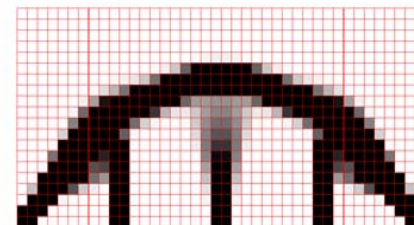
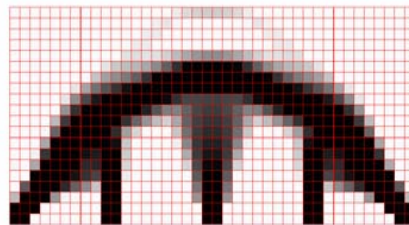


Figure 6.8c: $\epsilon = 0.1$; optimized and gray scale structures

Class of Problems

Based on (Haber and Bendsoe 1998) & (Bendsoe 1999)

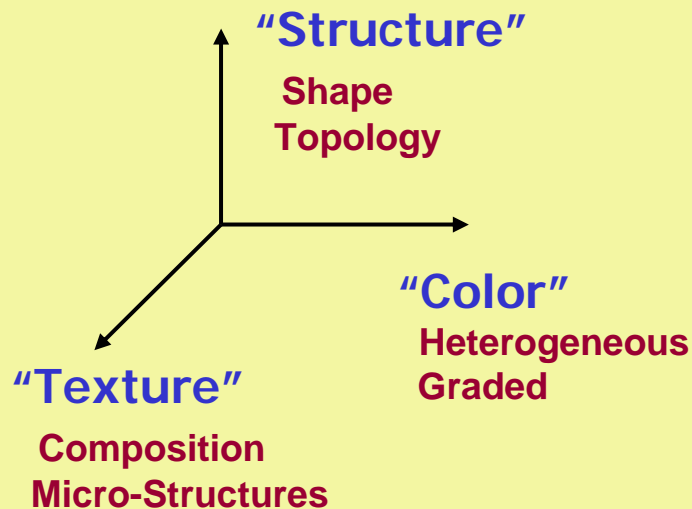
Class 1: Basic Problems	Class 2: Relaxed Problems	Class 3: Restricted Problems	Class 4: Evolutionary Problems
Discrete $\Omega \rightarrow \{0,1\}$	Continuous $\Omega \rightarrow [0,1]$	Continuous $\Omega \rightarrow [0,1]$	Discrete $\Omega \rightarrow \{0,1\}$
Ill-posed	"Regularized" Perforated Designs	Constraints on Admissible Space	Evolutionary Processes
	Homogenization SIMP	Perimeter, Slope, Filtering	"Greedy" method: Hard-Kill, Bi-directional

Geometric Models

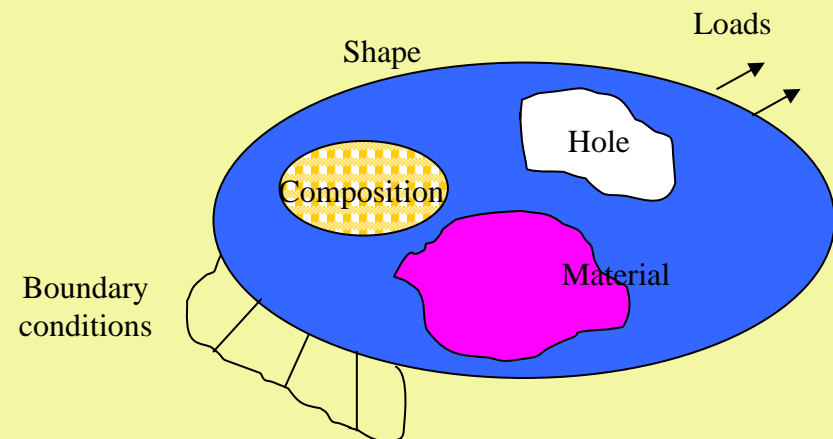
Ideal Characteristics	Homogenization Based	Evolution Based	Level-Set Based
Topological Flexibility and Robustness: to represent complex topologies and to evolve gracefully	✓	✓	✓
True Geometric Representation: boundary representation, geometric attributes (e.g., curvature, derivatives), few design DOF	×	×	✓
Continuous Parameterization: to avoid integer programming	✓	×	✓
Efficient Computation: with high accuracy and efficiency	×	×	✓
Separation from Analysis Representation: independent of FE mesh or coordinate system, independent accuracy control	×	×	✓
Adaptability: automatic refinements, adaptive algorithms	×	×	✓
Shape and Design Sensitivity: to link design derivative with shape derivatives	×	×	✓

“Color” & “Texture” in Structures

- Key Characteristics:
 - Function and Form Integration
 - e.g., micro-hinges
 - Multi-, Graded-, Textured-Materials & Composition
 - Multi-Physics Domains



- Key Attributes:
 - “Structure”
 - Material at right place
 - “Color”
 - Right material at right place
 - “Texture”
 - Right property for the right material at the right place



Major Challenges

1. Computer Representation:
 - ◆ Heterogeneous Materials in CAD (HKU, UM)
 - ◆ “Color” and “Rainbow” CAD
2. Design Methods:
 - ◆ Homogenization Methods in Mechanics
 - ◆ Optimization Methods for Design
3. Fabrication Technology:
 - ◆ Color SLA (HKU)
 - ◆ Shape Deposition Manufacturing (Stanford)
 - ◆ Multi-material Diffusion (SMU)

New Models

◆ Combining the Best of the Current Approaches:

- Fixed mesh of homogenization
 - No re-meshing
 - Use adaptive meshing
- General method of shape derivative
 - Any type of problem

◆ Level Set Models

- Kumar 1996
- Sethian & Wiegmann 2000
- Osher & Santosa 2001
- Santosa 2000
- Allaire et al. 2003
- Wang et al. 2003

◆ Phase-Field Models

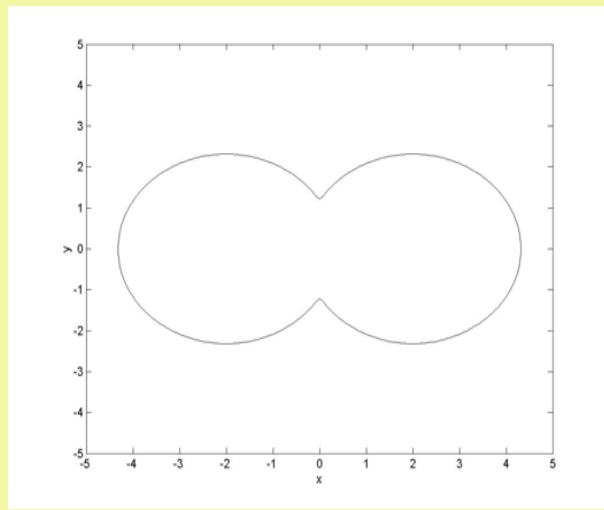
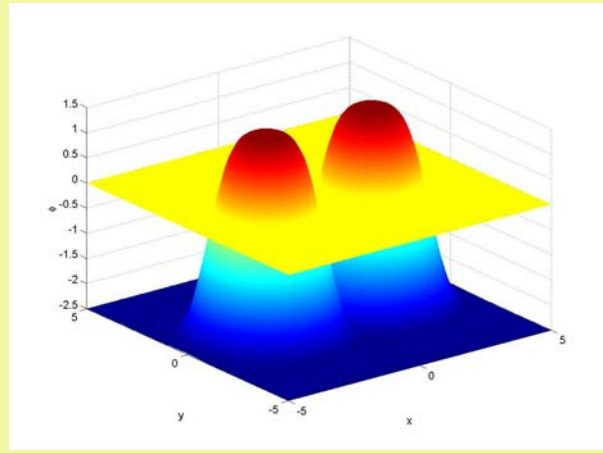
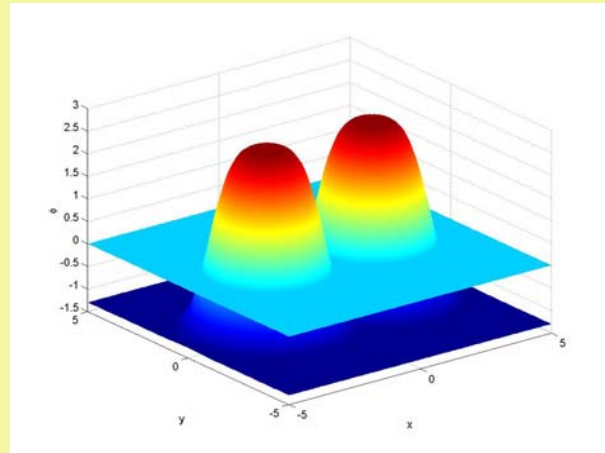
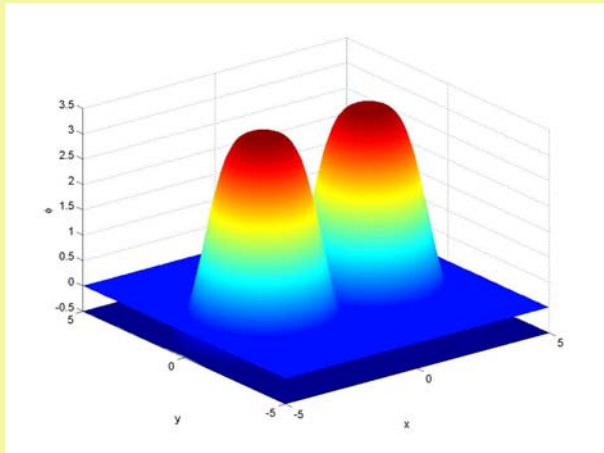
- Bourdin & Chambolle 2003
- Wang & Zhou 2003

◆ Distance Fields

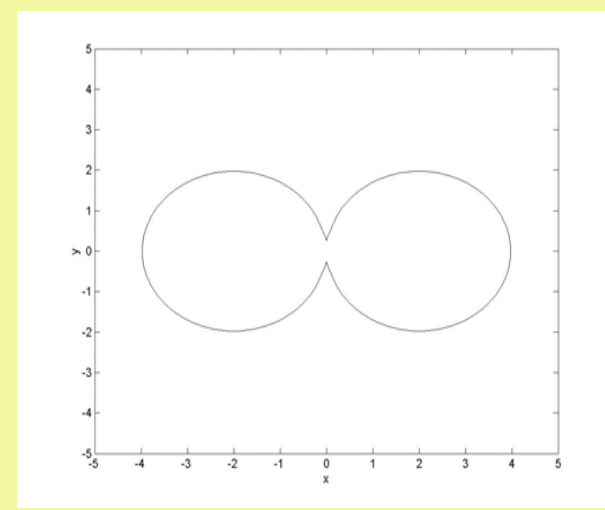
- Shapiro (2002, 2003)
- CAD community



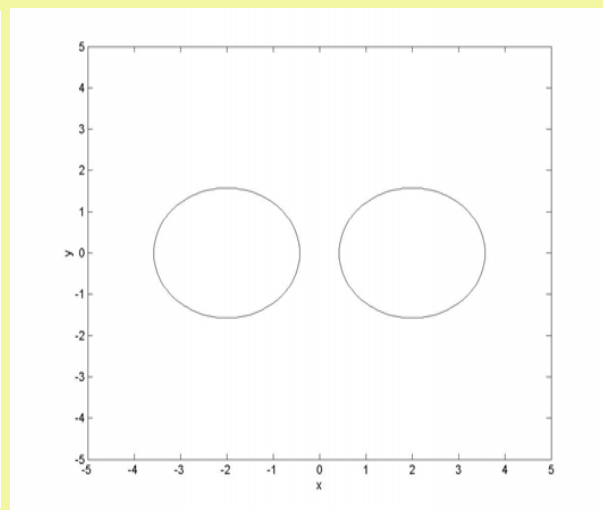
Concept of Level Sets



$$Z = \phi(x, y, t_0)$$



$$Z = \phi(x, y, t_1)$$



$$Z = \phi(x, y, t_2)$$



Level Set Model

- ◆ Embedding x into a Scalar Function ϕ of a Higher Dimension
- ◆ Boundary Γ is an "Iso-Surface" (a Level-Set)

$$\Gamma = \{x : \Phi(x) = 0\}$$

- ◆ Φ has Fixed Topology
- ◆ Γ has Variable Topology

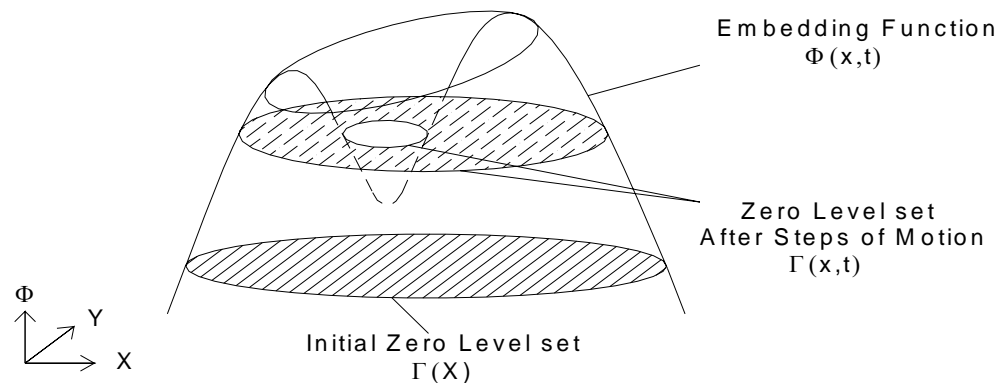
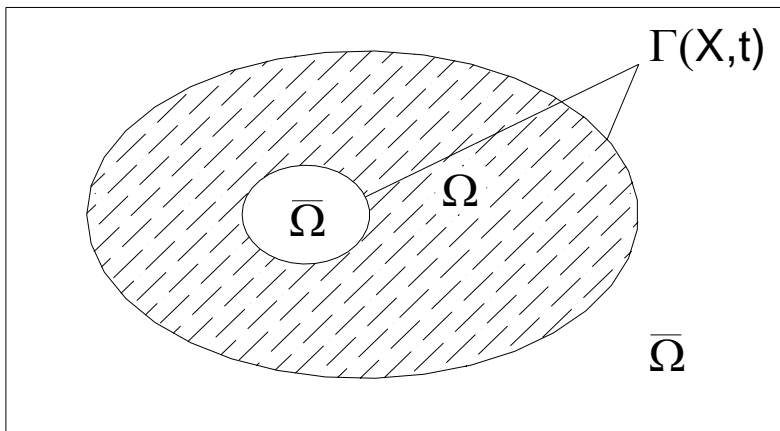
- ◆ Regional Representation (R-rep):

- Semi-Explicit
- Global
- Inside & Outside Regions:

$$\Phi(x) > 0 \quad \forall x \in \Omega \setminus \partial\Omega$$

$$\Phi(x) = 0 \quad \forall x \in \partial\Omega$$

$$\Phi(x) < 0 \quad \forall x \in \overline{\Omega} \setminus \Omega$$



Level-Set Propagation

◆ “Iso-Surface”:

$$\Gamma(t) = \{x(t) : \Phi(x(t), t) = 0\}$$

◆ Level-Set Equation:

$$\frac{\partial \Phi(x)}{\partial t} = -\nabla \Phi(x) \frac{dx}{dt} \equiv -\nabla \Phi(x) \cdot V(x)$$

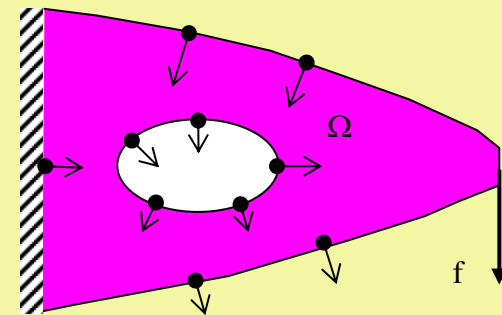
◆ Hamilton-Jacobi Eq. for Front Propagation:

$$\frac{\partial \Phi}{\partial t} = V_n |\nabla \Phi|$$

◆ “Normal Velocity” :

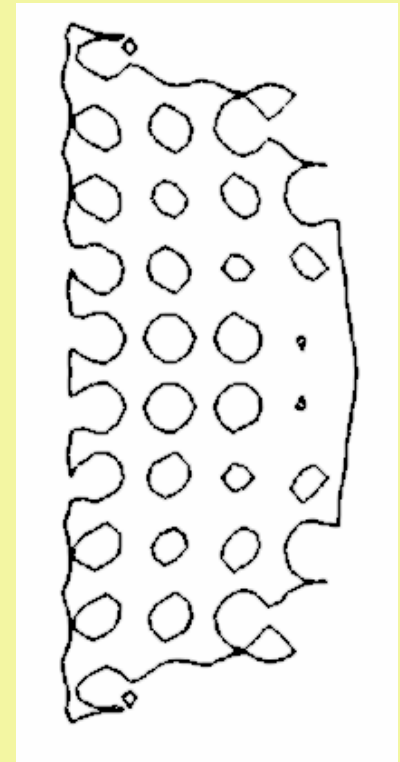
- Effective for changes in normal direction only
- Tangential changes are for re-parameterization only

$$V_n(x)$$



Geometric Evolution

- ◆ Boundary Capturing vs. Boundary Tracking:
 - *Implicit Method (Euler Method) vs.*
 - *Explicit Method (Lagrange Method)*
- ◆ Topologically Flexible:
 - Variable Topology in Γ
 - Fixed Topology in Φ
- ◆ Geometrically Concise:
 - True Geometric Model
 - Normal, Tangent, Curvatures
- ◆ Evolution Process for Optimization:
 - $V_n(x)$ is the link



Optimization of Elastic Structures

◆ Optimization:

$$\text{Minimize}_{\Phi} \quad J(u, \Phi) = \int_{\Omega} F(u)H(\Phi)d\Omega$$

subject to :

$$a(u, v, \Phi) = L(v, \Phi) \quad \text{for all } v \in U$$

$$u = u_0 \quad \text{on } \Gamma_u$$

$$V(\Phi) = \int_{\Omega} H(\Phi)d\Omega \leq V_{\max}$$

$$a(u, v, \Phi) = \int_{\Omega} E_{ijkl} \varepsilon_{ij}(u) \varepsilon_{kl}(v) H(\Phi) d\Omega$$

$$L(v, \Phi) = \int_{\Omega} p v H(\Phi) d\Omega + \int_{\Omega} \tau v \delta(\Phi) |\nabla \Phi| d\Omega$$

◆ Lagrange Equation:

$$\text{Minimize}_{\Phi} \quad \bar{J}(u, \Phi) = J(u, \Phi) + \lambda_+ \cdot (V(\Phi) - V_{\max})$$

subject to :

$$a(u, v, \Phi) = L(v, \Phi), \quad u|_{\partial D_u} = u_0 \quad \text{for all } v \in U$$

$$\lambda_+ \cdot (V(\Phi) - V_{\max}) = 0$$

$$\lambda_+ \geq 0$$

$$H(\Phi) = \begin{cases} 1 & \text{if } \Phi \geq 0 \\ 0 & \text{if } \Phi < 0 \end{cases}$$

$$\delta(\Phi) = \frac{dH}{d\Phi}$$

Problem Formulation

- ◆ Existence Theory
 1. Generally, the minimization problem has no solution.
 2. Solution exists with additional conditions:
 - Perimeter constraint
 - Topology constraint

- ◆ Two Main Elements:
 1. Euler derivative of the objective functional with respect to shape changes – Shape Derivatives
 2. Transport equations (PDE) for shape evolution and minimization

Shape Sensitivity

- ◆ Shape Transformation – Perturbation in Diffeomorphism: $\Omega_t = (I + \psi)\Omega$

$$T : x \rightarrow x_t(x), x \in \Omega, \quad x_t = T(x, t) \quad \Omega_t = T(\Omega, t)$$

- ◆ Transformation Velocity:

$$\frac{dx_t}{dt} = V(x_t, t)$$

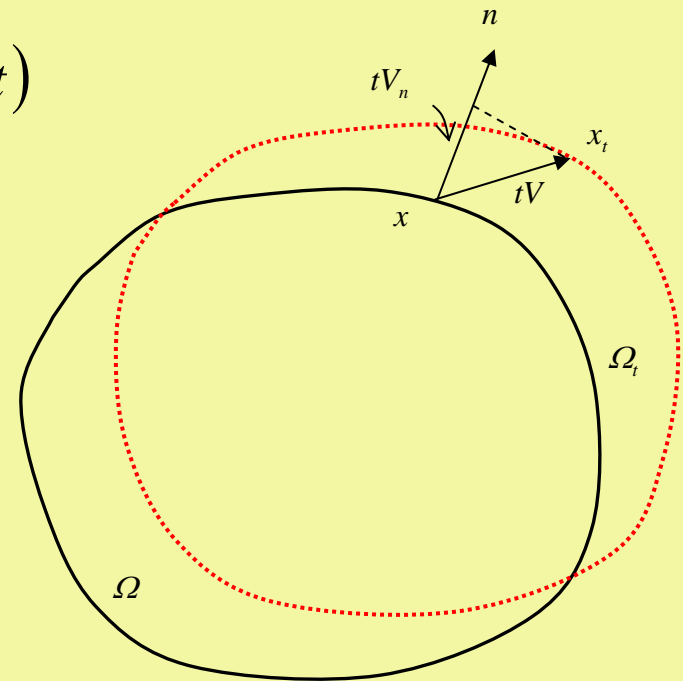
- ◆ Transformation Identity:

$$x_t = T(x, t) = x + tV(x)$$

$$V(x) = V(x, 0)$$

- ◆ Well-Established Methods:

- Murat & Simon 70's, Haug & Choi 80's, Sokolowski & Zolesio 90's



Frechet Derivatives

◆ Material Derivative

- For a given velocity vector in the shape transformation, the *material derivative* is defined by

$$\dot{u}(x;V) = \lim_{t \rightarrow 0} \frac{1}{t} [u(x+tV) - u(x)]$$

- Shape derivative is the Frechet derivative on the boundary $\partial\Omega$, depending only on V_n

$$J'(\Omega)(V \cdot n)$$

◆ Lemmas (Haug 1986):

Lemma 1: For a regular function

$$\psi_1 = \int_{\Omega} f(x) d\Omega$$

the material derivative is given by

$$\psi_1' = \int_{\Omega} f'(x) d\Omega + \int_{\Gamma} f(x)(V \cdot n) d\Gamma$$

Lemma 2: For

$$\psi_2 = \int_{\Gamma} g(x) d\Gamma$$

the material derivative is given by

$$\psi_2' = \int_{\Gamma} g'(x) d\Gamma + \int_{\Gamma} (\nabla g \cdot n + \kappa g(x))(V \cdot n) d\Gamma$$

Lemma 3: For

$$\psi_3 = \int_{\Gamma} g(x) \cdot n d\Gamma$$

the material derivative is given by

$$\psi_3' = \int_{\Gamma} (g'(x) \cdot n + \text{div } g(x)(V \cdot n)) d\Gamma$$



Shape Derivative

- ◆ Shape Derivative in V_n

$$\frac{d\bar{J}(u, \Phi)}{d\Phi} = \int_{\bar{\Omega}} \delta(\Phi) (\beta(u, w, \Phi) + \lambda_+) \mathcal{N}_n d\Omega$$

$$\beta(u, w, \Phi) = F(u) + pw - \tau w \kappa - E_{ijkl} \varepsilon_{ij}(u) \varepsilon_{kl}(w)$$

- ◆ The Kuhn-Tucker Condition of Optimal Solution:

$$\beta(u, w, \Phi) + \lambda_+ \Big|_{\partial\Omega} = 0$$

$$\lambda_+ \cdot (V(\Phi) - V_{\max}) = 0$$

$$\lambda_+ \geq 0$$



Gradient Descent/Projected Gradient Method

- ◆ Construction of the Velocity Field:

$$V_n(x) = -[\beta(u, w, \Phi) + \lambda_+]$$

$$\lambda_+ = -\int_{\partial\bar{\Omega}} \beta(u, w, \Phi) d\Gamma / \int_{\partial\bar{\Omega}} d\Gamma$$

- ◆ Gradient-Descent Optimization Process:

$$\frac{d\bar{J}(u, \Phi)}{d\Phi} = -\int_{\bar{\Omega}} \delta(\Phi) V_n^2 d\Omega \leq 0$$

- ◆ Level-Set Evolution:

$$\frac{\partial\Phi}{\partial t} = V_n |\nabla\Phi| \quad \text{and} \quad \frac{\partial\Phi}{\partial N} \Big|_{\partial\bar{\Omega}} = 0$$

MY Wang, et. al. "A level method for structural topology optimization," Computer Methods in Applied Mechanics & Engineering, 192, 227-246, January 2003.



Perimeter Regularization

◆ Perimeter measure:

$$E(\Omega) \equiv |\partial\Omega| = \int_{\Gamma} d\Gamma$$

◆ Euler derivative:

$$E'(\Omega) \equiv dE(\Omega)/dt = \int_{\Gamma} \kappa(V \cdot n) d\Gamma = \int_{\Omega} \delta(\Phi) \kappa(\Phi) V_n |\nabla\Phi| d\Omega$$

◆ Curvature flow:

$$V_n = V \cdot n = -\kappa$$

◆ Geometric heat equation:

$$E'(\Omega) = -\int_{\Omega} \delta(\Phi) \kappa^2 |\nabla\Phi| d\Omega \leq 0$$

◆ Weighted Total-Variation Scheme:

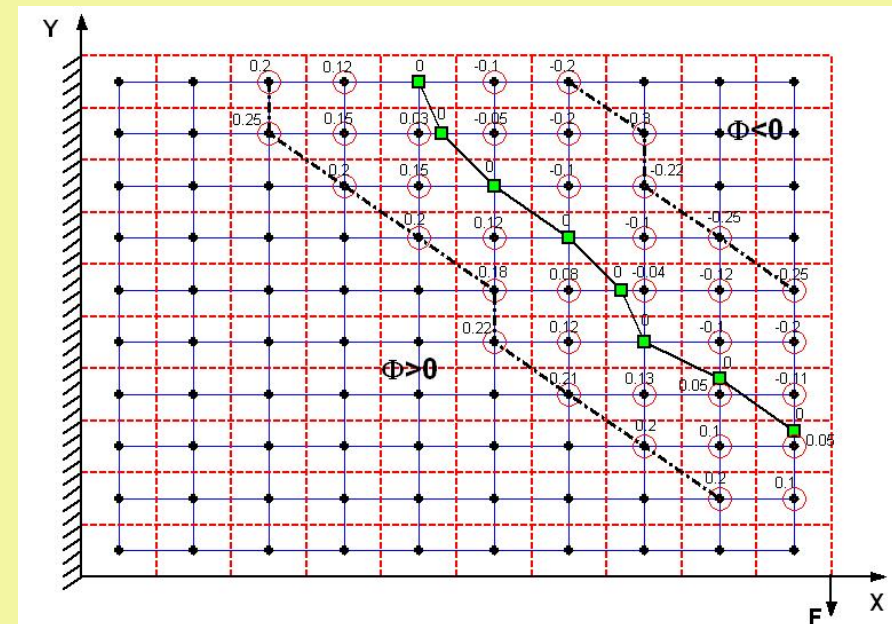
$$E_{TV}(\Phi) = \int_{\bar{D}} I(x) |\nabla\Phi| d\Omega$$

$$I(x) = \frac{c_1}{1 + c_2 V_N^2(x)}$$



Computations

- ◆ PDEs on Rectilinear Grid:
 - Finite Difference Methods
 - Interface Embedded
- ◆ Finite Element Method for Mechanics:
 - Independent FD Grid and FE Mesh
- ◆ Boundary Recovery:
 - Marching-Cube Methods in Computer Graphics



Numerical Schemes

◆ Robust Schemes:

- Up-wind Scheme of Entropy Solution (Osher & Sethian '88)

$$\phi_{ijk}^{n+1} = \phi_{ijk}^n - \Delta t [\max(V_{N_{ij}}, 0) \nabla^+ + \min(V_{N_{ij}}, 0) \nabla^-]$$

$$\begin{aligned} \nabla^+ = & \left[\max(D_{ijk}^{-x}, 0)^2 + \min(D_{ijk}^{+x}, 0)^2 \right. \\ & + \max(D_{ijk}^{-y}, 0)^2 + \min(D_{ijk}^{+y}, 0)^2 \\ & \left. + \max(D_{ijk}^{-z}, 0)^2 + \min(D_{ijk}^{+z}, 0)^2 \right]^{1/2}, \end{aligned}$$

$$\begin{aligned} \nabla^- = & \left[\max(D_{ijk}^{+x}, 0)^2 + \min(D_{ijk}^{-x}, 0)^2 \right. \\ & + \max(D_{ijk}^{+y}, 0)^2 + \min(D_{ijk}^{-y}, 0)^2 \\ & \left. + \max(D_{ijk}^{+z}, 0)^2 + \min(D_{ijk}^{-z}, 0)^2 \right]^{1/2} \end{aligned}$$

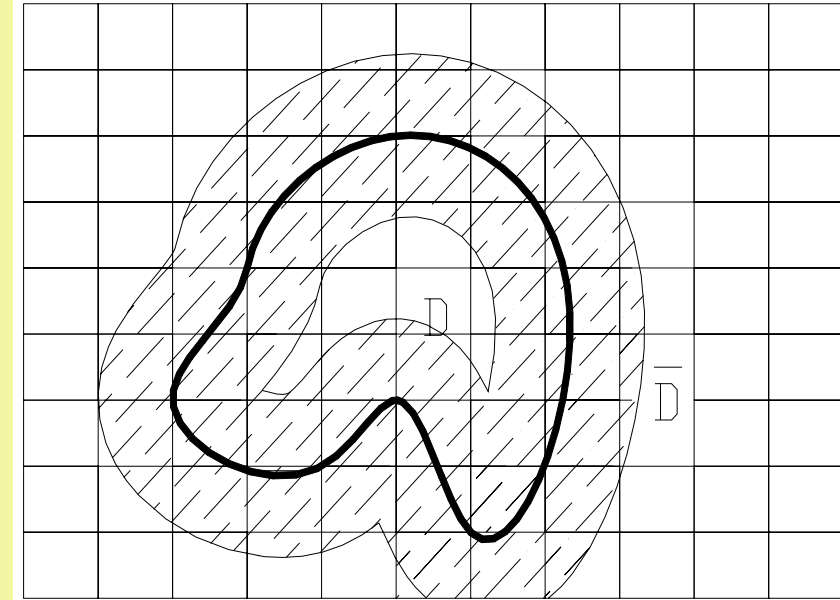
- ENO & TVD-RK High Order Schemes (Shu & Osher '88)

Level-Set Numerics

- ◆ Narrow-Band Schemes (Sethian '99)
- ◆ Velocity Extensions
- ◆ Re-Initialization
 - Signed Distance Function Schemes (Peng '99)
- ◆ Linear Complexity of Boundary Only:

$$O(N(\Gamma))$$

- ◆ Well-Documented:
 - Osher & Fedkiw 2003



Enhancements

◆ Conjugate Velocity Mapping:

- Wang *et al.* '03

$$\frac{\partial \Phi}{\partial t} = f(V_n) |\nabla \Phi|$$

$$\left. \frac{\partial \Phi}{\partial N} \right|_{\Gamma} = 0$$

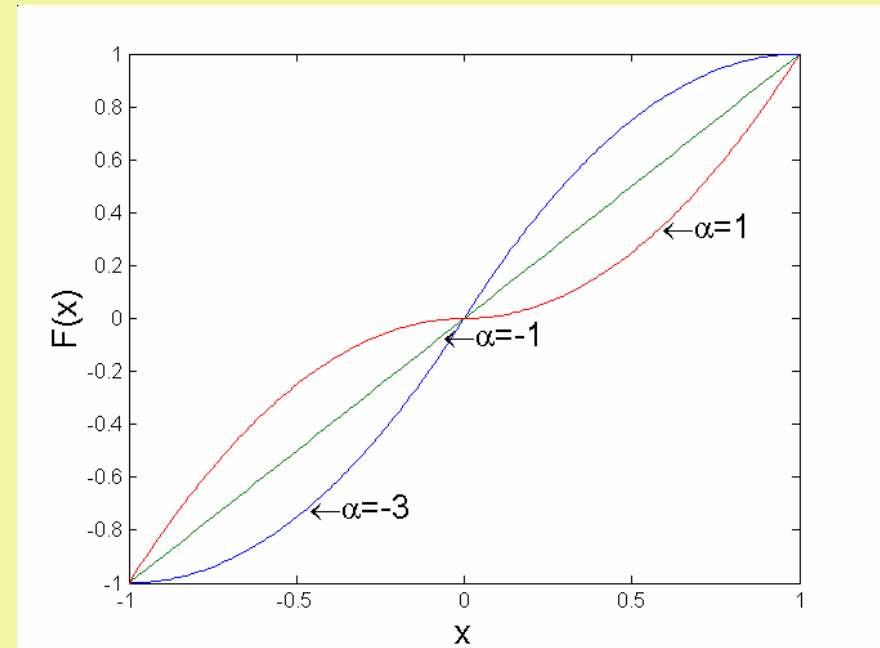
$$f(V_n) = F(V_n) - \mu \text{ for } V_n \in T$$

$$F(r) = r \left(\frac{1-\alpha}{2} + \frac{1+\alpha}{2} |r| \right)$$

$$\mu = \int_{\partial\Omega^-} F(V_n) d\Gamma / \int_{\partial\Omega^-} d\Gamma$$

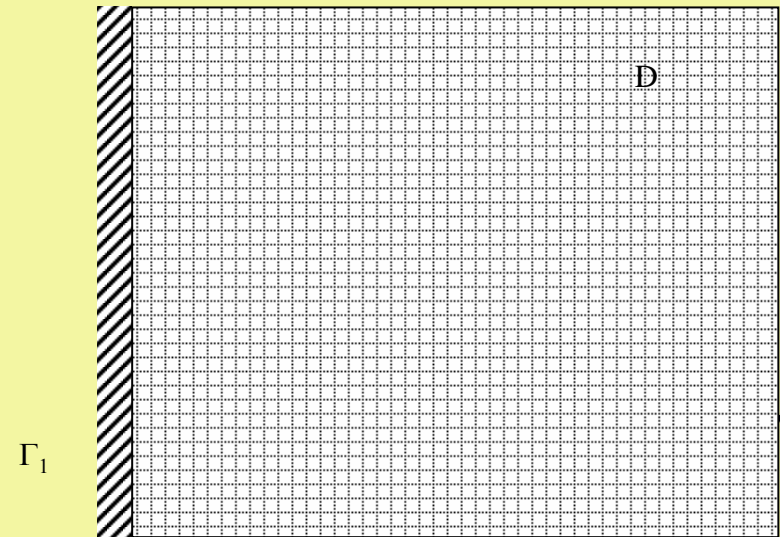
◆ Adaptive Oct-tree Schemes with Semi-Lagrange Method:

- Strain '01



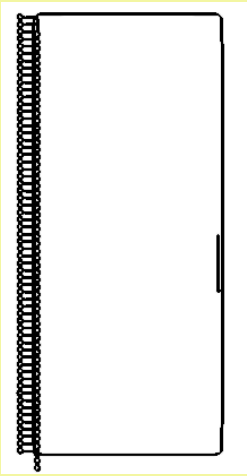
Algorithm

- ◆ *Step 1:* Initialize the level set function for an initial design in terms of its boundary.
- ◆ *Step 2:* Compute the displacement field and the adjoint displacement field through the linear elastic system.
- ◆ *Step 3:* Calculate the “speed function” on the surface along the normal direction.
- ◆ *Step 4:* Solve the level set equation to update the embedding function.
- ◆ *Step 5:* Check if a termination condition is satisfied. Repeat Steps 2 through 5 until convergence.

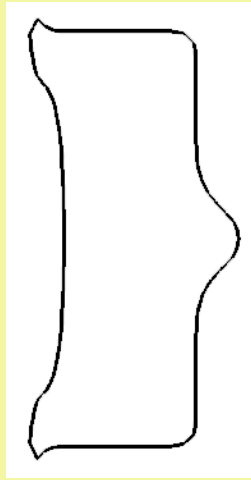


$$J(u) = \int_D E_{ijkl} \varepsilon_{ij}(u) \varepsilon_{kl}(u) d\Omega$$

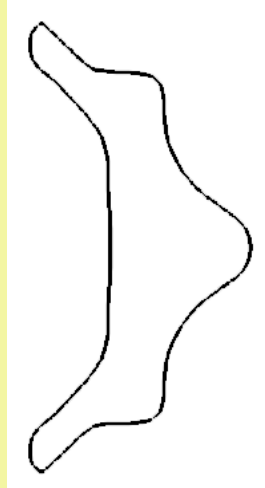
Two-Bar Example



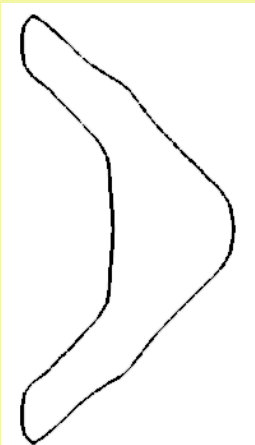
(a)



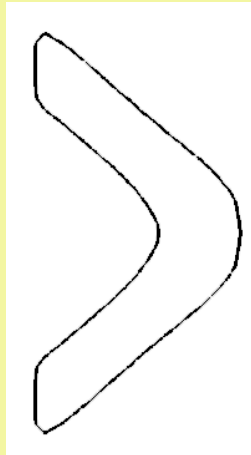
(b)



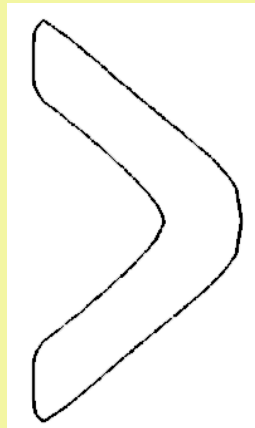
(c)



(e)

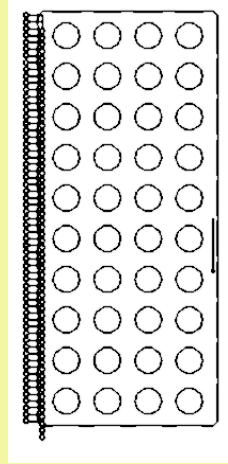


(f)

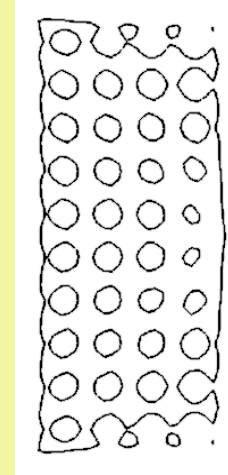


(g)

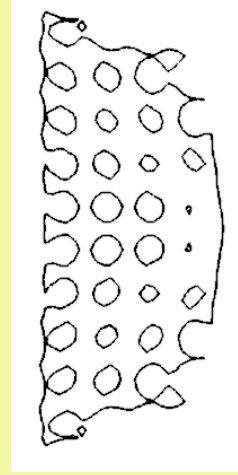
(1) Initially 90%



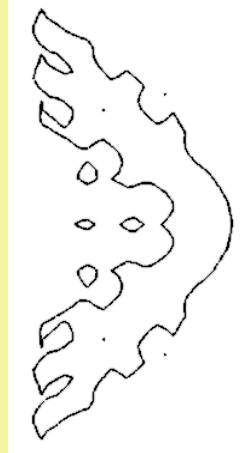
(a)



(b)



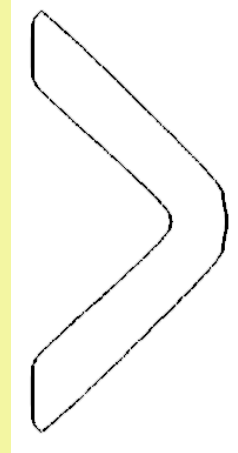
(c)



(d)



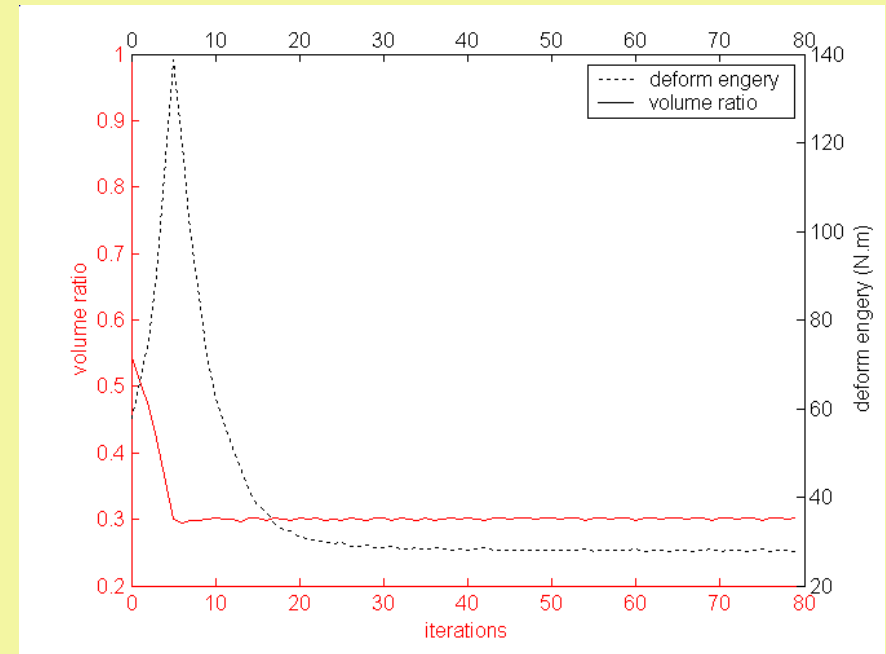
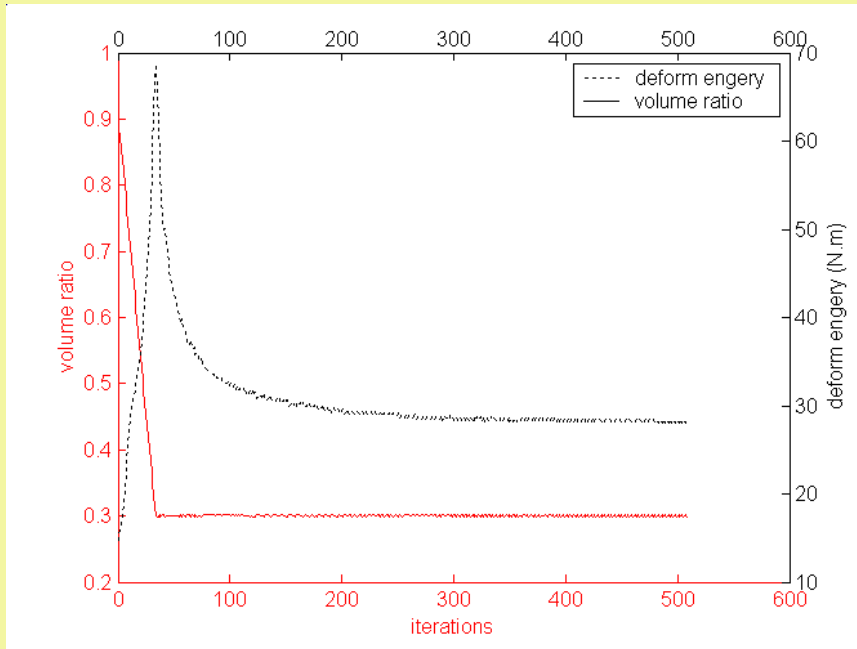
(e)



(f)

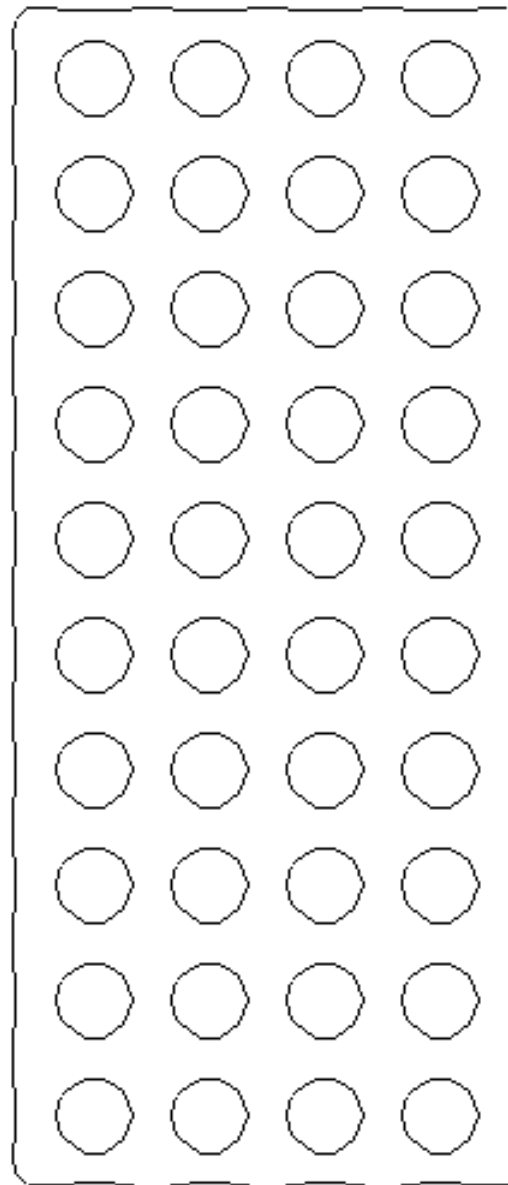
(2) Initially 55%

Two-Bar (cont.)



Two-Bar (Video)

1



Multiple Loading

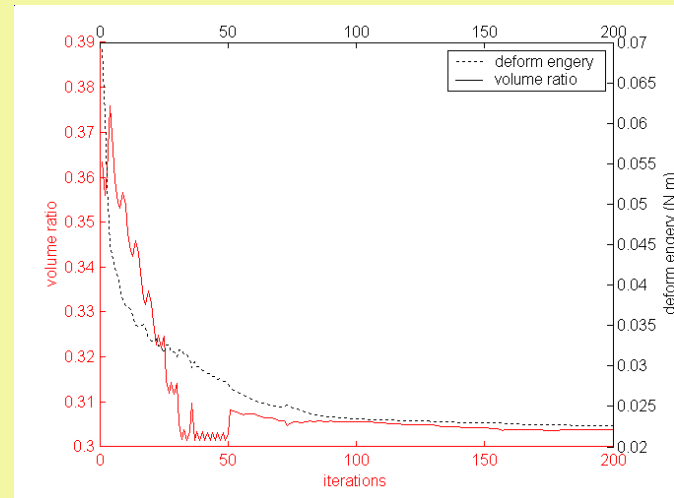
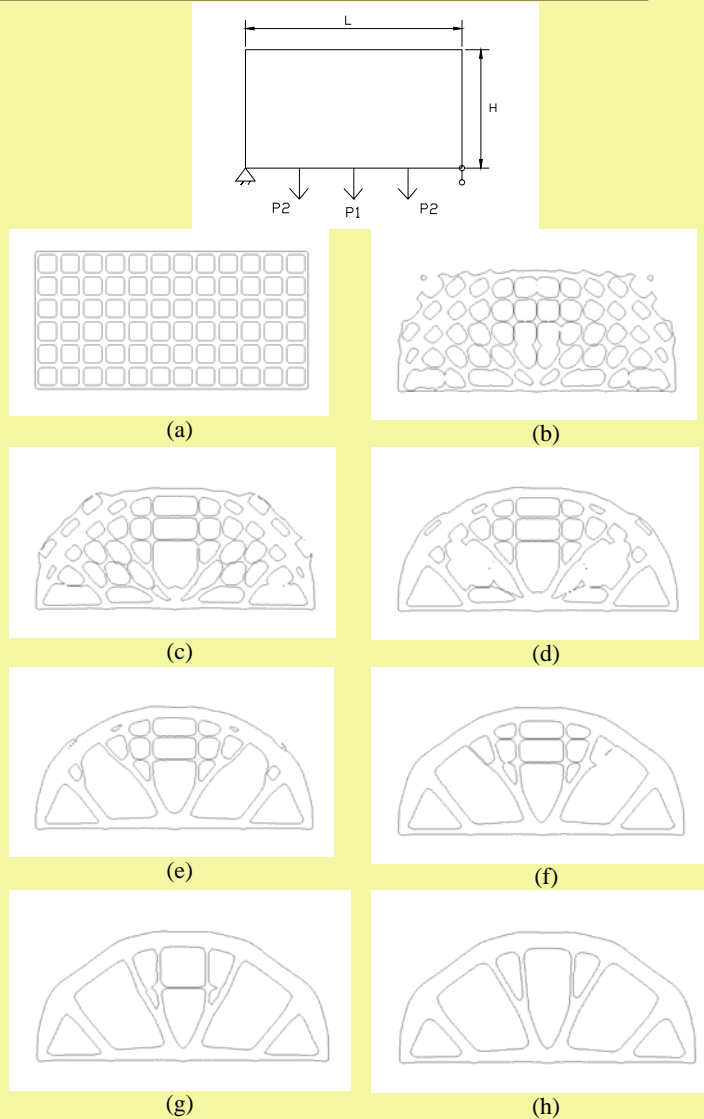
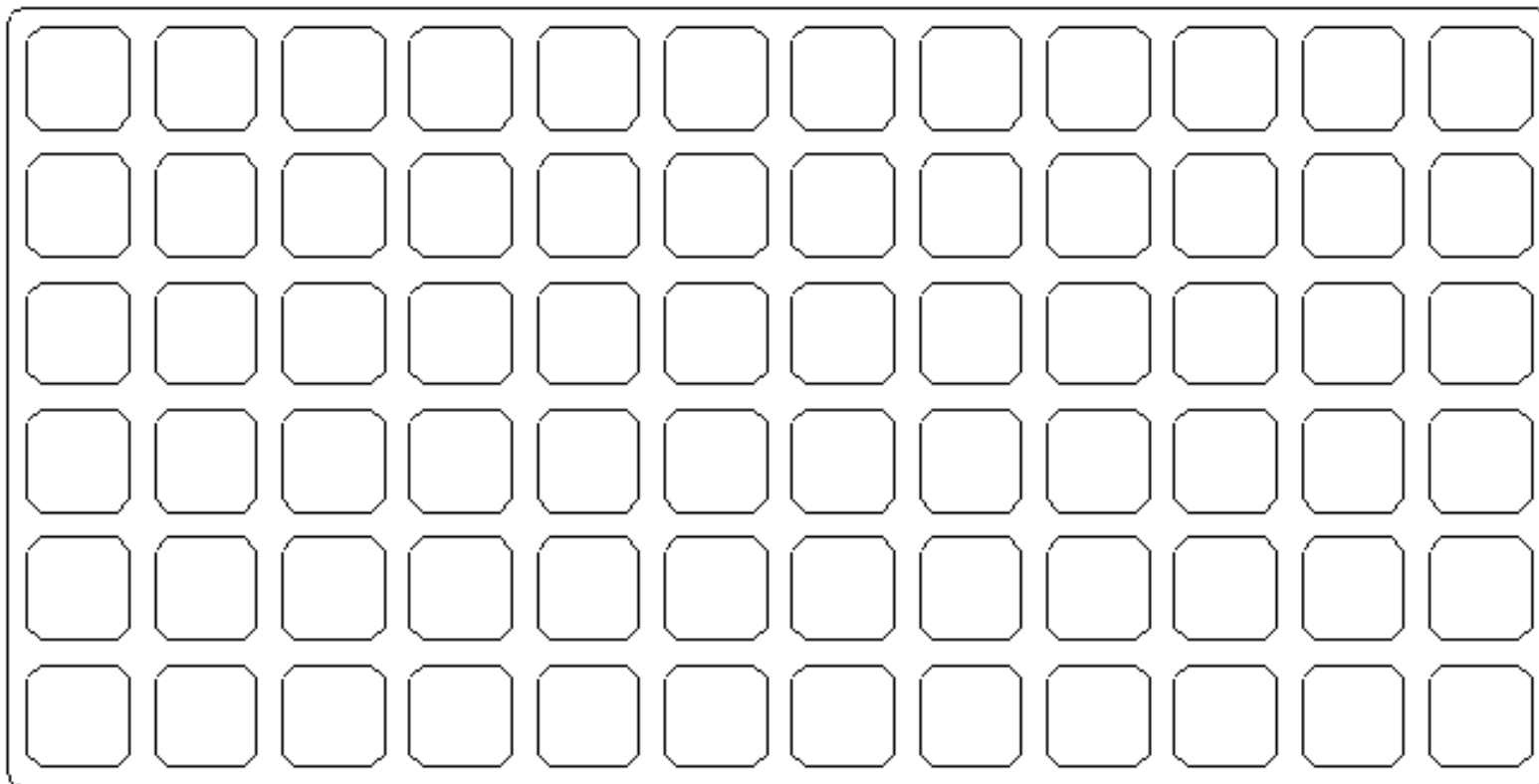


Fig.17.3 (a) The Third Michell Type Structure

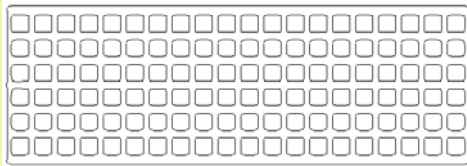
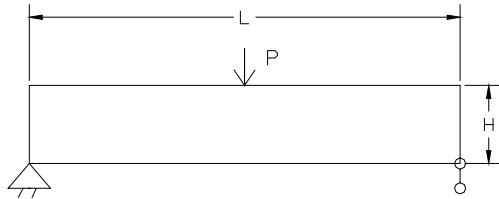
Fig.17.3 (a) The Third Michell Type Structure



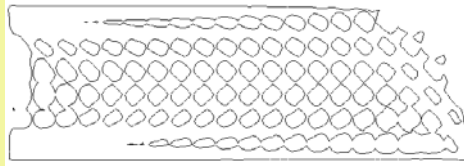
Multi-Load (Video)



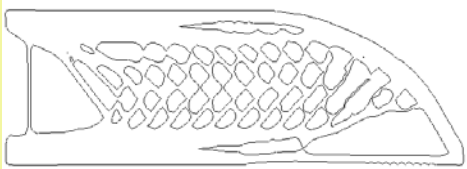
MBB Beam



(a)



(b)



(c)



(d)



(e)



(f)



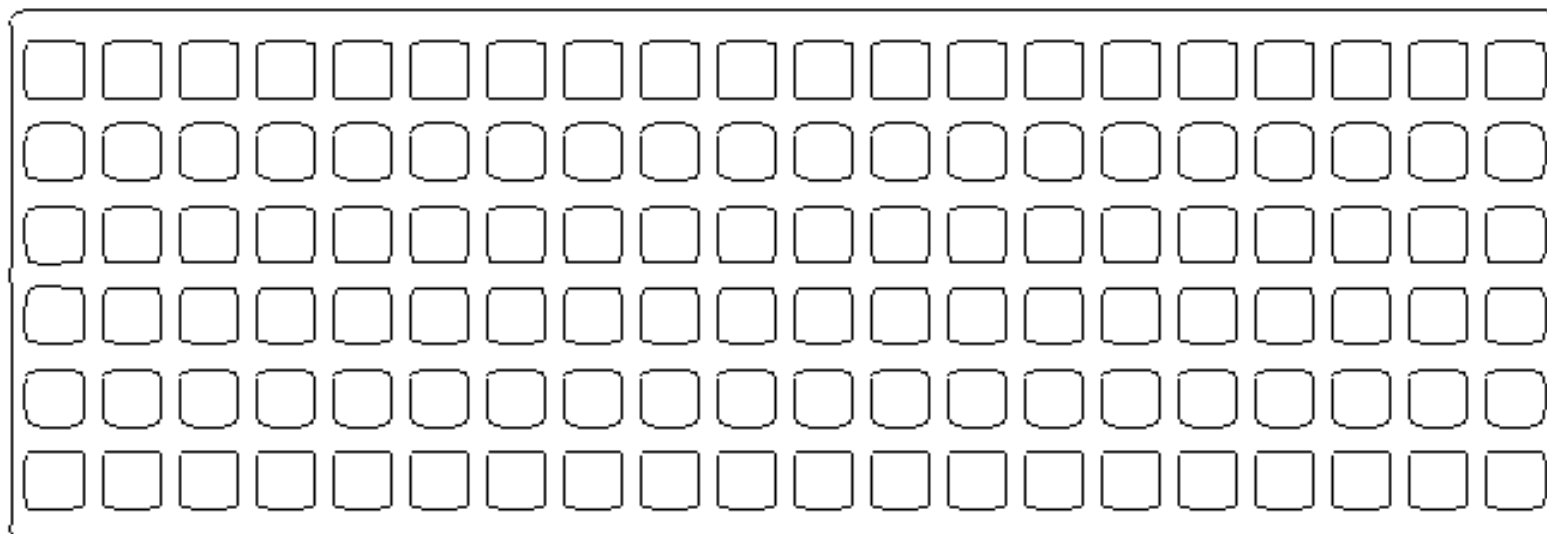
(g)



(h)

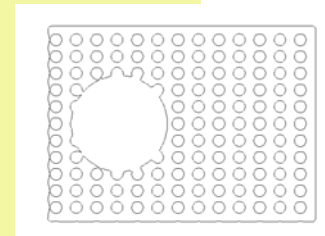
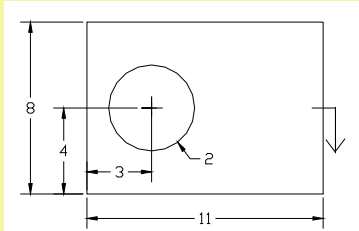
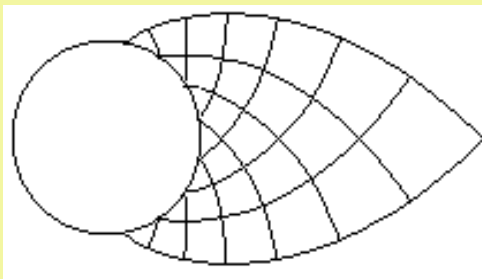
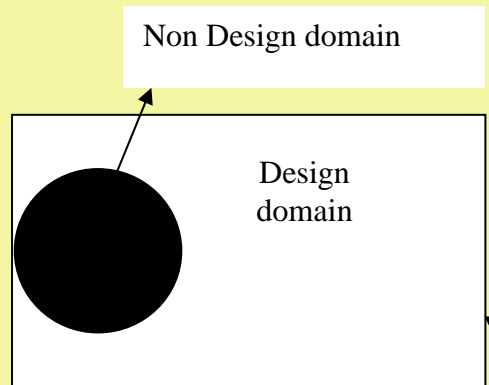


MBB Beam (Video)

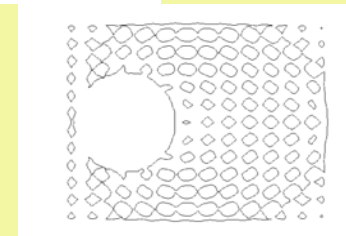


Michell Truss

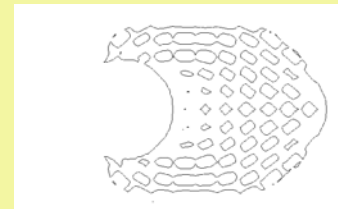
◆ Michell Solution (1904)



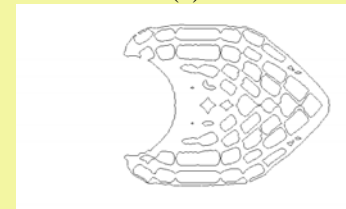
(a)



(b)



(c)



(d)



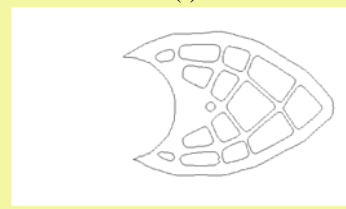
(e)



(f)



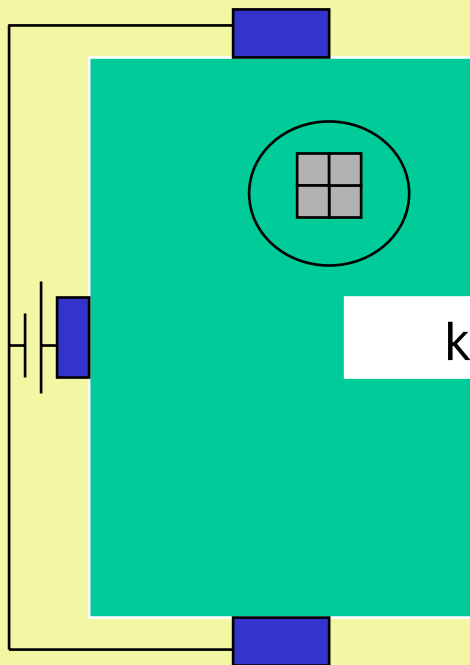
(g)



(h)

Micro-Gripper

Design Domain



Micro-Models

1. Single Material:

$$E = xE_1$$

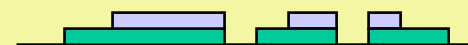
2. Two Material Mixture:

$$E = x_1(E_1 + x_2(E_2 - E_1))$$



3. Material Reinforcement:

$$E = x_1(E_1 + x_2E_2)$$



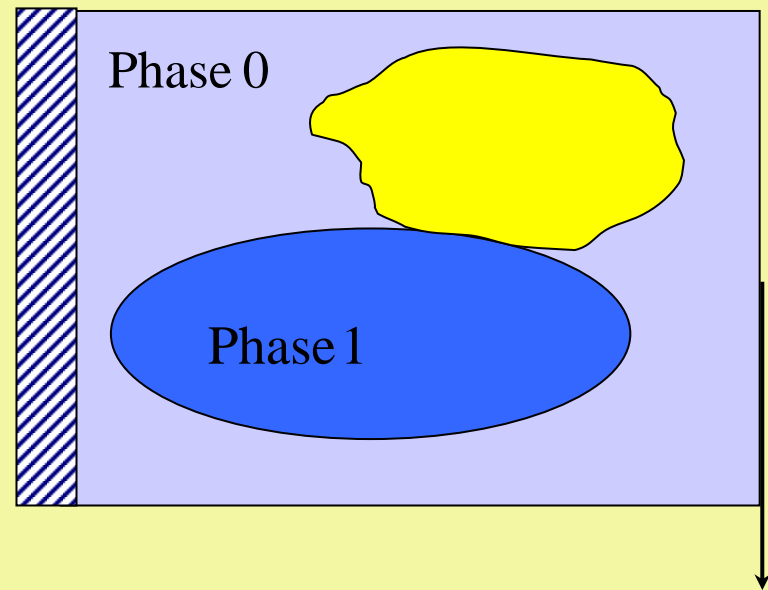
Multiphase Materials

- ◆ Partitioning level-set model:
 - Phase 1 by Level-set 1
 - Phase 2 by Level-set 2
- ◆ Domain partition by m Level-sets for m phases

$$\phi_i \quad (i = 1, \dots, m)$$

- ◆ Overlap problem:
 - T-Junction
- ◆ Enforcing constraint:

$$\sum_{i=1}^n H(\phi_i(x)) = 1$$



$$\Omega = \bigcup_{i=1}^n \Omega_i$$

$$\Omega_i \cap \Omega_j = \emptyset$$

$$i \neq j$$

“Color” Level-sets Model

- ◆ m level-set functions
(Chan & Vase '02)

$$\Phi = [\phi_1, \phi_2, \dots, \phi_m]$$

$$H(\Phi) = [H(\phi_1), H(\phi_2), \dots, H(\phi_m)]$$

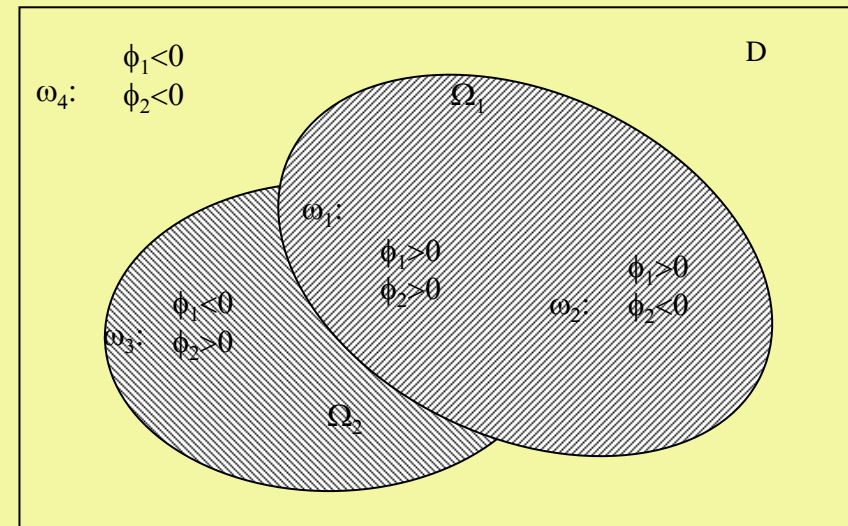
- ◆ n material Phases:

$$\omega_k = \{x : H(\Phi(x)) = \text{constant vector}, x \in D\}$$

$$n = 2^m$$

$$D = \bigcup_{k=1}^n \omega_k \quad \omega_k \cap \omega_l = \emptyset$$

$$k \neq l$$



$$(m = 2, n = 4)$$

- ◆ (Chan & Vase '02) for Image Segmentation

Optimization with "Color" Level-Set Model

- ◆ Phase Characteristic Function:

$$\chi_k(x) = \begin{cases} 1 & \text{if } x \in \omega_k \\ 0 & \text{otherwise} \end{cases} \quad \chi_k(\Phi) = \prod_{i=1}^m H_i^{I_i^k}$$

- ◆ Optimization with Color Level-sets:

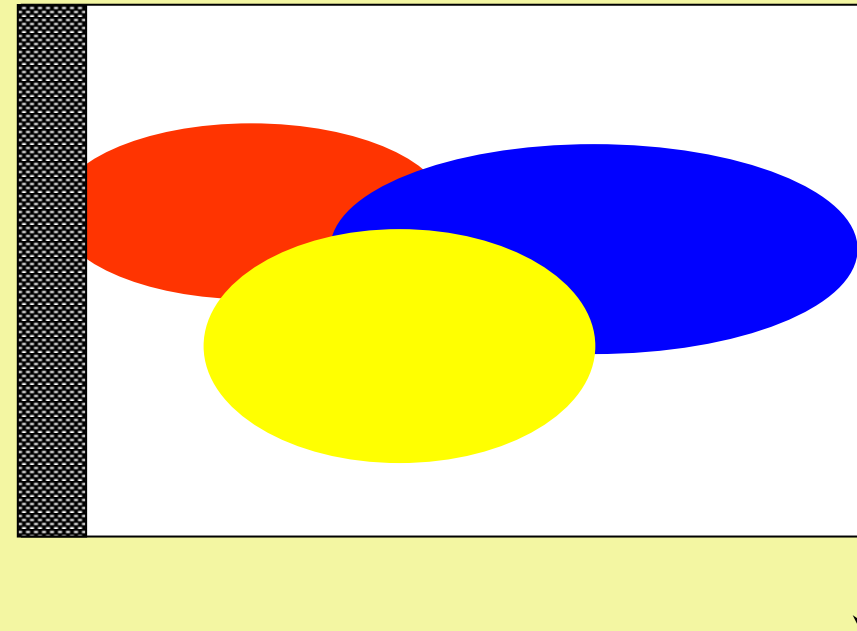
$$\underset{\Phi}{\text{Minimize}} \quad J(u, \Phi) = \sum_{k=1}^n \int_D F^k(u) \chi_k(\Phi) d\Omega \quad \phi_i \quad (i = 1, \dots, m)$$

$$\text{subject to:} \quad G_j(u, \Phi) = \sum_{k=1}^n \int_D g_j^k(u) \chi_k(\Phi) d\Omega \leq 0 \quad (j = 1, \dots, r)$$

- ◆ Level-set PDEs:

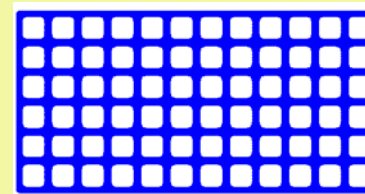
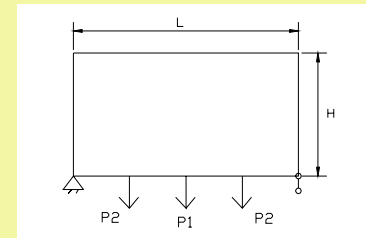
$$\frac{\partial \phi_i}{\partial t} = -P_i(\Phi) |\nabla \phi_i|, \quad x \in D \setminus \partial D$$

$$\frac{\partial \phi_i}{\partial n} = 0 \quad \text{on } \partial D$$

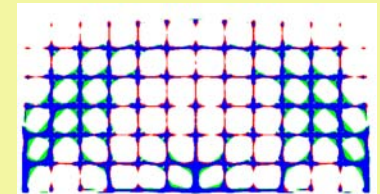


Three-Materials

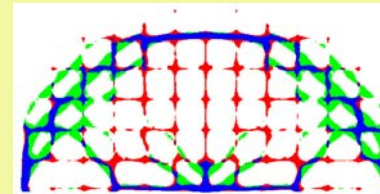
- ◆ Three Phases Plus Void
- ◆ $P = 30, 15$
- ◆ Each phase of 10%
- ◆ $E = 200, 100, 50$



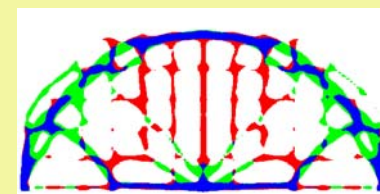
(a)



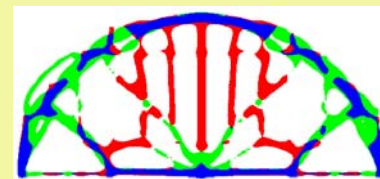
(b)



(c)



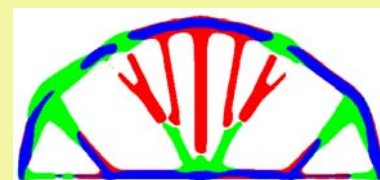
(d)



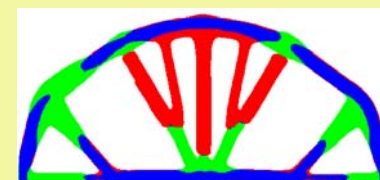
(e)



(f)

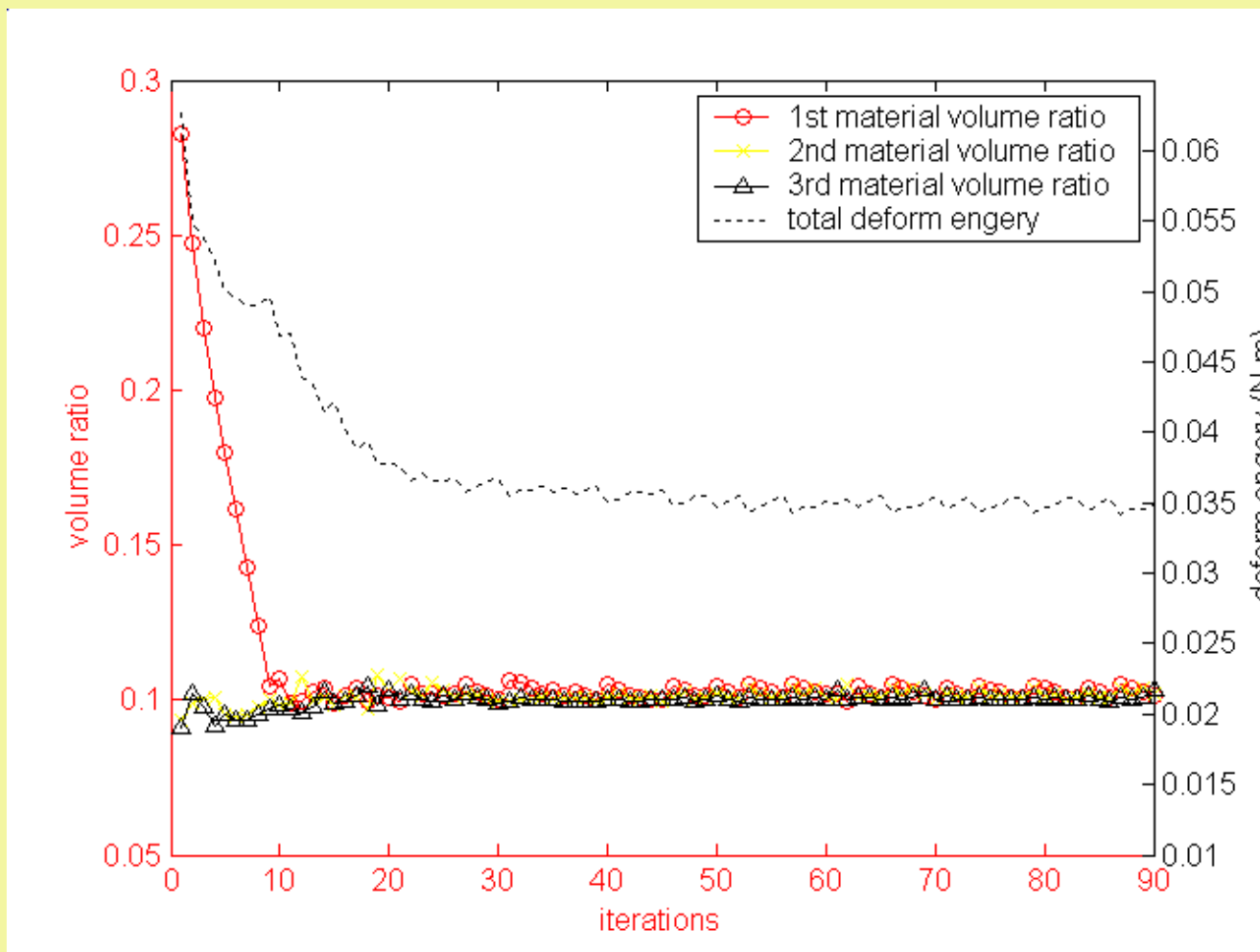


(g)



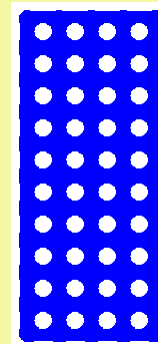
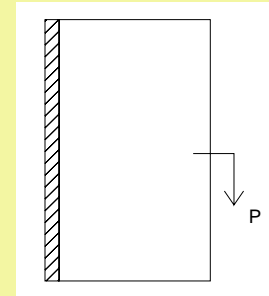
(h)

Convergence

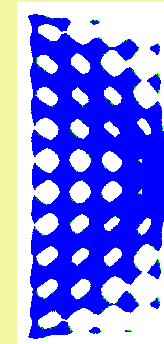


Two Materials

- ◆ Two Phases Plus Void
- ◆ $P = 80$
- ◆ Volume = 10%, 20%
- ◆ $E = 200, 100$



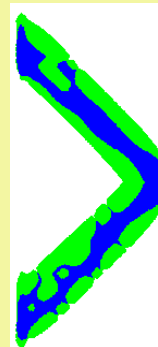
(a)



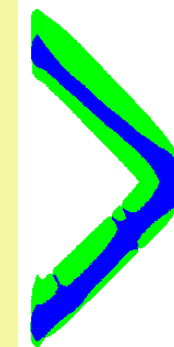
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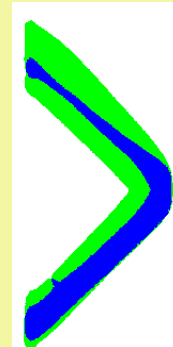
(c)



(d)

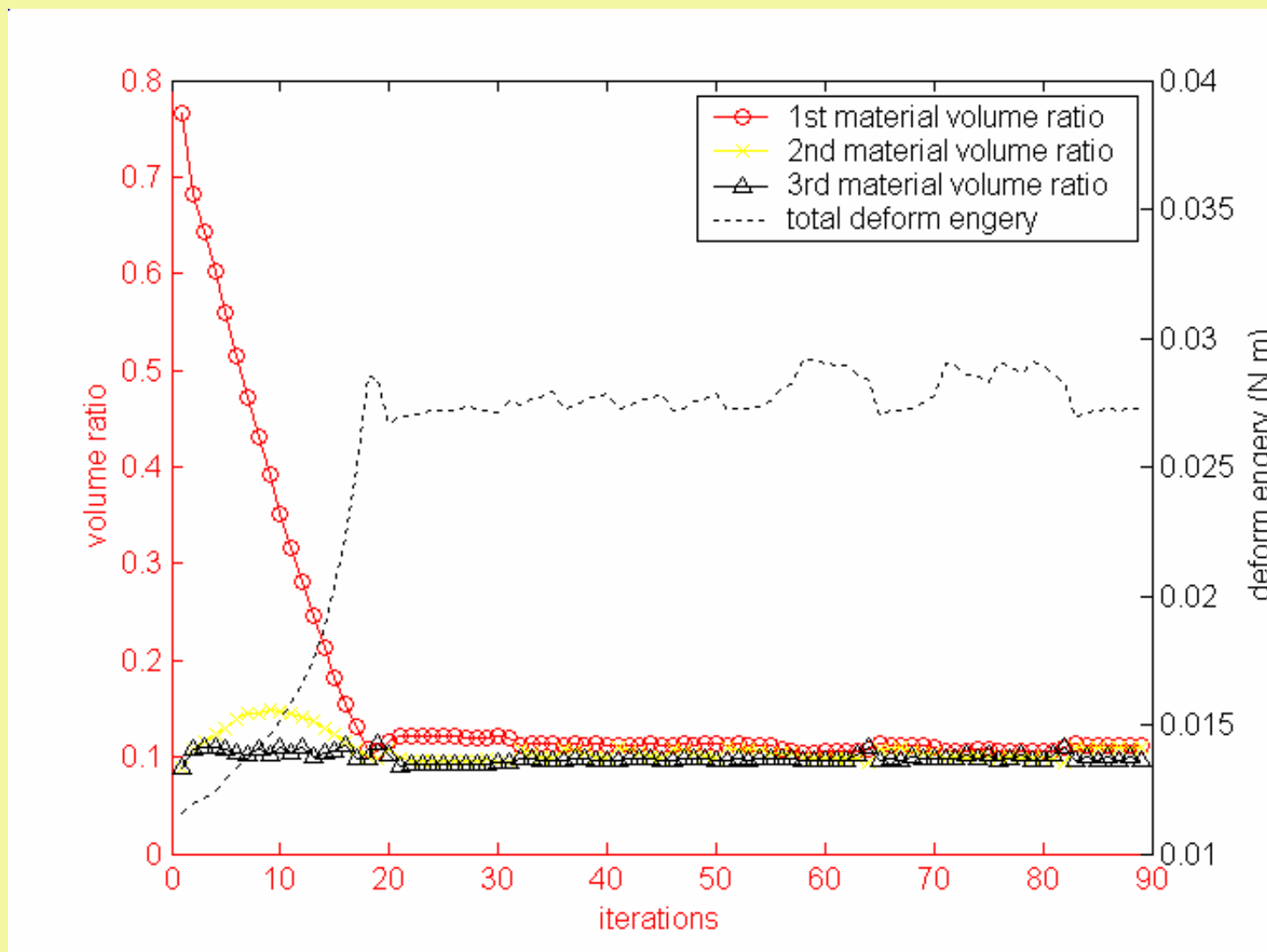


(e)



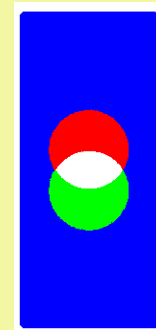
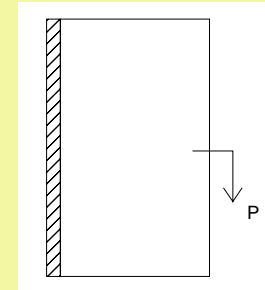
(f)

Convergence

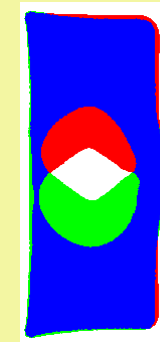


Three Materials

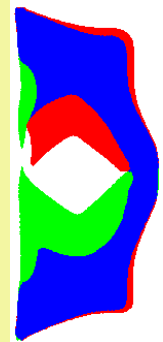
- ◆ Three Phases Plus Void
- ◆ $P = 80$
- ◆ Each phase of 10%
- ◆ $E = 200, 100, 50$



(a)



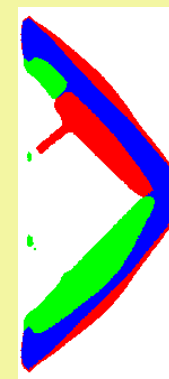
(b)



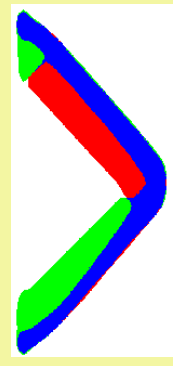
(c)



(d)

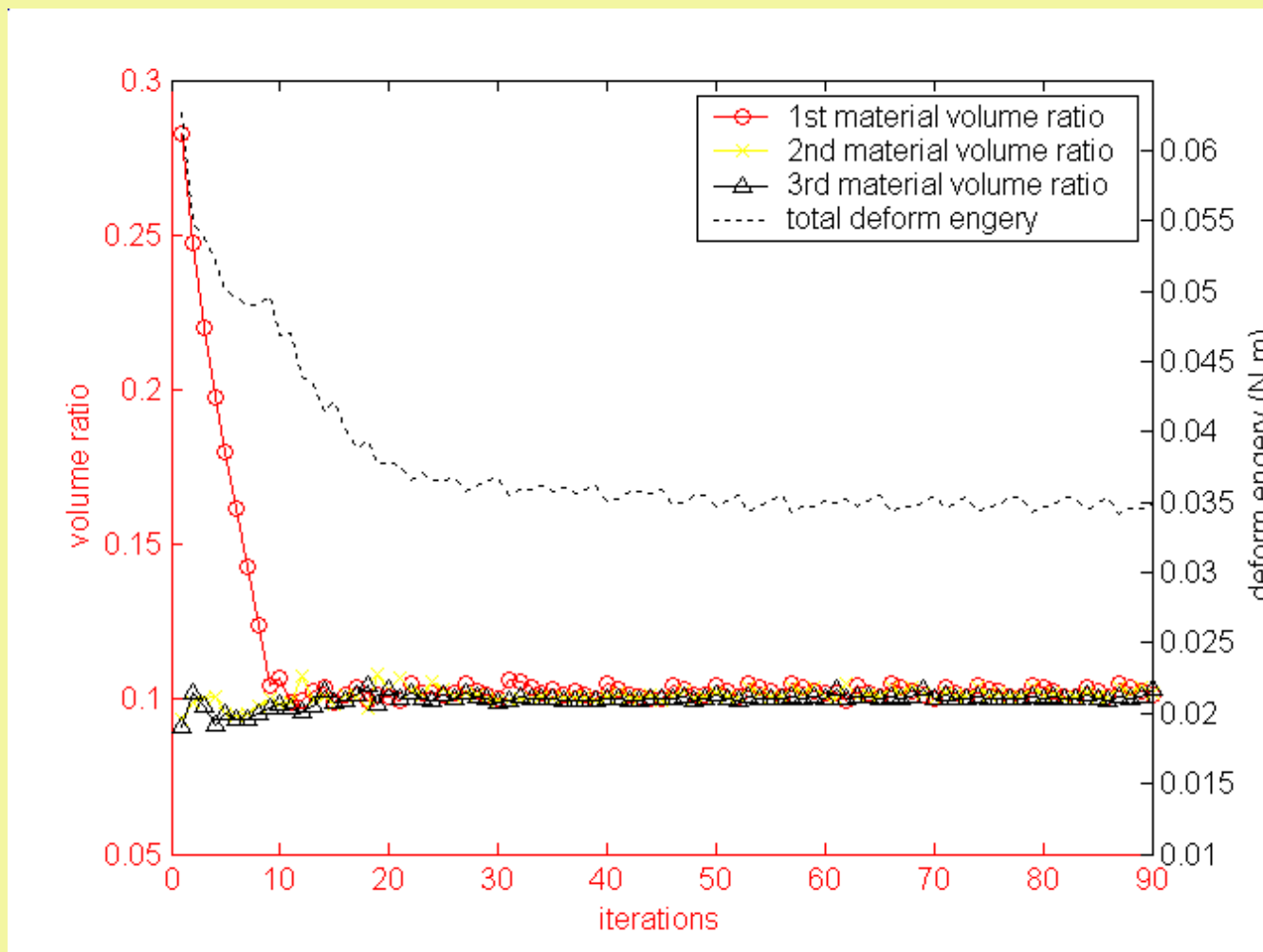


(e)



(f)

Convergence



Material Design

◆ Base Material:

- Poisson's ratio = 0.3

$$E_{1111}^{(1)} = E_{2222}^{(1)} = 1.0 \quad E_{1122}^{(1)} = 0.3$$

◆ Designed Material:

- Poisson's ratio = -0.5

$$E_{1111}^* = E_{2222}^* = 0.2(GPa) \quad E_{1122}^* = -0.1$$

◆ Optimization:

$$\text{minimize } (E_{1111}^H - E_{1111}^*)^2 - (E_{2222}^H - E_{2222}^*)^2 + (E_{1122}^H - E_{1122}^*)^2$$

◆ Y-periodic Cellular Material:

$$E_{ijkl}^H = \frac{1}{|Y|} \int_Y \left(E_{ijkl} - E_{ijpq} \frac{\partial \kappa_p^{kl}}{\partial y_q} \right) dY$$

$$\int_Y E_{ijpq} \frac{\partial \kappa_p^{kl}}{\partial y_q} \frac{\partial v_i}{\partial y_j} dY = \int_Y E_{ijkl} \frac{\partial v_i}{\partial y_j} dY$$



Material Cell

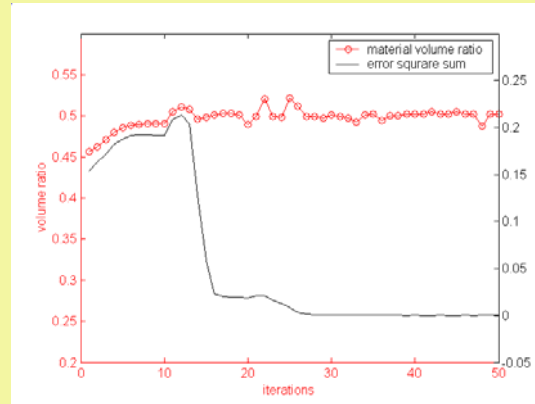


Fig.2 Isotropic Microstructure with Poisson's Ratio Equal to -0.5

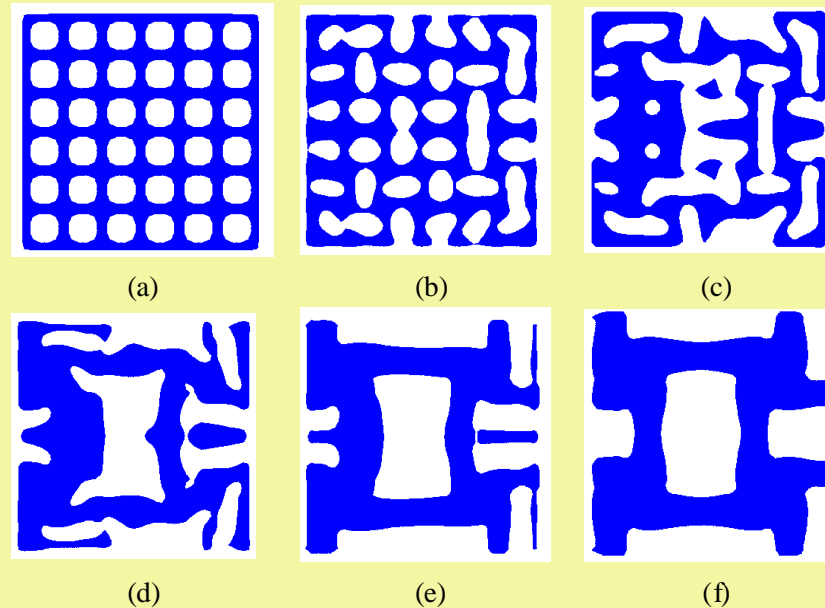


Fig.3 Isotropic Microstructure with Poisson's Ratio Equal to -0.5

Compliant Mechanisms

- ◆ Micro-Griper/Clamp
- ◆ MEMS Device
- ◆ Flexure Hinges

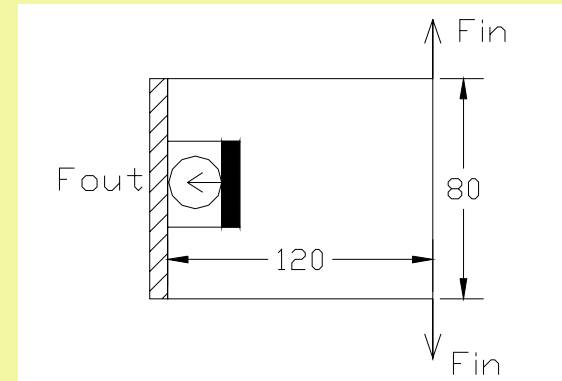


Fig. (4) Design domain for flexible mechanism

Micro-Gripper

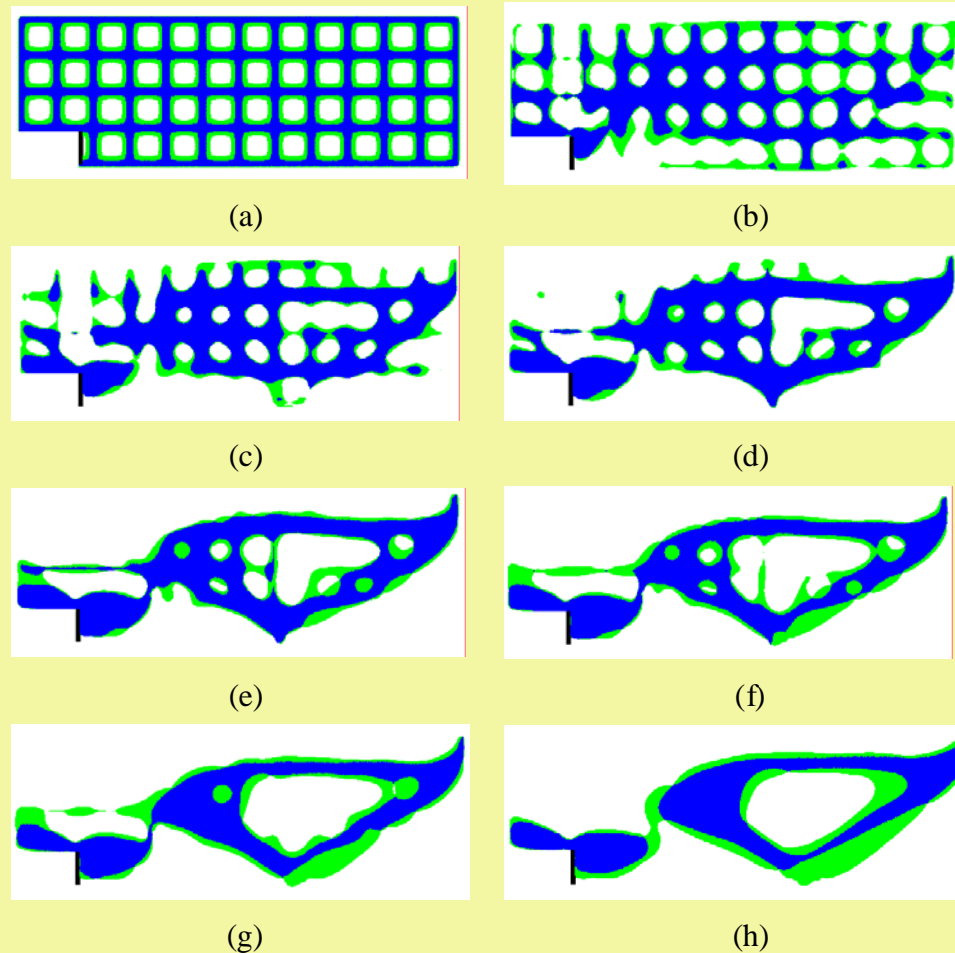
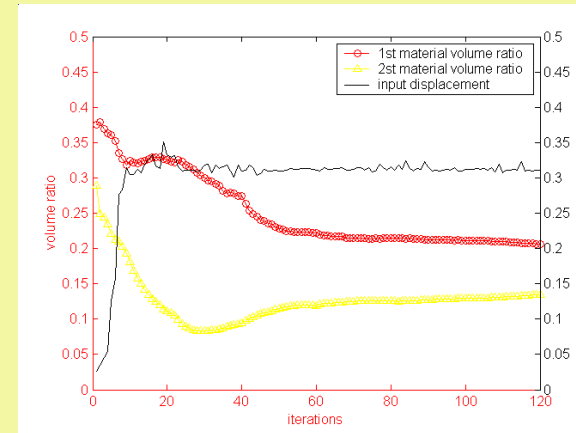
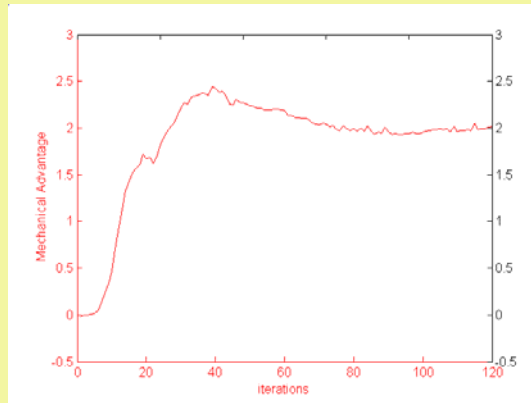


Fig. 6 Evolution Procedure of the Pulled Crunching Mechanism

Convergence



(a) The Mechanical Advantage (b) The material and displacement constraints

Fig.5 The pulled Cruching Mechanism

◆ Variational Problems of Free-Discontinuities:

- Mumford-Saha Model (1989):

$$J_{MS}(f, \Gamma) = \int_{\Omega} F(f) dx + \alpha \int_{\Omega \setminus \Gamma} \varphi(|\nabla f(x)|) dx + \beta \int_{\Gamma} dS$$

- Multiple, distinct regions, each with a continuous (or constant) variable (Material regions)
- Separated by interfaces (Boundaries)

◆ PDE-driven Geometro-Physical Evolution

- Level-Set PDE Models:

$$\frac{\partial \Phi(x, t)}{\partial t} + \nabla \Phi(x, t) \cdot V(x) = 0$$

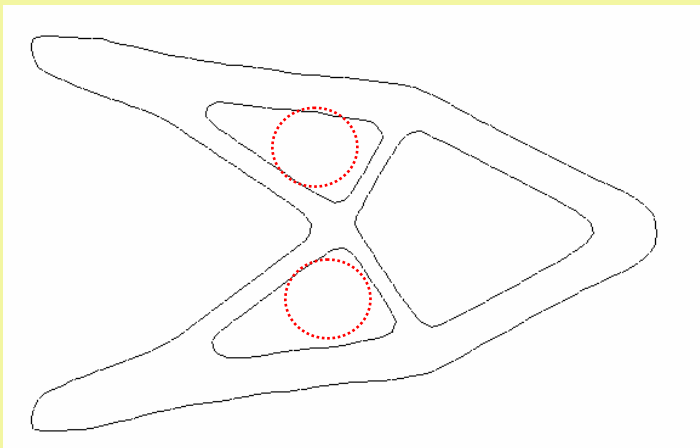
- Physical optimization
- Regularization on material domain
- Regularization on geometric domain
- Topology and geometry control

$$\Gamma \quad V_n = V \cdot n = -\kappa$$

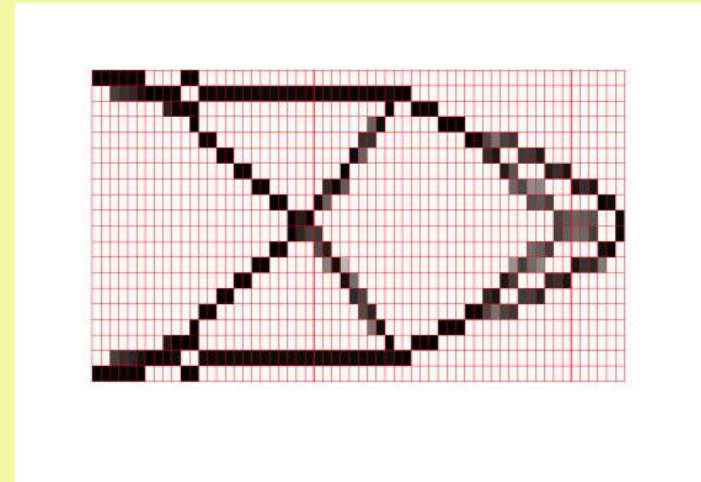


Constraints

- ◆ Geometric Constraints:
 - Curvature Constraint
 - Circular Holes
 - Gradient Constraints
- ◆ Topology Constraints:
 - Topology-Preserving
- ◆ Manufacturing Constraints:
 - Regional



- ◆ Homogenization-Based Methods:
 - Image-Based Post-Processing
 - Difficult to Constrain "Pixels"



Conclusions

1. Level-Set Models and Computation:
 - Concise Boundary & Interior Representation
 - Topologically Flexible & Geometrically Accurate
 - Powerful PDE & Variational Numerical Methods
2. Multi-Phase Level-Sets for Optimization:
 - Heterogeneous phases
 - Efficient and Concise Representation
 - Structure, Material and Mechanism Design
3. On-going Research:
 - Geometry-dependent Loading (e.g., Pressure loading)
 - Variational Methods for Topology Optimization
 - Solid Free-Form Design as a Geometro-Physical Evolution Process for Heterogeneous Systems



Acknowledgements

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